

Digital Design

The Magazine of Systems Electronics

Printer Selection

Programmable Devices
Single-Chip 6801 μ C
Printer/Plotters



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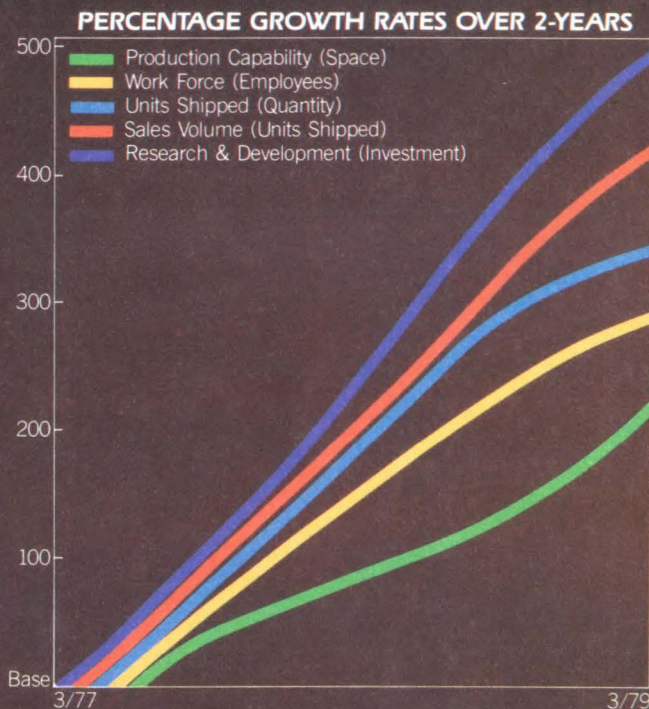
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At Sperry Univac Mini-Computer Operations, we're making some big plans for our future and maybe yours.

The minicomputer industry has been growing by 20% - 35% every year. And as the industry grows and develops, applications for minicomputers appear virtually limitless.

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And we're still able to deliver our high performance, adaptable equipment with a reasonable price tag.

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Sperry Univac was the company that developed SUMMIT, the operating system that allows you DDP capabilities with either IBM or Univac hosts.

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The Sperry Univac sales and service network is one of the largest and most responsive in the world. With over 8000 customer engineers available to keep our minis up and running, we can provide prompt, complete service worldwide.



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At Sperry Univac we have a reputation for quality, performance and service in the computer industry.

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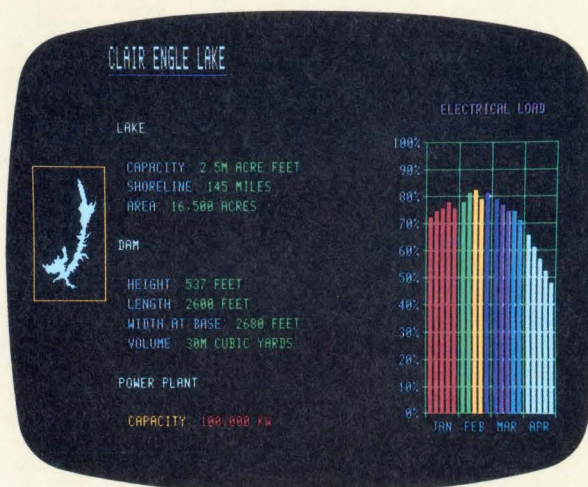
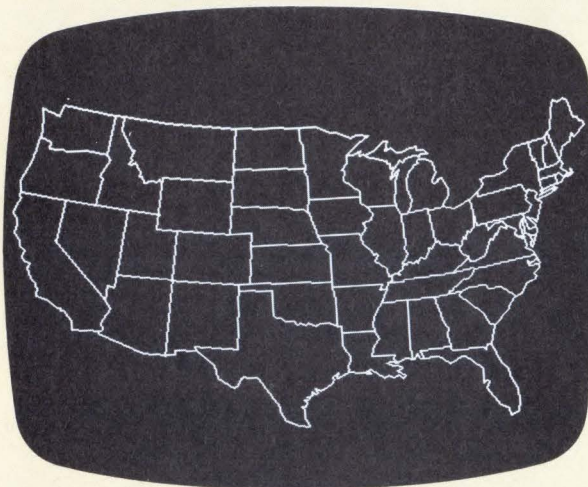
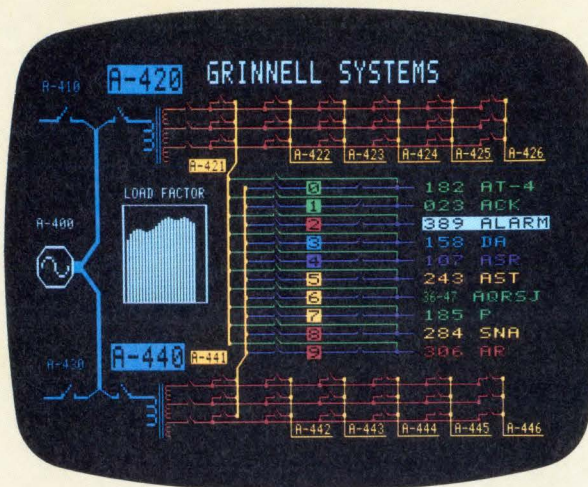
In Europe, write Headquarters, Mini-Computer Operations, London NW10 8LS, England.

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Digital Design

The Magazine of Systems Electronics

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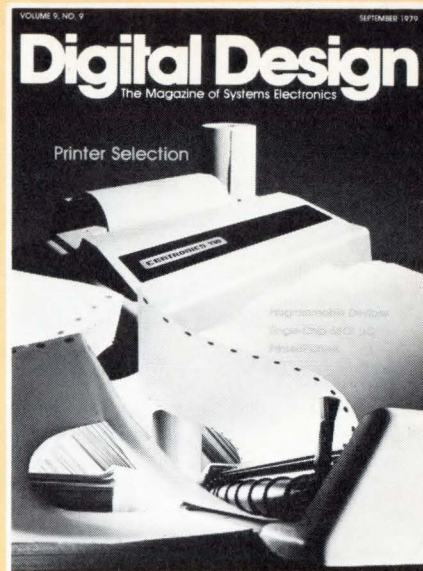
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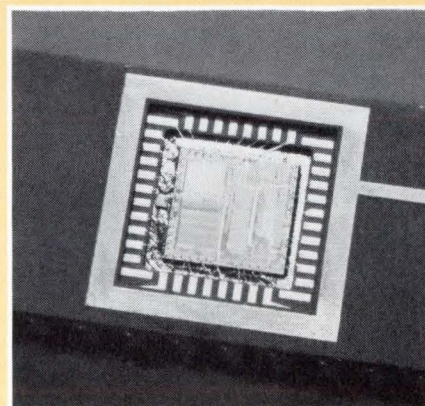
95 Designers' Notebook

- Format That Data



ON OUR COVER

Printers have evolved to more capable and flexible units over the past decade. Our thanks to Centronics Data Computer Corp. for providing the photographs. Cover design by Richard D. Sarno.



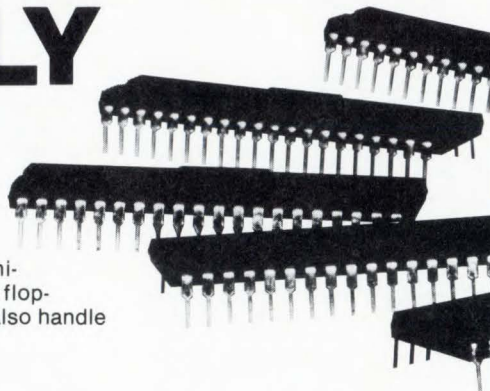
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Single and Multiple Write	•	•	•	•
Format Command	•	•	•	•
Variable Sector Command	•	•	•	•
Variable Step Rates	•	•	•	•
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AMDT, En-/Decode (MFM)	•	•	•	•
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Window Extension	•	•	•	•
Preamble Detect (RG)	•	•	•	•
Side Select Compare	•	•	•	•
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Below,
the SMC 12 (DG)

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Circle 45 on Reader Inquiry Card



Letters

Flat Panels Improving

Dear Editor:

The article "Intelligence: How Will It Affect Alphanumeric and Graphics Terminals" (by P. Snigier) in the July 1979 issue (pp. 76-79) will help readers delineate between dumb, smart and intelligent terminals. Although we agree with your comment that plasma panels have (to date) not significantly impacted the terminal market, your readers should be made aware of current developments.

Specifically, our new VuePoint terminal (Digital Design, April 1979, pg 50) offers many unique "intelligent terminal" features. The use of plasma-panel display and touch-input sensor combine to produce a terminal unit less than 3" thick — a feature that offers excellent mounting flexibility.

Other features — such as user-definable character sets, echo-mode response, selective touch sensitization, multiple (up to 51) display pages, dual blink rate, dual intensity, protected fields, right-to-left entry, cursor positioning, scrolling, character and column tabs, page copying, and keyboard and printer ports — certainly qualify such a terminal as an Intelligent Terminal with human factors performance.

Dr. Russel A. Reiss President
General Digital Corp.
E. Hartford, CT

TMS9900 A Turkey?

Dear Editor:

The TMS9900 is a turkey. I have designed and programmed with it; it has no Ret. Opcode and communicates to parallel and serial devices in serial via CRU line. Although it's available in two distinct technologies (I²L and NMOS) and is well-suited to space and military applications (where ability to dynamically trade power for speed can be exploited), I still think you wasted good article space on it in "Microprocessor Selection: Some Do's and Don'ts" — Parts 1 and 2, by P. Snigier, April/May. By the way, whatever happened to the one-chip 9940? Shades of phantom ICs.

K. Hine
Cencom Systems, Inc.
Houston, TX

Judge By Competence

Dear Editor:

The letter from Skokie (May) on open universities points to the whole question: engineers arguing over diplomas, who is smarter and belittling the working technicians who often do the work of engineers. Engineers miss the whole point that individuals should be judged on competence — not a piece of paper they earned 20 years ago. Maybe engineers have sat behind their desks far too long, thinking that they're the top of the heap.

R. Ribbeck
PCB Piezotronics, Inc.
Buffalo, NY

Why 6502 Omitted?

Dear Editor:

In the beginning of Mr. Snigier's article, "μP Selection: Some Do's and Don'ts" (April and May), the 6502 is mentioned as a commonly-used micro. Although the 8080 and 6800 and other micros are compared, nowhere in the remainder of the article is the 6502 actually assessed. Could you expand the series?

Augustus J. Donnell
Arradcom, Inc.
Dover, NJ

AIOU Strikes Again

Dear Editor:

AIOU (Clayton University) is obviously a product of the minds of those that dwell deep in the vowels of modern society.

M. Rackin
Motorola, Inc.
Plantation, FL

Reform Possible

Dear Editor:

Wake up the IEEE members and this will make the reform possible!

Hans R. Meyer, PE
Polara Engng. Inc.
Santa Fe Springs, CA

Not From A Soapbox

Dear Editor:

I was encouraged by your Speakout, "A Question of Conviction," in the June issue. I have been working for years to reform IEEE from within, rather than from a soap box. You

wouldn't have any professional activities today without polls like yours and activists working within the system, like me. Let's work together, especially if (hopefully) I am elected President for next year.

Dr. Leo Young
Executive Vice President
IEEE
345 E. 47th St.
New York, NY 10017

Proposed μP Standards

Dear Editor:

The floating point working group of the IEEE Computer Society's Microprocessor Standards Subcommittee has been working on a proposed standard for microprocessor floating point arithmetic. Several innovative and controversial proposals have been discussed but so far none has been widely circulated outside the working group. Persons interested in receiving the current working documents for the various proposals may write to: David Hough, Box 384, Wilsonville, OR 97070.

Sincerely,
David Hough

Programmable Interface ICs

Dear Editor:

The April '79 *Software Design Series*, "Programmable Interface Chips" by Dr. Lance Leventhal and William Walsh, neglected to mention what I consider to be the worst problem in using programmable interface chips. These chips usually decrease the autonomy of software modules that use the device. Function selection, initialization, and even simple I/O for any part of a device is often so related to another part of the device that design of a module that uses the device means updating all other modules that use the device. Sometimes, a few globals will handle the problem; often not. In some multitasking applications the solution costs much, much more than the device that causes the problem.

This problem does not occur because the devices are programmable, but because they were not designed with modular software in mind. Perhaps with enough comments like this one, chip designers will take note.

Sincerely,
Darwin T. Scott
Scott Systems
Albuquerque, NM

Applications come in all colors



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Speakout

Paul Snigier, Editor

The Winds of Change

Part One

Growing anti-IEEE sentiment among disenchanted and angry working EEs across the nation is reaching a point where the future of IEEE has become a serious concern to IEEE's hierarchy.

After examining the poll results from our readers (*A Question of Conviction?* in June's Speakout), the attitude conveyed to me was that since 96% of responding IEEE members wanted a major reform, they want a change in the way IEEE's hierarchy (all too often corporate executives or academics) run things. Most members (3.3-to-1) wanted reform efforts continued; and almost 1.3-to-1 voted for a new organization — a serious and potentially explosive situation.

Though reader comments are more subjective than our poll, they still gave strong indications of why our readers voted the way they did. Here are several major criticisms listed by our readers:

1. Feeling of exploitation was commonly expressed by readers. EEs are the hardest working of all professionals, often putting in long and uncompensated overtime and studying more on their own time than anyone else. Engineers are America's chief inflation fighters, designing products that help customers cut costs, as the products themselves drop in price. Engineers put more into the system, yet get less from it than their counterparts (with respect to intelligence and education) in every other segment of society.
2. Wage-busting tactics, with greedy contractors taking advantage of the plight of engineers. The result? Fewer jobs, lower pay, longer hours—times that could return again. Other readers asked for portable pensions.
3. Age discrimination. One issue was the forcing of older engineers out of the profession, caused in part by the plentiful supply of lower-paid recent college graduates. Members disdained IEEE's perfunctory lip-service on "over 40" legal actions and wanted less support of campaigns to recruit high-schoolers into college engineering courses.
4. Illegal (?) and surreptitious ads (both in the *Spectrum* and U.S. firms' ads in British papers) that specify age (maximum number of years experience, usually, two to three years).
5. Academics, often in secure and tenured positions, concerned more with keeping classrooms full, even if it floods the market (much to the delight of corporate executives). This over-supply builds up in good times, and then enrollments drop during mass layoffs (about every 5 years — 1952, 57, 62-64, 69-72, 74-75, 80-?).
6. "Impractical" and overly-theoretical articles in IEEE publications, written by academics more concerned with publish-or-perish dictates than aiding the working EE.
7. Readers asked for restrictions on engineering school enrollment — as done by the AMA. Doctors, lawyers and dentists through their AMA, ABA and ADA (and strong political action and lobbying) strictly control their graduates. One reader suggested that to cut medical costs, academics flood the market with MD graduates (but pointed out that unlike IEEE, the AMA has political muscle to stop any such attempt).
8. Much of the EE/technician shortage is on the West Coast, but is artificial, said one W.C. reader, since prohibitive housing costs now keep outside EEs from migrating there, unlike the 1960s. He suggested that firms double EE salaries; "then EEs would scramble to get out here, thus rapidly ending any EE 'shortage'".

But what is the key motivational factor behind these reader inputs? One reader hit the issue succinctly with one question: "Does IEEE represent the working EE?" Answer: No. Reason: Conflict of interest. Now, would you expect a corporate executive to support a program that might just raise EEs' salaries? Or, can you imagine an academic supporting a program that limits the number of students entering his academic area — his livelihood? Not me!

IEEE has begun listening to its members — though perhaps unwillingly. Irwin Feerst started something that IEEE could not ignore forever. Two candidates for president — Leo Young and Burke Schneider — say that they both oppose IEEE policy and call for major reform. Although an IEEE Vice President for five years and a member of its Board — but accused by reformers of following the IEEE party line and becoming a mere split-the-reform-vote candidate (that is, surreptitiously sponsored by the IEEE hierarchy) — Dr. Leo Young's sudden change in views, for whatever reasons, are still a welcome sign of the growing disillusionment. Candidate Burke Schneider, who is not on the IEEE Board of Directors and is backed by Feerst (who isn't running due to his heart attack), promised that if elected, he will keep his promise to Feerst and make major reforms. Time will tell.

All these events are healthy signs of hope for IEEE. But don't expect any real reform as long as academics and corporate executives dominate IEEE hierarchy, since their interests too often conflict with those of the working EE. History shows us whose interests usually get served first.



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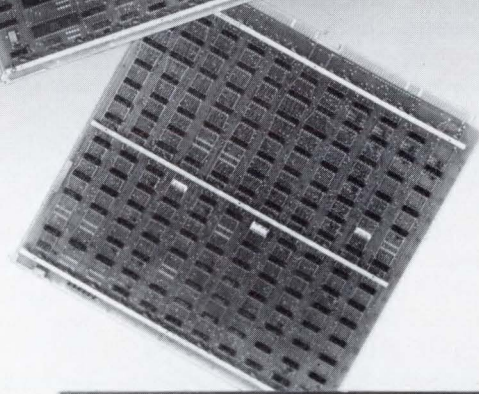
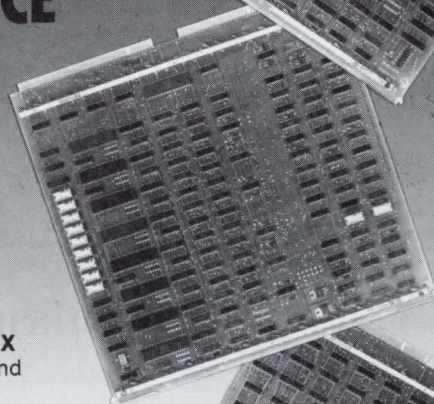
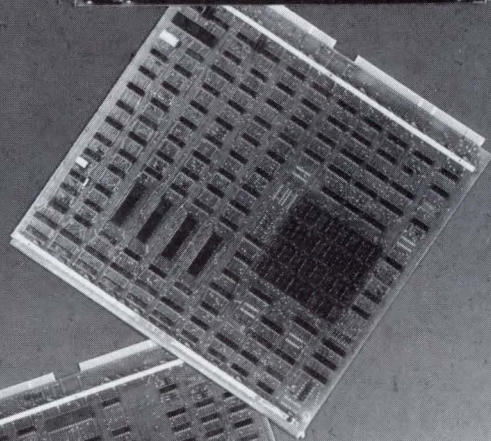
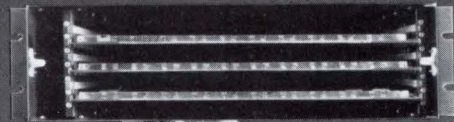
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Technology Trends

Increased Volume Won't Offset Peripheral Price Reductions

Price cuts in the 1980s in most peripherals, despite expected increases in unit shipments will not compensate for price reductions in floppies, tapes, terminals and printers.

Most types of terminals will continue rapid growth, with the rise being fueled by displacements of other keyboards (particularly keypunches and office typewriters). Demand has outstripped supply in some segments (such as teleprinters) for three or four years; but it's likely the shortage will come to an end as massive new assembly facilities are completed by such suppliers as Data General, Teletype and DEC. Some interesting opportunities will emerge in various types of specialized terminals, particularly portable terminals.

Reel-to-reels survive

Reel-to-reel magnetic tape drives will, ironically, be saved from virtual extinction by the spread of Winchester technology in disk drives. Users of the fixed-disk Winchester equipment will need some form of removable magnetic storage; many will opt for reel-to-reel tape. (Others will choose one of the many attractive cartridge-tape and digital-cassette-tape drives now or soon on the market.) Disk markets in general will remain strong, but skyrocketing growth of "floppy" disk drives will continue. The 8-inch hard disk drive will be used in more microcomputers (particularly 16-bit micros), minicomputers and even low-end mainframes.

"Distributed computing" will lead to a profusion of telecommunications related peripherals and devices in use, but some data communications equipment segments will be held back by availability, at reasonable prices, of services from common carriers for message editing and store-and-forward services. The proposed AT&T Advanced Communications Service (ACS) incorporates the "intelligence" in the communications network, thereby requiring no intelligence in the terminals.

Computer Peripherals in the 1980's

Category	Strongest Sectors	Weakest Sectors
Data Entry	OCR, Sensor-Based Subsystems	Keypunches, Card Equipment
Terminals	Intelligent, Industry-Specialized	Remote Batch, "Dumb" CRT's
Disks/Tapes	Floppies, Fixed-Disk Drives	Drums
Data Communications	Multiplexers	Modems
Printers, Etc.	Micro Printers, Graphics Terminals	Plotters

"Spectacular" growth in printers

Mini and microcomputer printers will grow spectacularly, and there will be ongoing opportunities in other printer segments, although the ultra-high speed segment of the market, already occupied by Xerox (9700), IBM (3800), Siemens (ND-2) and Honeywell (Page Printer) may already be too crowded for comfort. Computer-output-to-microfilm (COM) may be at an important threshold, depending upon imminent advances in electronic storage and retrieval of COM images. Computer graphics will move closer

to the executive suite due to new software and terminals which will make it easier to output business statistics in the form of graphs/diagrams.

Computer-based equipment, floppies, terminals and printers will begin their entry into new areas — the paperless electronic office and mail, the home and small business trades, and other areas — and this change will affect the electronics profession.

For more information, published in a 278-pg. report, contact IRD at 125 Elm St., Box 1131, New Canaan, CT 06840.

Downturn For Flexible Disk Drives?

The flexible disk drive has moved in seven years from a mere program load accessory on IBM's hard disk units to a solid position in the storage hierarchy of most systems, whether for program load functions, storage of special files on smaller systems at local sites, or backup to hard disk on larger systems.

Market demand for floppy drives in five major systems markets correlated with projected drive deliveries from major manufacturers to yield a three-years drive forecast (IDC, Waltham, MA) that projects a 31% rate of growth for 1979-1981 — certainly no downturn. The flexible disk drives' solid position in the storage hierarchy of almost all system markets yielded worldwide revenues in excess of \$200 million to the US-based suppliers in 1978. Shugart is the leading independent manufacturer, while IBM manufactures more than one-half of the

captive drive production.

Last year's flexible drive shipments, over 500,000 units, were dominated by 8" single-sided drives. However, next year should see 8" double-sided drives gaining a majority share of the 8" market. Will 8" single-sided drives fade from view? No, they will still be more cost effective in certain applications.

The 5¼" drive market will keep accelerating this year, effecting a five fold increase by 1981. Although 5¼" drives were originally designed for personal computers, 5¼" drives are beginning to be considered for inclusion in new generation systems in some major system markets. Expect to see some 8" drive users switch to 5-1/4" disk drives by 1981. Despite bad experiences with the double-sided floppies, flexible disk drive growth promises to continue unabated well past the mid-1980s.



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T03 reel-to-reel/tape controller. Emulates TM11/TU10 magnetic tape system and interfaces to DEC's LSI-11 Bus. The T03 is compatible with all DEC standard operating systems and occupies two DEC dual slots. Operates NRZ1, 7 track (200, 556, or 800 BPI) or 9 track (800 BPI). Tape speeds up to 75 ips.

C03 and C33 cartridge disk controllers. The LSI-11 Bus-compatible C03 and the UNIBUS®-compatible C33 emulate DEC's RK-11/RK-05 disk system, and support

industry-standard 2.5, 5, 10, and 20 MB drives. Both the C03 and C33 are packaged on a single standard DEC quad board. 1500 or 2400 rpm drives accommodated.

S33 SMD controller. The industry's first single-board software-compatible SMD controller, and it's available only from Dataram. It interfaces to DEC's PDP-11 and emulates DEC's RM02. Operates with industry-standard SMDs. Up to four SMDs per S33 controller. Internal self-test, with LED error/status display, is standard.

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Microcomputer Selection Requires Care

Microcomputers are no bargain. Worse, they often don't deliver as advertised. True or false? All too often, it's true.

Theoretically, microcomputers are supposed to perform many of the same functions — such as inventory control, accounts receivable and payroll — that larger and more expensive minicomputers perform. Unfortunately, microcomputer systems too often don't deliver as advertised, and complaints are being voiced by executives and small business owners.

One complaint is hidden price tags. Microcomputer systems too often cost the buyer far more than he bargained for, and it's quite easy for him to spend several thousand dollars more on peripherals, printers, MODEMs and other accessories. And, with the relatively primitive software available, a small business owner or executive will end up calling in a consultant.

Engineers have also fallen for the siren song sung by the personal computer and small/very small business computer (S/VSBC) makers, who, after all, make their bread and butter from selling hardware; but all too often they tend to gloss over the hidden costs and inadequacies of many S/VSBC and hobbyist microcomputers.

Before you buy . . .

Can the engineer, small business owner or S/VSBC buyer protect himself? What must the S/VSBC buyer or engineer do to protect himself?

First, before buying, be sure to get a complete estimate of total costs. This includes additional equipment installation, maintenance costs, instruction costs, software and so on.

If the micro is intended for S/VSBC environments, consider the micro as only one-third of total costs; perhaps less, if in a personal computing application.

Be sure that the manufacturer is well financed (examine his financial stability) or you risk owning an unsupported system with no manufacturer to repair it, or a system that's provided with less and less support.

Examine the firm's service track record and its inventory. Is it less than illustrious? If so, when your system goes down, can you afford the long delays? Get a written guarantee of ser-

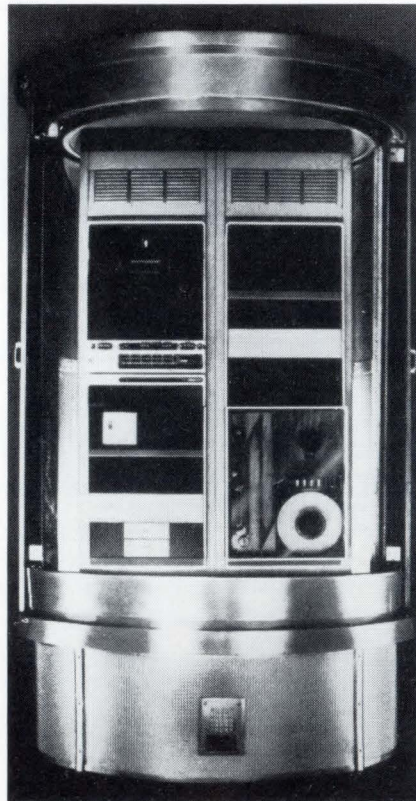
vice that specifies charges, maximum time for service calls, substitutes and other factors. Check delivery times.

With Texas Instruments entering the personal computer and S/VSBC markets, and with the anticipated entry of other big names (not to mention

persistent rumors of IBM's entry), some buyers have taken a wait-and-see outlook, anticipating that the new micro S/VSBC systems are bound to provide more business software packages, more reliable machines, better service and increased power. — PGS

Portable Computer Rooms Cut System Costs

Will the traditional computer room with all of its expense and inconvenience ever become obsolete? Perhaps not, but Transaction Security, Inc. has taken a big step in lowering environmental costs with its "Enclosure 48," that goes a long way to replacing computer rooms. It could alter our approach to computer installation, application and security.



Enclosure 48 is wide enough to hold two standard 19"-wide electronics racks. The upper part of the cylinder houses the μ P controller, security controls and environmental support systems. Since Enclosure 48 maintains its own internal climate, computers and peripherals may be located in offices, outdoors or in factories.

A portable computer room?

Enclosure 48 — self-contained and prefabricated cylindrical capsule — houses operating minicomputers, tape drives, disk drives, microcomputers, ATM's and other mini equipment.

It provides controlled environment and security to assure uninterrupted operation of computer equipment — and in a fraction of the space and cost required for a traditional computer room.

As automated systems make the transition from cloistered computer rooms to the outside world, some system security and environmental control is lost. Minicomputers, support peripherals and transaction terminals are often located in less controlled or safe surroundings.

Each cylindrical Enclosure capsule is 8' high (adjustable) and 5' wide. Its 72" internal height and 51" internal diameter allow storage of two standard, 19" wide racks or system components. A 48" turntable/floor allows equipment contained within an Enclosure to be rotated 180° in either direction for installation or servicing.

Fights fire

Two semi-cylindrical sliding glass doors help control access to equipment, maintain internal operating environment and prevent spread of fire. A transparent, impact-resistant outer door excludes dust, water and static electricity from the Enclosure interior. (When equipped with access control options, this door also excludes unauthorized personnel.) A μ P-controlled inner fire door resists fire and explosion.

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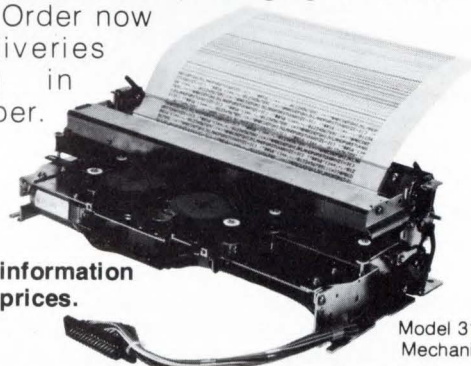
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monitor closes the inner fire door when fire or smoke is detected, and audible and visual alarms are triggered. If the smoke or fire is within the Enclosure, Halon 1301 fire suppressant gas is discharged within the capsule. So, whatever catastrophe befalls equipment in one Enclosure, it doesn't spread to other Enclosures.

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sion, or relocation takes from 2 to 5 days vs. the 16 to 18 weeks for traditional installations.

Prices for individual Enclosure capsules and options range from \$26,000 to \$48,000, depending on models. Each Enclosure unit's depreciable life of at least 7 years qualifies it for a 10% investment tax credit.

Interested? For more information, contact Transaction Security, Inc., 299 Park Ave., New York, NY 10017. (212) 759-8866.

Circle 178

Independent Packaged Software Growth to Top 29% /Annum

Revenues for the independent packaged software market should top the \$2 billion market by 1983, with an increase in revenues of approximately 29% per annum growth through 1983.

IBM's decision in 1969 to unbundle software opened the door to the packaged software independents, who were able to offer users not only better quality, but economy as well.

The application software segment of the market will show the greatest growth. Accounting for 47% of total packaged software revenues in 1977, this segment should capture 55% of the total revenues by 1983. But sectors of the utility software market are also showing very strong potential, most notable being report generators and job accounting software packages. Over the next six years, for these sectors, expect to see annual increases in revenues of 38% and 35%, respectively.

Systems software slowest

In general, the systems software market will show the slowest growth rate. The trend toward distributed data processing, however, will boost the demand for communications software, since an on-line, multi-user processing environment requires sophisticated communications capabilities.

Despite the enormous potential in the packaged software market, several factors could limit growth. For example, while user acceptance of packaged software is becoming more widespread, too many users are unaware of third-party alternatives — particularly for application software. Also, many

hardware suppliers are waking up to the need to provide good software. For example, NCR and Wang are two in particular who are aggressively developing and/or marketing application

software for various functions.

Want more information on the independent packaged software market? Contact IDC at 214 Third Ave., Waltham, MA 02254. (617) 890-3700.

Can Space Collision Experiments Create New Semiconductors?

Can colliding specially-engineered targets and "bullets" at high speeds in earth orbit to achieve pressures far greater than those possible on earth create new semiconductor materials? After completing preliminary studies for NASA, Professor of Geophysics Thomas J. Ahrens of Caltech concluded that the Space Shuttle can orbit slugs of material and targets in opposite directions, and slam them into one another at relative speeds of over 33,000 MPH!

Uses two Space Shuttles

The dynamic pressures and temperatures created — about 20 million times atmospheric pressure at sea level and one million degrees — could manufacture commercial quantities of technologically useful substances that until now have been made only in tiny quantities in laboratories or not at all.

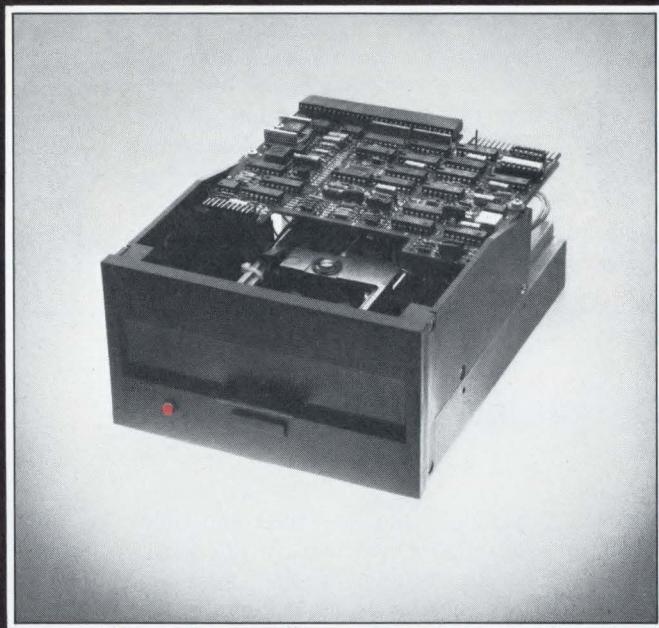
The principal factors making such a system feasible include the near-perfect vacuums available in space, the high speeds of objects in earth orbit, and the availability of the Space Shuttle to carry large payloads into the optimal orbits for collisions.

An experimental impact system in space would involve two shuttle launches, each from Vandenberg Air Force Base aimed southward into polar orbit several hundred kilometers above the earth. Because the launches would be 12 hours — or one-half earth rotation — apart, the earth would turn beneath the first orbiting vehicle, so that the second would end up in orbit in the opposite direction from the first.

From one shuttle a large tank that contains a series of targets would be released. This semi-permanent vehicle, which would remain in orbit after the flight of the shuttle vehicle, would be some 2 m in diameter and weigh several tons. The target, or impact station, would contain instruments for precisely measuring the effects of the impacts, and would be constructed so that the enormous energies of impact would be dissipated by the blasting away of materials such as water ice or dry ice.

Collision timing critical

From the other shuttle, a vehicle would be released that is designed to carry to the target a series of impac-



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tors of various materials about 10 cm in diameter. The vehicle would alter its orbit to home in on a beacon on the impact station releasing an impactor, or slug, a fraction of a second before impact, and altering its own orbit to miss the target. After a series of such encounters a shuttle vehicle could move in to collect the material resulting from the impact, as well as collect data from the on-board instruments.

First studies prove this a promising method for achieving pressures five to ten times those available with laboratory systems on earth for 100 times

longer duration. With such a space system, it would be possible to acquire ultra-high pressure data of fundamental importance to understanding the properties of matter in experimental configurations unattainable on Earth. For shockwave experiments, such a system could also achieve greater precision in producing dynamic high pressures that could earthbound systems.

High pressure forms of abundant materials on earth — including oxides of silicon, tin, germanium, titanium, boron nitride and carbon — are among the possible useful materials. Although

the technological value of such minerals is hard to assess (because only small laboratory quantities have been produced), an exception is diamond structures of boron nitride and carbon, which are manufactured commercially and have high value.

Whether or not revolutionary semiconductor materials will be created — or something superior to today's semiconductors — is still unknown. In either case, one thing seems certain: space collision experiments will provide new information to aid semiconductor research.

New Static RAMs Combat Alpha Threat

Paul Snigier, *Editor*

Static RAMs have come under attack from alpha particle radiation, which had previously confined its attack to MOS dynamic RAMs. Intel's 16-bit static RAM, its first to utilize polysilicon load resistors, offers users smaller chip size and lowered power dissipation. Intel found that if the load resistor value was made too large, the ultra-low load resistor current would be affected by alpha particles, even causing the memory cells to change their states.

By limiting the load resistor values, this problem is overcome. EMM Semi, Inc., creator of polysilicon loads, designs higher-speed dynamic RAM resistors up to 1M Ω ; its lower-power load resistors, up to 50 M Ω . These loads are three orders of magnitude below Mostek's 4104 4k static RAM, to take only one example, which is designed with 2 G Ω resistors (and also ran into its share of alpha troubles).

Direct solutions attempted

Semi makers are attempting direct and indirect solutions to the threats pose to RAMs by alpha particle radiation. For high-speed RAMs — more susceptible to alpha particle radiation than slower-speed versions—reducing voltage margins makes them even more susceptible to alpha particles.

The most direct approach to alpha particle radiation is to eliminate or minimize the source of radiation. Since the traditional packaging materials used do emit alpha particles in un-

acceptable amounts, Intel and other semi makers (particularly the Japanese) are testing "cooler" ceramics. Other approaches could minimize the chip surface area exposed to the ceramic.

In another direct solution, Bell Laboratories research showed that electron-holes generated by alpha particles recombine within 1 micrometer in heavily doped regions of semiconductor material. (As a contrast, alpha particles typically travel over 50 μ m through silicon.) Bell reduced soft errors by two orders of magnitude by fabricating RAMs with an epitaxial process that places a thin p-layer over a p substrate.

Chip timing the key

Alpha particles create charges near the charge-storage capacitors, which has been known for some time, plus a more recent and annoying effect: alpha particles stopping near bit-sense lines while floating. Altering chip timing could minimize this; if bit-sense lines float for shorter times, this reduces the time during which alpha particles can cause soft errors. Unlike using "cooler" ceramics, this indirect method does not solve the problem itself. With the newer dynamic and static RAMs anticipated to enter the market, a combination of direct and indirect techniques must be utilized to minimize soft errors.

Revolutionary Flat Screen TV Uses Right-Angle Tube

A new flat screen TV, code-named TV2, will soon be manufactured in pilot production quantities. Sinclair Electronics of St. Ives, Cambridge-shire, England, just unveiled the novel flat panel screen.

The secret behind this revolutionary TV is a flat tube in which the beam comes in at right angles — not from the back as in the traditional tube with its electron gun and electromagnetic deflection coils.

How big is Sinclair's TV? The size of a paperback. Yet with its 3" screen, it still has better definition than

a conventional screen four times the size. The patented process can be adapted to any size screen—a 40" model could be produced in a few years—and also used for color.

Plans are to commission a highly-automated flat screen TV factory, employing several hundred workers, later this year, according to Clive Sinclair, Chairman of the firm. Although pilot production is proceeding, it won't be until late 1980 before the manufacturing operation can reach full-scale production to meet anticipated demand.—PGS

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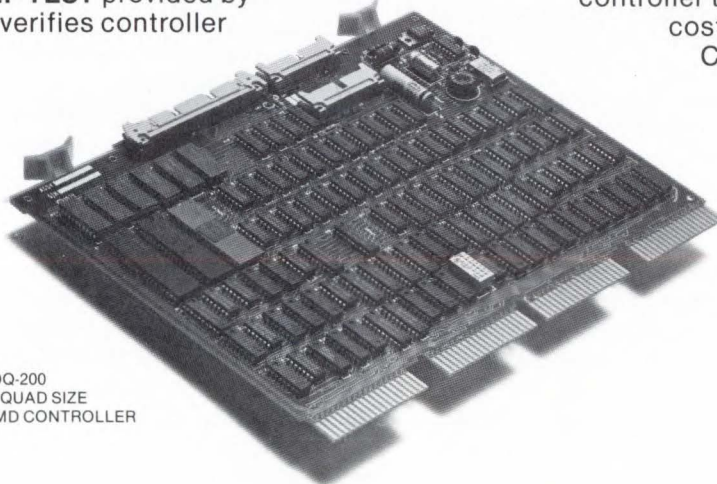
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Programmable Devices:

Their Advantages and Disadvantages and Programming Equipment

— Part 1

William E. Gundling and
Peter A. Schade,
International Microsystems

By selecting PROMs, EPROMs, FPGAs, PMUXs, FPLAs or other programmable logic devices and/or memories, a user can program these devices with selective bits and configure multiple logic elements for specific applications. Despite the increase in architecture being shoehorned into LSI/VLSI chips that are obsoleting large quantities of logic devices — and in fact, largely because of this — the need grows for programmable devices to bridge these large architectural chips together in systems.

In this two-part article, we will examine programming these devices and some pitfalls to avoid. In this part, we will begin by examining the various devices available.

Varying complexity

In the past few years, large numbers of user-programmable devices have flooded the semiconductor market. Users can now select PROMs, microcomputer chips with internal PROMs, programmable digital multiplexers (PMUXs) and programmable logic devices. Each type of device, which varies in complexity, presents the user with a different set of problems.

You program the least complex of these devices, the bipolar PROM, with selective bits created by an irreversible destructive process called blowing. In one product configuration, this process changes an output data bit from a ZERO to a ONE logic level, or vice versa. This is done by opening a microscopic link made from any one of a number of metals or conductive polysilicon, between a row and a column. In this, the npn transistor's collector goes to Vcc; its base, to "row", and the emitter is tied to the "column" through a fuse.

The second major configuration of the bipolar process, called avalanche-induced migration (AIM), selectively shortens transistor junctions between row and column sense lines. Before programming, this can be visualized as two diodes (anode tied to anode) with one cathode tied to the "column" and the other diode's cathode tied to "row." After programming, one diode is shorted, which may be mentally visualized as a diode with its cathode tied to "row"; its anode, to "column."

A brief listing of major bipolar technologies and the cor-

responding manufacturers includes: for nichrome-based devices, manufacturers are Fairchild, Harris, Monolithic Memories, and Signetics; for polycrystalline silicon, Intel and Harris; for titanium tungsten, National Semiconductor and T.I.; for platinum silicide, Advanced Micro Devices; and for avalanche induced migration, Intersil.

Bipolar PROM (dis) advantages

Bipolar PROMs offer: relatively low access times (20-80 ns for conventional types), standard pinouts for functional operation, ready availability and second sourcing for most devices, high reliability after being programmed, and low price for small configurations (i.e., 32x8, \$1.50). Their short programming times permit using IC handlers during processing. Finally, they offer a large variety of configurations from 32x8 to 2Kx8.

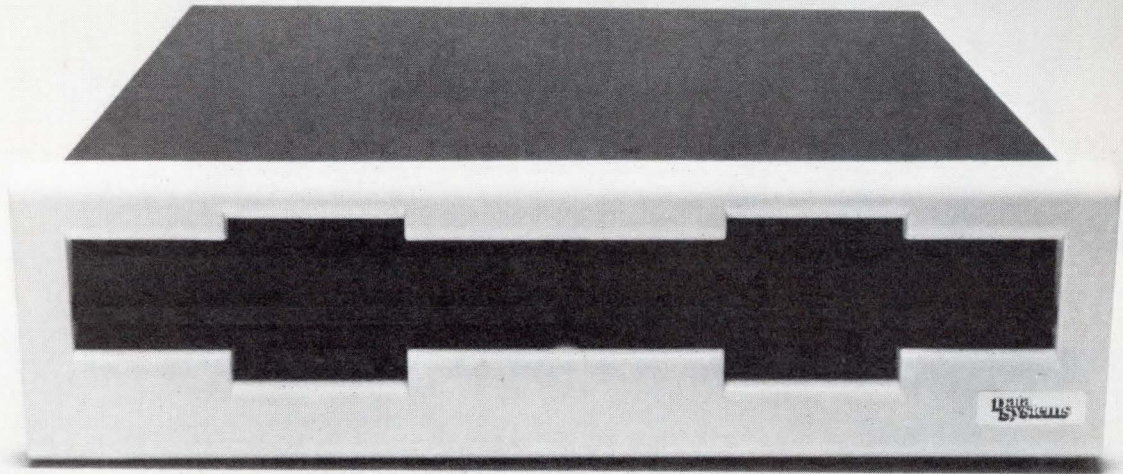
Bipolar PROMs present a number of problems, such as: they generally require complex high energy pulses which, if not properly applied, may produce partially programmed bits or unwanted altering of bits. They may create some confusion, because different manufacturers may make them pin-for-pin compatible in operation, but seldom compatible in programmability. They can fail at a high initial rate — some manufacturers quote typical failure rates of 5 to 15% (improper programming can cause higher rates) Other problems exist: bipolar PROMs are not erasable and can be programmed only once and generally operate at only high-power levels. Then, too, the manufacturer generally changes the programming algorithms frequently.

EPROMs: More complexity

UV erasable PROMs (EPROMs) present the next level of complexity. Unlike bipolar PROMs, the physical mechanism to program EPROMs is a reversible process. Storing a charge on a floating gate of MOS transistor (FAMOS) to create a ONE or a ZERO produces the selected bits to program these EPROMs. Radiation from a powerful ultraviolet light source erases the program by removing the charge, not selectively, but at all locations at once.

Of the three types of available EPROMs, PMOS (P-channel MOS) EPROMs were the earliest devices, developed

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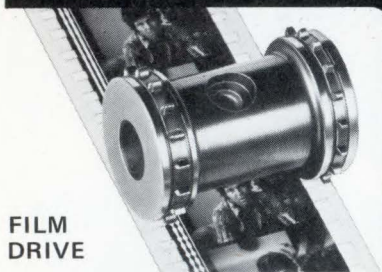
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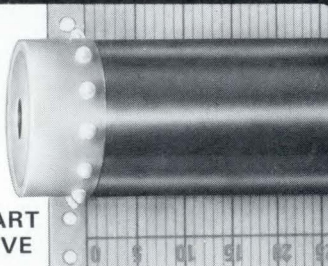
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Programmable Device Ratings

Device Type	Second Sourcing	Ease of Programming	Ease of Use	Reliability	Access Times
Bipolar	G	P	G	G	E
MOS PROMs					
PMOS	F	F	F	P	P
NMOS	G	G	F	F	F
CMOS	P	F	P	F	E, G
EAROM	F	F	P	F	P
Microcomputer					
With EPROM	P	F	F	F	F
Logic Devices					
PMUX	P	P	G	G	E
FPGA	P	P	G	G	E
PAL	P	P	G	G	E
FPLA	F	P	G	G	E

circa 1971 (1702), and they generally require very high programming voltages and long programming times. They tend to be leaky and drop bits. They are also quite slow, with access times as long as 1500 ns and require multiple power supplies.

In 1975, manufacturers introduced NMOS EPROMs, which provided faster access times (typically 450 ns), used less power per bit — approximately 1/4 to 1/8 of the earlier PMOS devices, and came in larger sizes (8K to 32K bits). NMOS devices also tend to be more reliable than the earlier PMOS memories. Such PROMs as the 2708 and 2716 are enjoying wide acceptance and are being used in a large range of products. When first introduced, NMOS EPROMs tended to fail at a relatively high rate, but process improvements and better testing methods, such as operating life tests in place of retention bakes, have contributed to higher quality and reliability. The major drawback of NMOS EPROMs is the relatively long programming times (2 to 4 minutes) they require.

One of the latest types of EPROMs, CMOS devices from Intersil, offer the big advantage of lower operating power (30 mW). However, their newness, lack of size selection and absence of second sourcing are the major drawbacks.

EPROM (dis) advantages

EPROMs offer these advantages: they are erasable and reusable, generally use less power than bipolar PROMs

and generally available from multiple sources. Their programming algorithms, which are fairly simple, are often the same from different manufacturers.

EPROMs suffer from: long programming times (you can minimize this drawback in production quantities by using gang PROM programmers), moderate access times and may exhibit poor reliability.

Another type of PROM that is becoming prominent is the electrically-alterable PROM (EAROM). It utilizes MNOS (metal-nitride-oxide semiconductors) technology and is similar to an EPROM, except that the interface between the gate nitride and oxide layer performs the function of a floating gate. EAROMs can be erased electrically by locations or by blocks. General Instrument, Nitron, Nippon Electric and National Cash Register currently manufacture them.

The main advantage of EAROMs lies in the ability to be selectively erased by electrical signals. Unfortunately, few parts are second sourced at the present time. They also require long program and erasure times (1 to 50 ms/word to program, and 10 to 100 ms/word to erase) and access times of 950 ns to 10 ms. Many EAROMs require nonstandard power supply voltages for operation and programming cycles.

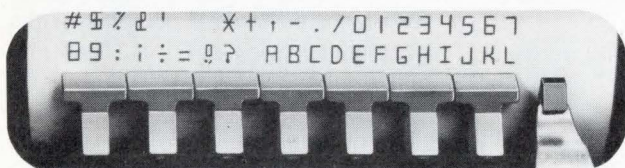
Microcomputer chips

At the present time, the most advanced programmable devices are microcomputer chips with an internal,

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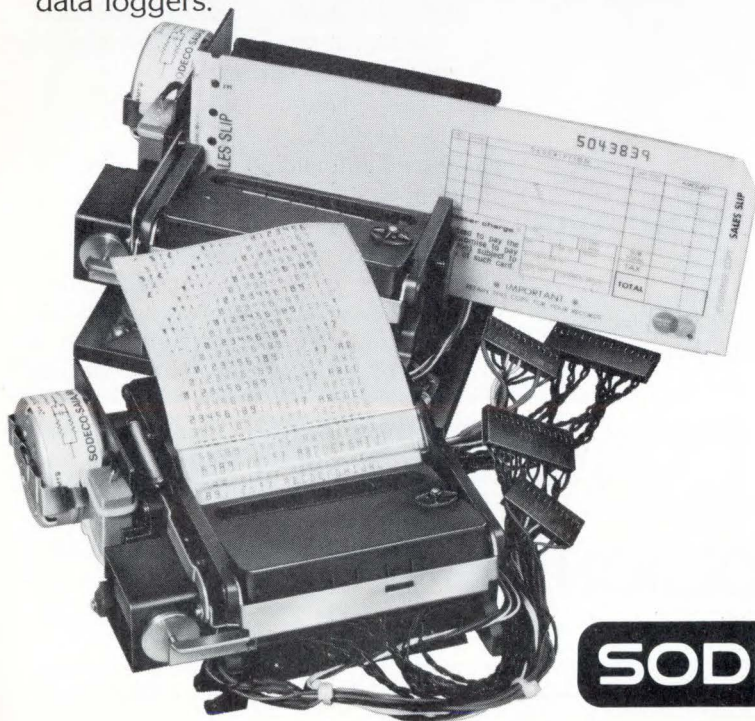
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conventional NMOS EPROM. The added circuitry creates problems during the programming process. Since these devices contain NMOS circuits similar to the NMOS PROMs, they share their advantages and disadvantages.

The Intel 8748 microcomputer family was the first to become available. Other manufacturers are going to make them available soon. They are the Fairchild 38E70, TI 9940 and Motorola 68701. In the 1980s, these

devices will become a large part of the market. The complexity and high price of these devices makes the use of commercial PROM programmer almost mandatory.

Other programmable devices

In addition to the programmable memories and microcomputers, a wide range of other programmable logic devices are appearing. They range from the easily-understood programmable digital multiplexer (PMUX) to the

highly complex field-programmable logic array (FPLA). The major problem with these programmable logic devices involves generating the program to select the correct blowing location.

PMUXs are devices in which various inputs (e.g., 10) may be routed via programming to a limited number of outputs (e.g., 4). The blowing of diode fuses which are located at the junctions of the input lines opens the bit lines connections.

Field programmable gate arrays (FPGAs) are programmable logic devices in which fuses on the inputs of an AND gate are opened to create the desired function. The major problem relates to how the user converts the Boolean equation to select the fuses to be blown.

Programmable array logic (PAL) also uses programmable AND arrays fed into fixed OR arrays. They may also incorporate additional logic, such as storage registers. The OR gates make PALs somewhat more complex than FPGA.

Field programmable logic arrays (FPLAs) are the most complex of the programmable logic devices. They contain a programmable AND and a programmable OR array. FPLAs present their biggest problem when selecting the correct lines to program from a Boolean equation.

The PMUXs, FPGAs, PALs and FPLAs use bipolar fusible link technology. Their programming algorithms are similar to those used to program bipolar PROMs.

Programmable device ratings

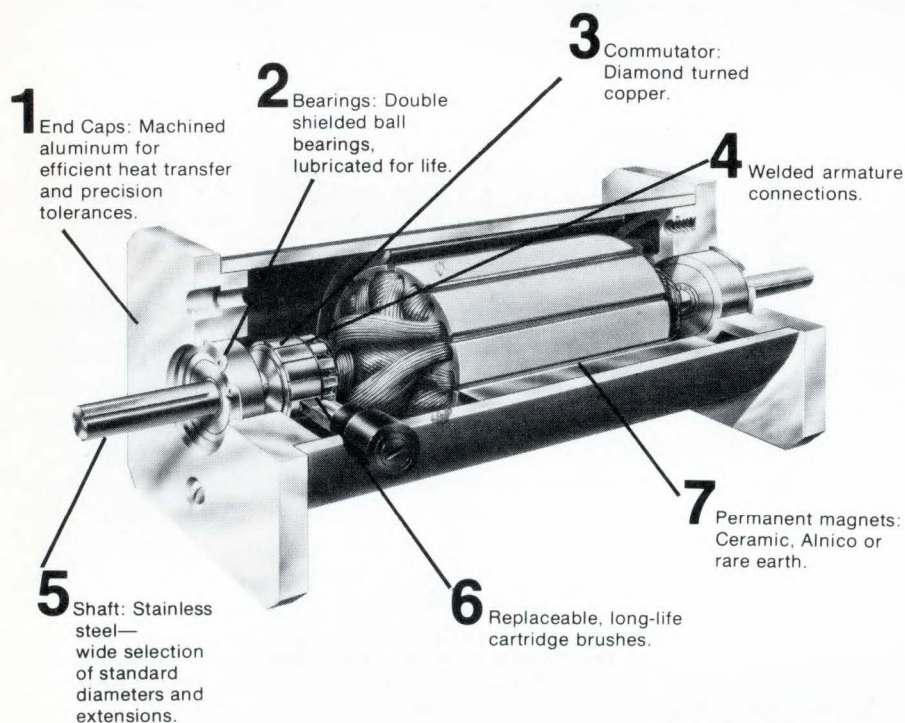
The table shown on page 28 contains a summary of the pluses and minuses of programmable devices.

Here's how we define the five column headings:

Second sourcing. If a type is available from only one manufacturer and if no others offer operationally pin-for-pin compatible devices, the device is rated P (poor); if available generally from two sources, an F (fair) rating; and if a multi-sourced device, G (good).

Ease of programming. If the device generally requires several different programming voltages, fast pulse rise times and parametric testing in the verify cycle, and if it is difficult to generate the data to select the locations to be programmed, the device is rated P. If the device needs only one high voltage for programming and verifying, it is rated F. If the device uses a relatively low programming and read voltage that can be easily derived from stan-

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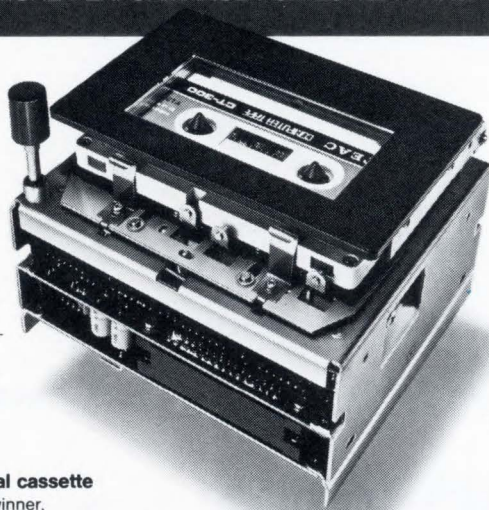
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standard microprocessor voltage supplies, it is rated G.

Ease of use. If the device generally requires several nonstandard voltages to operate in a circuit, it is rated P. If the device requires several standard voltages, it is rated F. If the device operates at standard TTL levels, the device is rated G.

Access times. If the access time is typically greater than 1 ms, it is rated P. If the typical access time ranges between 350 and 500 ns, the device is rated F; between 150 and 250 ns, the device is rated G. A device with a general access time between 20 and 80 ns receives an E (excellent) rating.

Reliability. If the bits in a device depend on holding a charge and the device is known to be leaky, the device is rated P. But if the device is known to be very reliable, it is rated F. If an irreversible physical change takes place to change a bit, the device is rated G.

Programming

A user may program all these devices in one of three ways. He may build his own programmer, ask the distributor or manufacturer to program the parts, or purchase a commercial PROM programmer. The complexity of a majority of the devices makes building an in-house programmer a nonrecommended option. Since allowing a distributor to program the parts is time-consuming and costly, it is recommended only for very large volume needs. If you are planning on using several types of programmable devices, purchasing a universal PROM programmer is probably a wise investment. Depending on your needs, PROM programmers can vary in price between \$300 and \$10,000. In general, however, most engineers choose to buy universal PROM programmers costing between \$2000 and \$3000.

For production quantities, an in-house system offers flexibility in programming and quality control. Several gang programmers are available for slower programming devices; several of the universal PROM programmer manufacturers offer interfaces for IC handling equipment as a cost effective means of programming fast programming devices.

Part 2 of this two-part series will discuss commercial stand-alone PROM programmers.

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Just another tape drive? Yes and no. The task it performs has been around a while. A lot of horses ran a mile and a quarter and then along came Secretariat. Refinements count a lot, regardless of the track. Check out the TDI 1050. It'll change your ideas about what a tape transport can do.

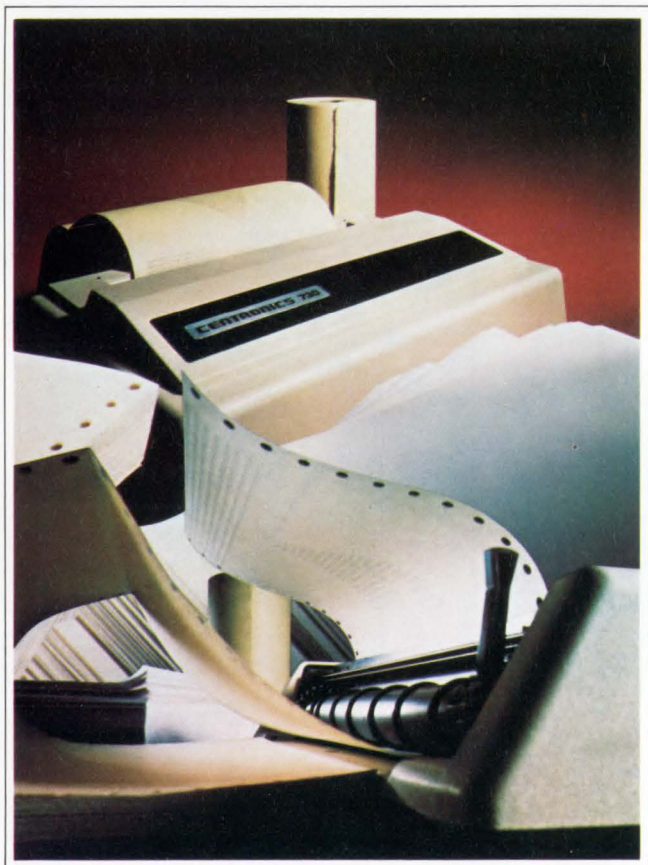
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Also available now as the Model TDI 1050 Binary Data Logger (BDL), connected typically to RS-232C communication interfaces. Rugged, amazingly simple, and featuring sequenced power-fail recovery, the TDI 1050 BDL from Tandberg Data provides highly compact, non-attended 1600 cpi phase-encoded or 800 cpi NRZI digital data-logging capability suitable for communications systems activity records.

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Which Printer Should You Select?



George Rea
Centronics Data Computer Corp.

"How fast is it and what's it cost?" Although those once were the most important questions asked by everyone examining printers, today, price and speed may be secondary to other considerations.

Just an afterthought? Not today.

If printers are still an afterthought or just a peripheral to you, you won't be as successful in the years ahead. Printers aren't the same: they come in more varieties, from more sources and with more different features.

In the "old" days, systems designers looked at traditional concerns: how much does the printer cost, what is its price relative to the system, what is the potential for "value added profit," how fast is it, how good is the print quality and how long will it last. Today, printers are all of that and more.

While price is still important, an integrator cannot substitute an inexpensive 120 cps thermal printer for a 600 lpm printer just because it's cheaper! We are no longer in the era when everything was matrix and you shopped for the least expensive device. Most manufacturers are quite competitive; therefore, while prices are critical, today they are just one consideration facing you.

In terms of performance, specifically in areas of speed and print quality, you have **more options today** — and with even more tomorrow. There's matrix and fully-formed character generation, impact and non-impact, thermal, electrosensitive, laser, inkjet, chain-train, band line and many more. There are fast and slow printers, matrix and full-formed character printers. matrix printers for good quality printouts and matrix printers for near letter-quality printouts. No matter what you need, there is a printer out there specifically for that application. Be very careful to evaluate your own needs and the printers you think can help, or you may buy a printer with unnecessary capabilities that isn't up to the task or is obsolete.

New printers for new markets

Since the industry is more sophisticated, you must be more sophisticated. Consider how many markets exist today and how they changed — and change each day. A few years ago, there was no computer home/hobby market. Small businesses never considered owning or leasing a computer system until recently. And the minicomputer/microcomputer, terminal, distributed dp, text preparation, dp and other markets are relatively new. Whereas "one size fits all" once applied to this computer and printer business, today's markets and needs have drastically complicated this single-minded approach.

There are at least ten new critical areas the systems de-

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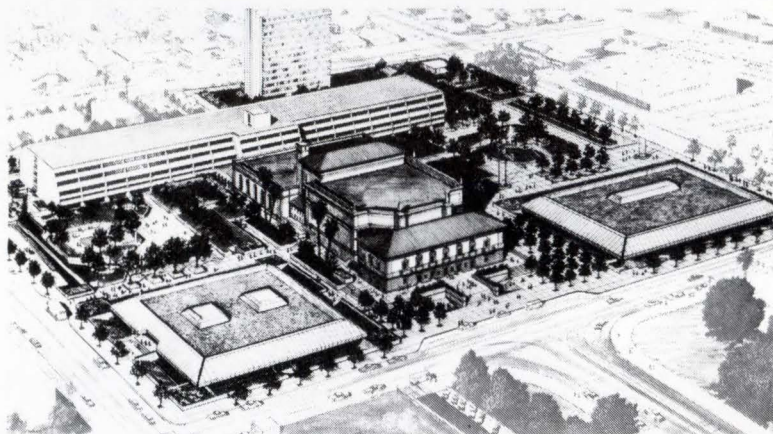
Courses, workshops and a large-scale exhibit will run concurrent with the ATE Seminar/Exhibit at the Pasadena Convention Center. Attendees with interests in test instruments and automated test equipment may partake of the technical fare and exhibits of the ATE Seminar/Exhibit and the Test Instruments Conference. The Test Instruments exhibit will include:

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Network analyzers
Waveform analyzers
Logic analyzers
Spectrum analyzers
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signer or integrator should carefully examine when selecting a printer today. Keep the customer's application in mind at all times and select a printer consistent with the computer. Otherwise, your system can look like a Volkswagen pulling a Winnebago.

1. Life Cycles and Reliability

How long will the printer last? While it is difficult to determine exactly how long a particular printer will operate before it needs upgrading or retrofitting, printer reliability is probably uppermost in your customer's mind. Printers are mechanical devices; they break down more frequently than completely electronic computers, and if your customer relies on hard copy output, even a temporary interruption in that operation can bottleneck the entire system and your customer's business. It is critical that you find out all you can about a printer's reliability and expected life. Know its duty cycle. Is the printer expected to operate many hours a day, every day of the week, or will it see infrequent use? Will it be required to generate 10 pages of copy a day? Or 100? Or 1,000? Or more? By knowing the answers to these questions, you can more accurately select the printer which will live up to your customer's demands. Look into MTBF statistics and determine how much the average repair bill is. Some devices are (depending on the technology) harder to repair than others, and some repairs can be very costly.

2. Service Availability and Serviceability

What's more frustrating to a customer than a broken printer? One thing: not being able to get it fixed. Look at the printer vendor closely to see if service has its proper priority. This should influence your decision a great deal — even if you plan to provide the service yourself. Serviceability in combination with life cycles and durability should be uppermost on your mind. In fact, especially if you plan to provide your own printer service, you'll want to find out all you can about the printer's reliability track record. If you select an unreliable printer that can't be fixed quickly, you may lose a systems buyer due to peripheral equipment failures beyond your control. It's bad enough to be blamed for things that are your fault without losing business over failures that aren't your fault.

3. Size and Weight

A few years ago, whoever would've thought a few inches in cabinet dimensions could make a difference. But now that computers are quickly finding their way into the small business office, labs, homes, hotels, stores and numerous other people-oriented places, size is important.

Take, for example, the hobbyists: the part-time programmers or engineers who program their personal home computers at night at home. They want a low-cost, reliable and capable printer — but care about overall attractiveness. The entire system must look right. Hooking a 200 lb. printer to a small system won't work, no matter how inexpensive, capable or reliable. The hobbyist industry has taken note of this and is producing numerous low-cost, portable and user oriented printers.

Size and weight count if you consider walk-in service plans or walk-in service sites offered by some manufacturers. If your user can't move the printer, that's the end to walk-in service. Some sub-categories of size are the printer's styling and its noise, because these factors all are connected. In some markets noise doesn't count; in others, like modern office systems, it will make or break a sale. Never underestimate people's concerns in styling. Does the

printer have a textured cabinet which resists fingerprints? With sound deadening insulation? Do these sound a little far-fetched to you? Well, it is becoming the name of the game in the small business and home markets.

4. Interfacing

Does the printer you want come with the interface you need? Will it be a costly addition or an optional extra? Can you buy the same printer with either a parallel or serial interface? Enough said. You know as much about interfacing as the manufacturers do, perhaps more, and you know the headaches it can produce if not carefully considered.

5. Forms Handling

Selection gets harder. The question: "Am I ever going to find everything I need in one printer?" Yes, if you're careful. "Hooks" are the little extras you pay for, but may not need. The trick is to find a printer that does only what you need and not pay for costly extras. You won't be impressed by the useless extras; neither will your systems buyers.

On the other hand, it is extremely difficult for you to know what your customers' needs will be in the future. While a simple forms handling capability may suit your customer's needs today, how about tomorrow? Two critical points should come to mind immediately. First, if your customers are typical, they need a printer for more than one type of output; for example, to generate payroll checks one day, inventory forms the next, and so on. Printers do exist today which take up to three different types of paper — cut sheets, fanfold and roll. Look into paper handling flexibility so you can offer customers the forms handling they want. Second, printer upgradeability is important (more about that later).

Aside from a printer's form handling capabilities, look at its ability to take plain paper; a user can spend more on paper during a printer's lifetime than was originally spent for the printer itself. Special papers are costly and sometimes hard to obtain. There's no substitute for plain paper which is readily available, inexpensive and supplied by numerous competitive sources.

6. Upgradeability

With many small companies emerging today that manufacture printers, keep the future in mind. Systems users today outgrow their computers' capabilities and printers. Just as a small business may begin with a small van for local deliveries and wind up with its own fleet of trucks, these same businesses also start out with small systems and build themselves into bigger, more costly and more capable systems. When the computer becomes more powerful, the printer either must grow with the need or be replaceable easily with a more powerful one. If the printer you select comes from a broad product family which contains several members of varying speed and performance, you can upgrade quickly and inexpensively — without searching out a new printer supplier, learning about a whole new device, re-stocking your spares department and retraining the end user and your salesmen on how to operate a new printer from a different source.

7. Commonality

Must you integrate numerous printers into various systems? For example, you buy three different printers from one manufacturer's family of printers. Or even worse, you buy three different printers from three different manufac-

turers. The critical question is: do these printers share a high commonality of parts? Or, will you be forced to stock three different head spares, maintain three separate service manuals and run three different training sessions for the equipment. Everyone's had a relative, for example, who only bought black socks because he didn't want to worry about pulling out a perfect match from the drawer early in the morning. There's no need to go that far and sacrifice needs for convenience. But do try to keep your inventory lists to a minimum.

8. Availability

It can be the best printer ever seen, but if it isn't readily available, you'll lose systems business. Be careful: look at each manufacturer and ask yourself, "If my business doubles, will this supplier be capable of doubling its printer deliveries to me?" Pay close attention to their manufacturing capabilities, lead times and delivery reputation. Always look into any manufacturer's ability to deliver the product as promised.

9. Distribution Systems

Tied in with availability is the supplier's ability to distribute his product. If you purchase printers in small and irregular quantities, for example, does the vendor have regional stocking distributors with on the shelf printers? If not, do you want to wait for the manufacturer to build the product

for you? Very often, through regional distributors, you get fairer and more personal treatment, better credit standings and improved spares availability.

10. Manufacturer's overall reputation

Never underestimate your supplier's reputation; if it's good, it's an invaluable plus: good reputations are hard to develop. If a vendor has a good reputation, it generally means the company has tried very hard to help its customers. If you consider a printer manufacturer, ask others their opinion of the company. Is it fair and honest? Can the company produce as promised and are the statistics accurate?

Printer complexity grows

When it comes to selecting a printer, you can never do enough homework. Your selection is critical and becoming more so each year as printers become more common, capable and sophisticated. As for the future, your job won't get any easier. If you start your work now, you will be that much ahead of the game as the future unfolds.

**Rate this article: circle 2L, 2M or 2H
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Buyers Guide to Printer Manufacturers

For information on printers, circle the desired numbers listed here on the reader service card.

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(213) 285-1121
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Hicksville, NY 11802
(516) 931-6200
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Anadex Instruments, Inc.
9825 De Soto Ave.
Chatsworth, CA 91311
(213) 988-8010
Circle 203

Anderson Jacobson, Inc.
1065 Morse Ave.
Sunnyvale, CA 94086
(408) 734-4030
Circle 204

Applied Computer Systems
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Sunnyvale, CA 94086
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Applied Computer Technology
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(714) 557-9972
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Axiom Corp.
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Glendale, CA 91202
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Computer Devices, Inc.
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Burlington, MA 01803
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Circle 213

Computer Terminal Systems
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Plainview, NY 11803
(516) 293-6611
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Computer Transceiver Sys.
(CTSI)
317 Rte. 17,
Paramus, NJ 07652
(201) 261-6800
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Control Data Corp.
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Rochester, MI 48063
(313) 651-8810
Circle 216

Data Access Systems
100 Rte. 46
Mountain Lakes, NJ 07046
(201) 335-3322
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Data 100 Corp.
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Warwick, RI 02886
(401) 738-9500
Circle 218

Data General Corp.
Rte 9
Westboro, MA 01581
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Data Printer Corp.
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Cambridge, MA 02139
(617) 354-4700
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Data + Technik Corp.
24 Avon Circle
Needham Heights, MA 02194
(617) 444-8360
Circle 221

Data Terminals & Comm.
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(408) 378-1112
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Data Test Corp.
2450 Whitman Rd.
Concord, CA 94518
(415) 689-3583
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Datadyne Corp.
Bldg. 37A, Valley Forge Ctr.
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Continued on page 42

C.Itoh's Model 8300 printer looks superb.



It works
even
better.

C. Itoh offers you the perfect OEM printer for general purpose computers, communication terminals, data loggers and micro computers: the Model 8300. This quiet and low-cost unit features a straightforward, reliable design and a continuous-duty 7-wire head with a life expectancy of 100 million characters.

Designed with a 7-bit parallel interface, the 80-column, dot matrix Model 8300 prints bi-directionally at 125 CPS. Its sprocket paper feed mechanism accepts multi-ply pin-feed paper in any width from 4.5" to 9.5"; paper can be loaded from the bottom or rear; and print line position is readily adjustable. The Model 8300 works even better than it looks.

Would you expect anything less from C. Itoh?
Write today for detailed specifications.

 C. Itoh Electronics, Inc.

C. Itoh means excellence in printers.

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C. Itoh Electronics is part of the 119-year-old C. Itoh & Co., Ltd., world-wide trading organization.

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Data Comm. Div.
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Continued on page 44

The Anadex 80 Column Printer.

**First check
the specs.
Then check
the price.**

Our new 80-column dot matrix line printer – the DP-8000 – combines high performance and operating convenience with a low price that's worth checking into.

☒ **Check Performance**

The DP-8000 features a precision engineered, heavy duty printing mechanism that can print the complete 96 ASCII character set, bi-directionally, at 84 LPM.

☒ **Check the Interface**

Included at no extra cost, are two input connectors (see photo) that provide three basic ASCII compatible interfaces:

EIA Std. RS232C, for interfacing at up to 9600 Baud with most mini-computers and modems; the 20/60 ma current drive mode required by Teletype® ASR33-35 printers; and the parallel-bit, serial character synchronous Centronics compatible interface.



The DP-8000 includes 12 lines of internal FIFO buffer storage and can accept data continuously or in bursts. Optionally, increased buffer storage of 2048 characters can be supplied for CRT dump and similar applications.

☒ **Check Printer Quality**

A 9 x 7 character font provides virtually half-dot resolution for clean crisp print quality on the original plus three copies.

Precise paper positioning is ensured by a sprocket-feed paper advance, user-programmable Top of Form control, and up to 8 vertical tab positions.

☒ **Check Convenience**

For operating ease, the DP-8000 accepts paper through the rear or bottom of the unit, provides programmable Skip

Over Perforation control, and Out of Paper indication and logic signal. And movable sprockets allow the use of forms or paper from under 3 inches to 9½ inches wide.

☒ **Check the low Price**

The best news is the price. A complete DP-8000 is unit-priced at under \$1000, with substantial discounts in larger quantities.

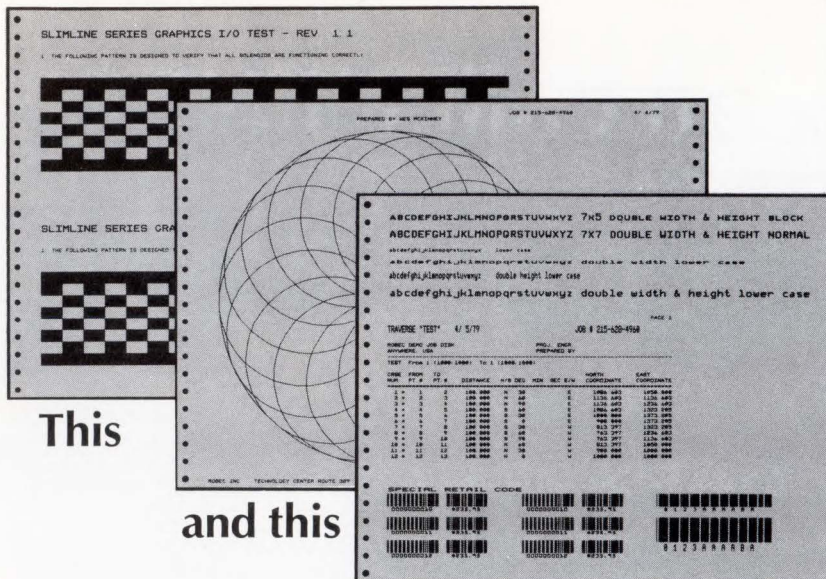
Once you've checked out the performance and price, we think you'll agree that the DP-8000 is definitely worth checking into. Contact us today for complete details and a demonstration.



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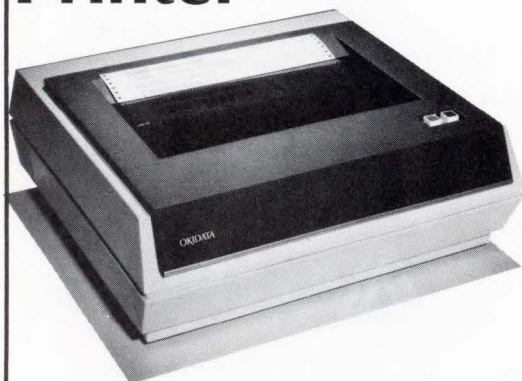
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Were all printed on an Okidata Slimline!

Okidata Slimline line printers print alphanumeric text in twelve program-selectable fonts including lower case with descenders. They also print anything you can display on a CRT screen including areas of solid black.

In a package that is half the size of some competing units, microprocessor-smart Slimline matrix printers produce graphs, maps, bar codes, charts and labels. And, they have the intelligence and storage capability to adapt to new graphics applications.

The Smart Graphics Printer



OKIDATA

Okidata Corporation
111 Gaither Drive
Mount Laurel, New Jersey 08054
Telephone: 609-235-2600

Graphics is available in the 125 and 250 lpm models of the Slimline Series with a choice of plug-compatible interfaces. Microprocessor-smart Slimline printers—stored program diagnostics, stored program machine history, 500,000,000 character head warranty and Okidata reliability, field proven in thousands of installations worldwide.

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(305) 298-0500
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Elmsford, NY 10523
(914) 592-4400
Circle 291

Siemens

186 Wood Ave. South
Iselin, NJ 08830
(201) 494-1000
Circle 292

Continued on page 46

VERSATILITY: STANDARD.

**Why buy two printers,
when one Malibu may be all you will ever need?**

That's right: the Malibu 165 doesn't force you to make a choice between speed, letter quality or graphics. The 165 has the capability to operate as a high speed (165 cps) dot matrix line printer, a reduced speed (90 cps) letter quality dot matrix printer, or a full graphics dot matrix printer.

HIGH SPEED PRINTING

The Malibu 165 prints its standard character set at 165 characters per second. High throughput is assured by full logic printing and high speed horizontal tabbing. Other significant features include underlining, programmable horizontal and vertical tabs, expanded characters, and the option to program one's own character set through a standard ASCII port.

LETTER QUALITY PRINTING

The Malibu 165 features a high density, high resolution character set which provides the dot matrix user letter quality print. In this mode the print speed is reduced to 90 cps, still considerably faster than most daisywheel printers. All the features of the high speed printing are retained.

GRAPHICS PRINTING

The Malibu 165 provides two means to implement graphics printing. One is through the use of the user programmable character set. By programming a graphic character set into the printer and enabling the "characters touching" feature of the printer, a wide range of graphics is possible. If more sophisticated graphics are desired the user may enter the "Direct Graphic Control" mode of the Malibu 165. In this mode, 6-bit data bytes representing actual dot data are transmitted to the printer over ASCII lines. In this way unlimited graphics (60 x 72 dots/inch) are possible.

*For detailed specifications, pricing
and delivery, write or call today.*



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malibu
Design Group Inc.

8900 Eton Avenue Suite G, Canoga Park, CA 91304 * (213) 998-7694

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Southwest Tech Products
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Kent, WA 98031
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Telespeed Communications
Box 647
Syosset, NY 11791
(516) 364-0777
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4132 Bill Mitchell Rd.
Addison, TX 75001
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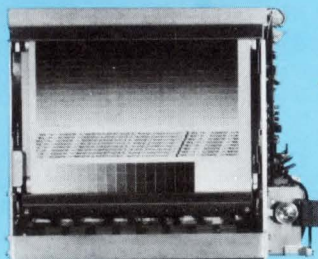
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New Digital Hard Copy Technologies

Alan Dawes
Versatec, Santa Clara, CA

Ideally, a digital hard copy device should conserve the versatility of handwriting. That is, be able to draw any image on a substrate with one recording instrument. It must also be fast, which carries the implication that no mass moves with the information. Further, it must be reliable, reasonably priced and quiet in operation.

Many new and innovative technologies — electrostatic, thermal, ink-jet, xerography, film and conventional impact printers and pen plotters — have been developed to answer these needs. None appear to offer a comprehensive solution for all applications, but each offers its own set of benefits.

Image dissection

Image dissection is a concept employed by all non-impact and some impact writing devices to achieve versatility of display. The image to be displayed, letters or graphics, is dissected into a number of common elements. We can call them dots. By selectively placing dots of contrasting color on a substrate, one can display any kind of information with one writing instrument. The principle works in a fashion similar to a television display where the scanning beam is turned on and off, thus producing the desired image when the eye integrates the detail.

With dissection of an image, the concept of resolution arises. Resolution can be defined as a measure of the detail present per a given square area. It is a function of the density of dots per square inch or per image. In the early applications of this technique, less than 100 dots per linear inch were used. This matrix printing, although very legible, lacked the quality of a typewritten page. Now, however, some matrix devices display 200-300 dots per inch resolution. This results in a high quality image approaching the appearance of typewriting. In the near future, resolutions of up to 400 dots per inch will be common.

Dissection of the image makes it possible to program the dots at will, using any acceptable storage device, such as ROM, to display many different fonts. Any graphic information, including dense black areas, can be displayed using only one writing instrument. The result: total versatility of display.

Writing techniques

Of the many processes available for putting permanent marks on paper, one is believed to hold special promise because of its inherent simplicity — electrostatic writing. Others, such as thermal and ink-jet printing, offer benefits of a unique nature in some applications. Conventional im-

pact printing and pen plotters will also continue to serve special applications. Brief descriptions of these various techniques reveal some important differences.

Electrostatics

Electrostatic Writing employs a slightly conductive paper (approximately 20 megohms per square) coated with a micron-thin dielectric film. This allows retention of an electric charge. A conductive stylus is placed on top of the dielectric surface, a rear electrode is placed behind the paper, and a voltage difference is applied above 300V, some charge transfer takes place. When the stylus is removed, the area remains charged for some time. Using a recording head carrying an array of embedded nibs, and addressing those nibs in an appropriate manner, charged dots can be selectively deposited on the surface of the dielectrically coated paper. This electrostatic disturbance is not visible. As soon as the paper passes the recording head, its dielectric surface is brought in contact with a developing liquid called toner. This liquid is typically a colloidal suspension of carbon. The black particles migrate to the charged areas where they are deposited and permanently fixed as the paper dries. The resins contained in the toner fix the particles after the charge is neutralized.

The paper supply can be either fanfold or roll paper. The

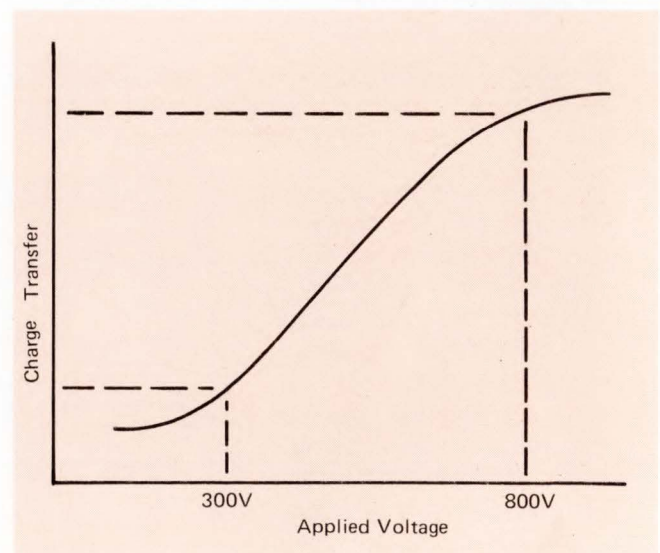


Fig 1. Electrostatic charge transfer as a function of applied voltage shows how no significant charge transfer occurs below 300V.

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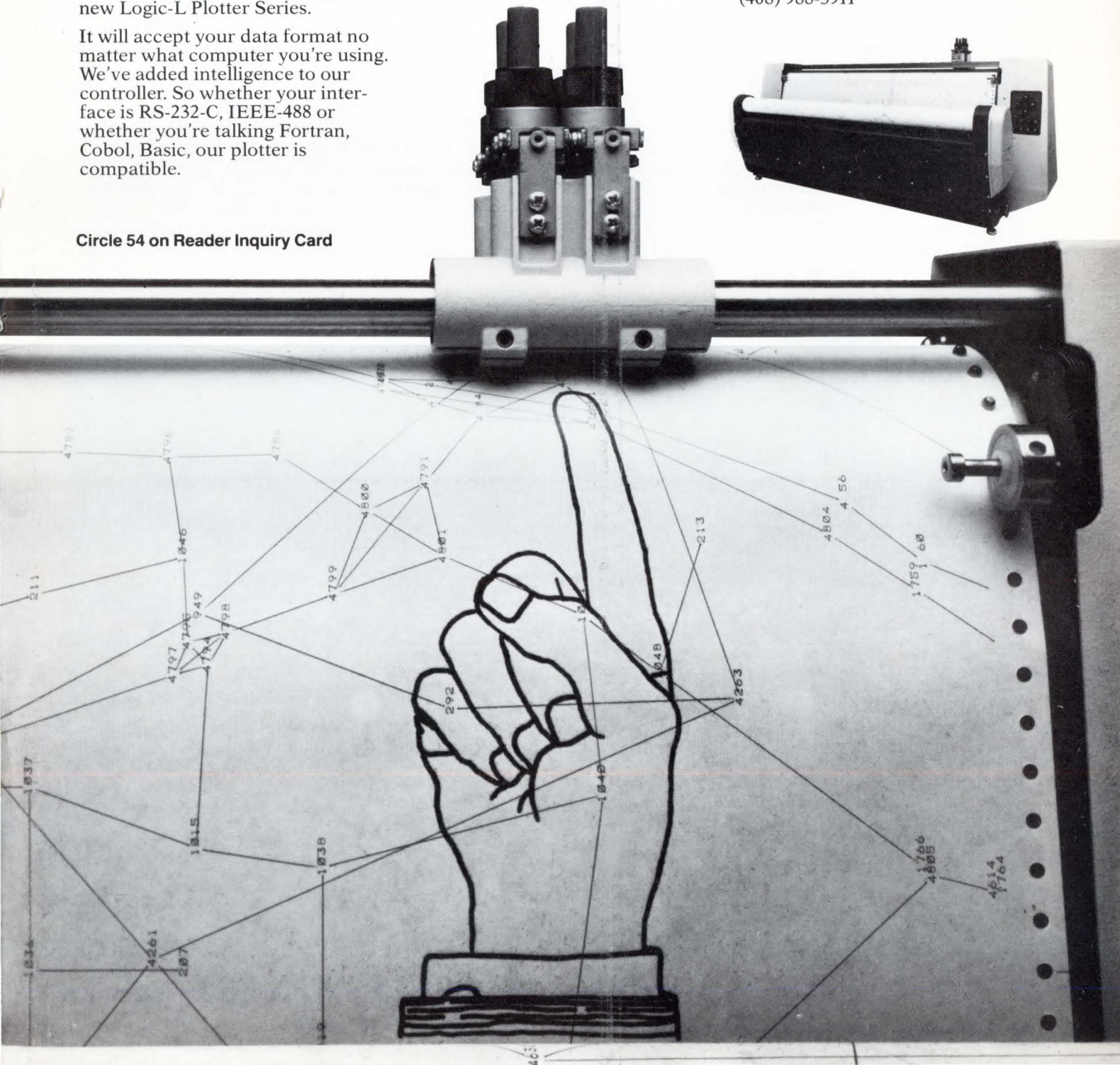
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dielectric side passes the writing head, establishes intimate contact with it and charging takes place. Immediately, the charged paper enters the toner applicator and the image is developed. As it emerges, it is either air and/or vacuum dried to deliver a dry, permanent copy.

To limit the number of transistor drivers used to address the recording head, and thus the cost of the machine, a multiplexing scheme is used. The rear electrode is segmented and, because no appreciable charge transfer occurs below 300V as shown in Fig 1, one can address several nibs at the same time. The nib that writes will coincide with the rear electrode whose potential is uniquely different and higher than the others.

In later models of electrostatic printer/plotters, the recording nibs in the head are staggered. Information is appropriately displayed from row to row so that the dots become contiguous. In this way, better quality images are achieved.

In addition to driving circuits and high voltage power supplies, a typical electrostatic printer/plotter also includes a logic section that controls the system and handles incoming data. Most machines can accept ASCII coded information and plotting information at the same time. This is done by using two separate buffers, one for plotting and one for alphanumeric information. When the buffered line is translated to voltage fluctuations on the nibs, the printing and plotting information is simultaneously applied to the paper.

Electrostatic plotters are raster output scan devices. As such, they demand significant amounts of data (7×10^6 bits for a 22 x 34 inch D-size drawing at 100 nibs per inch resolution). To reduce the burden on the host CPU, most controllers for electrostatic plotters contain enough intelligence to do the rasterization task. Input to such systems is in the

form of vector files that describe the image. Thus, computation time, I/O time and storage requirements are comparable to pen plotters.

Electrostatic printers and plotters, in contrast to other devices, exhibit these advantages:

Versatility of display. Due to the "dissection of image" technique, these printers and plotters can display any kind of graphic and alphanumeric information. This is very useful when the machine must write several languages, draw dense black areas or create fine line graphics.

Speed. The time required to charge the paper is a few microseconds. Existing machines can plot a 22 by 34" engineering drawing (D-size) in thirty seconds at 100 nibs/in. resolution or under 60 sec at 200 nibs/in. resolution. Laboratory models have demonstrated speeds of over 20,000 lines per minute with paper speeds exceeding 30 ips.

Reliability. No parts move in the writing process except for a simple paper transport that delivers uniform motion of the paper, and a small toner pump that circulates the liquid toner. No object having mass moves with the information. Without impact, there is almost no wear on the writing element. The 10,000 units installed to date have demonstrated excellent reliability.

Low noise. Free from impact, the devices are quiet. They can be used in any office environment.

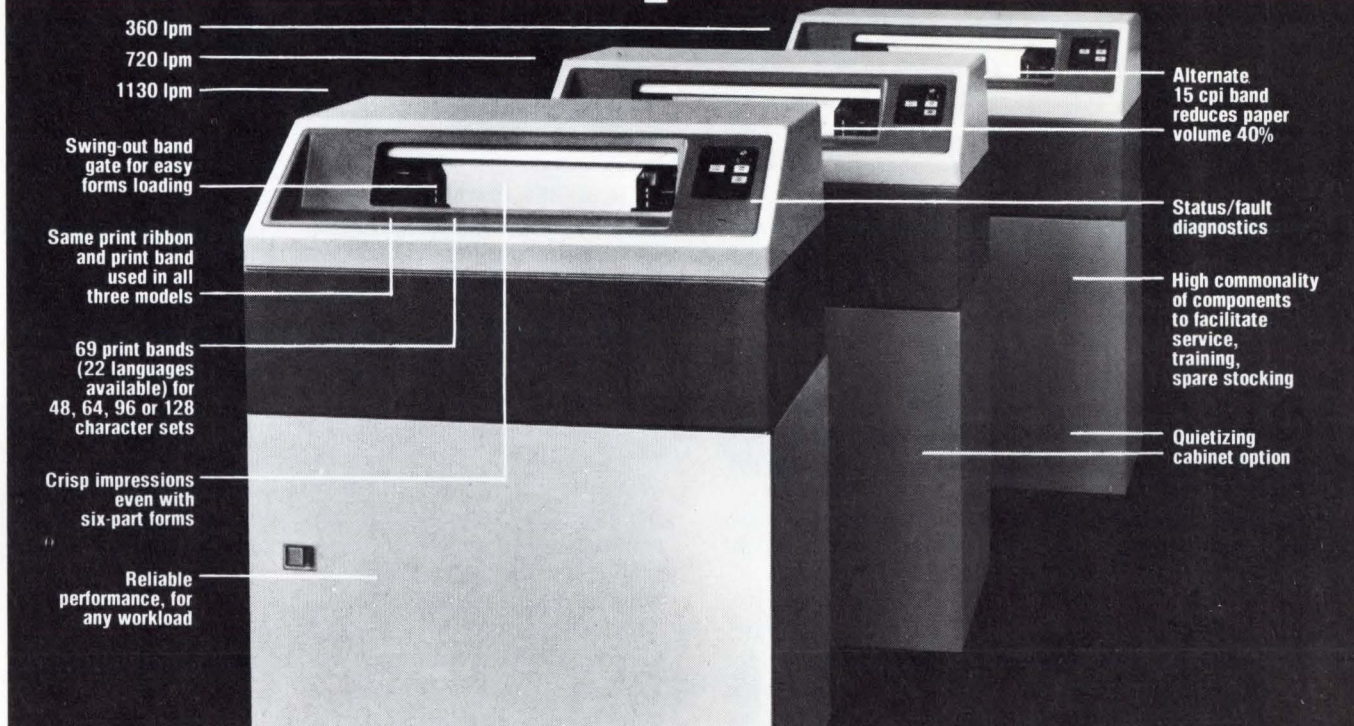
Size. Paper width is not a practical limitation. Electrostatic plotters are available in paper widths from 8.5" up to 72".

Cost. The simplicity of the technique makes it possible to produce reliable, high speed devices at a low cost. For example, printers and plotters that display information at a rate of 1000 lines per minute (800 characters per second) or plot at two inches per second, are priced from \$5,000 to \$8,000.

Price/ Performance	Impact Printers	Pen Plotters	NON-IMPACT				
			Electrostatic	Thermal	Ink-Jet	Electro- Photographic	Film
Speed: Print	30CPS- 1000 LPM	-----	1000 LPM	100 CPS	92 CPS	13,000 LPM	-----
Plot	-----	Up to 40 in/ (pen travel)	2 in/sec (paper travel)	20 sec/page	104 in/sec	17 in/sec	200in/sec
Resolution (points/inch)	100	500	100 & 200	50	127 Plot 250 Print	300	2000
Quality	Fair	Excellent	Good	Fair	Good	Good	Excellent
Reliability	Fair	Fair	Excellent	Good	Unknown	Fair	Good
Versatility: Image	Limited	Line graphics, color	Any B/W inc. halftones	Limited	Any	B/W line graphics	Any
Substrate	Stock & cus- tom forms	Any	Bond & trans- lucent paper	Thermal paper	Any	Plain paper	Film
Color	No	Yes	No	No	Yes	No	Yes
Gray scale	No	No	Yes	No	Yes	-----	Yes
Cost:							
System(\$K)	1-100	22-40*	30-50*	1-5	45K*	100-300	150
Consumables	1/2¢/ft ²	1/2¢/ft ²	2¢/ft ²	1.7¢/ft ²	1/2¢/ft ²	1/2¢/ft ²	50¢/ft ²

*Comparisons are for 22 by 34 inch (D-size) drawing capability.

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Other non-impact printing techniques

Thermal printers also use a treated paper. Total versatility of display is possible by exploiting image dissection and imaging with one writing element. Heads can be small arrays mechanically traversing the page to form a low cost, 100 character-per-second serial printer. Full page width arrays are possible to create low cost line printers or CRT hard copy devices. Typically, an 80-column, 24-line image can be printed in twenty seconds. Resolution of thermal printers is usually less than 100 dots per inch.

The interest in **Ink-Jet** printers and plotters has been revived with the introduction of equipment from IBM. The most important benefit of ink-jet devices is their ability to write on any substrate — from letterhead bond to carpets. Reliability at reasonable cost has not been established.

Speed has an upper bound with ink-jet printing because mass (ink droplets) move with the information. Synchronous systems that create images by selecting droplets from a continuous stream have an upper limit of about 100,000 droplets per second. The IBM 6640 document printer uses a synchronous system having one jet. It is limited to 92 characters per second. The Applicon Color Plotting System is said to produce a 22 x 34" image at 127 points/in. resolution, in color, within 8-1/2 minutes. Asynchronous systems, imaging with drops-on-demand, are slower and limited to about 20,000 droplets/sec. In addition to color, asynchronous ink-jet systems can modulate droplet size to reproduce continuous tone images.

Very high speed is possible with multiple ink-jet arrays. Implementation of such devices today is expensive and of uncertain reliability. However, as cost/performance is improved, they will become a factor in some applications.

Electrophotographic systems for high speed computer printing dissect images and reconstruct them in digital dot matrix form. The IBM 3800 (resolution: 180 dots per inch) and the Xerox 9700 (resolution: 300 dots/in.) are typical examples. Both machines have the potential to merge graphics with text, both digitally and optically, with a forms flash. Their graphics capability is oriented toward forms creation and special characters, but they could reproduce highly versatile graphics.

Film is used in several ways for digital hard copy. Photoplotters, both small and large, serve specialized applications like data logging and seismic plotting. Their advantages are speed and an ability to create dense black areas and variable widths. They tend to be expensive, both in terms of initial system cost and consumables.

Film is also used extensively for capturing digital images from CRT displays. Polaroid and multifomat 70mm cameras are a cost-effective means of reproducing continuous tone digital images.

Pen plotters, both flatbed and drum, are highly accurate and can write on a variety of substrates. Their principle disadvantage is low speed. They come in a wide variety of configurations.

Video hard copy devices, like those offered by Tektronix, are a common way to render digital graphics visible in hard copy form. A single thermal or electrostatic hard copy system can print, plot and produce video hard copy.

Impact Printers

Impact printers offer a means to create plots for the occasional graphics user unable to justify the cost of a plotting system. Useful plots can be created on an IBM 1403 line printer using "I", "-", and x's. Even complex graphics, like electron trajectories in an electromagnetic field, can be in-

terpreted in this way.

Many simple business graphs, bar charts, scatter diagrams, etc., can be produced on low speed daisy wheel printers. As applications for business graphics expand, traditional printing devices will be required to offer graphics capability. Many wire matrix impact printers, thermal and electrostatic printers already offer this capability.

Applications

Computer Aided Design. High speed digital plotters give computer-aided designers a new tool that improves productivity. Design sessions are typically interactive via a CRT display. Traditionally, output has been limited to video hard copy or a pen plot. Usually, a pen plot is required for large or complex drawings. When it takes hours to get a plot, the design function is interrupted. This means that designers must spend more time at the terminal. Electrostatic plots, received in a few minutes, encourage faster, more cost-effective design sessions. In some cases, high speed plotting has improved computer-aided design productivity by more than 50%.

Although paper cost was an early concern of users in computer-aided design, it has not been a problem. Consumables cost for an electrostatic plot is approximately 40¢ for a D-size drawing and 60¢ for E-size.

Problem Solving Applications. The experimental environment provides a diverse range of applications requiring a fast versatile plotter. A few examples: ink blots, computer aided composition (music, atomic structures), three-dimensional representations, graphs, histograms, bar charts, Gantt charts and scientific character sets.

Printing and Publishing. For several years, photocomposition systems have been using electrostatic printers as high speed proofing devices. High resolution film plotters (phototypesetters) have consumable costs as high as 20¢ per page and are slow. In contrast, electrostatic proofs cost only 2¢ and are available in seconds.

Other plotters are producing interactive ad make-up and full page proofs, including line drawings and halftone photographs. Rendition of continuous tone pictures is possible with digital plotters and software packages that emulate lithographic halftone processes.

Medical Systems. Computer aided tomography (CAT) and ultra-sound scanners are digital image processing systems requiring hard copy output. Film has been the traditional medium for recording CRT images in hard copy form. Electrostatic printers have been used extensively for test calibration and treatment planning (line graphics). Gray scale software provides halftone rendition of continuous tone images.

Many distributed hospital terminals require reliable, fast output devices that are silent. Plotting capability is often required for display of vital graphics data with alphanumeric printing.

Energy. Electrostatic plotters are used for displaying records of seismic data collected during geophysical exploration. In many applications, this method has replaced the use of expensive photographic film.

Weather. Electrostatic printer/plotters have been selected for use in AFOS, a nationwide computer-based weather system. Speed, reliability and multi-function output capability were the primary criteria.

Patterns. Wide plotters, in paper widths up to 72", are being used in the garment industry for pattern-making. Output speed is a major benefit where long, 72-inch wide patterns are generated interactively on a computer system.

Electrostatic plotters are used in other applications in-

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Two Polling options available: 1) Polling compatible with Lear Siegler's ADM-2. 2) Polling discipline compatible with Burroughs.

IQ 120

The SOROC IQ 120 is the result of an industry-wide demand for a capable remote video display terminal which provides a multiple of features at a low affordable price.

The IQ 120 terminal is a simple self-contained, operator / computer unit.

The IQ 120 offers such features as: 1920 character screen memory, lower case, RS232C extension, switch selectable transmission rates from 75 to 19,200 bps, cursor control, addressable cursor, erase functions and protect mode. Expansion options presently available are: block mode and hard copy capability with printer interface. The IQ 120 terminal incorporates a 12-inch, CRT formatted to display 24 lines with 80 characters per line.



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Paper Problems Still Limit Electrostatic Printer Applications

Anyone investigating present-day small printer technologies quickly finds that each type best fits a specific group of applications, according to Richard B. Trembly, Hycom's special products marketing manager. For engineers looking for a cost-effective way to produce hard copy, electrostatic printing is raising greater interest than it has in the past.

Although some may call it an "aluminum paper" technology, it does possess some distinct major advantages over impact and thermal printing, continued Trembly. Using only about one-tenth the power at its head as it prints twice as fast as its competitive technologies, electrostatic printing requires low-power head driving circuitry. This circuitry provides greater reliability at lower cost. Head replacement costs are substantially lower, too. For example, an impact print head can cost 5 times as much as its electrostatic counterpart.

While most electrostatic printers provide the just-mentioned benefits, each maker of these products markets a somewhat different piece of equipment. Although the typical electrostatic printer operates at from 1-6 lines per second, SCI Systems has recently introduced a unit that produces 90 lines of copy per second on 4-inch wide paper that passes through it in a curved path. This machine prints the copy lengthways on the strip, not across it, as is common.

Electrostatic technology also provides a very small low-priced printer. It is unusual to find any type of printer that sells for \$52.00 in lots of 100. This 12- to 15-column printer, marketed by Hycom, uses a very small frame to produce 7 dot matrix characters. According to Trembly, this printer is one of several used in Sharp hand-held calculators that have recently become popular in the U.S.

Aluminum Paper

In spite of electrostatic printer cost-effectiveness, many

potential users worry about the aluminum paper. Although the electrostatic process etches the aluminum coating to produce copy of almost archival quality, the paper's non-white color and its tendency to show fingerprints has held back wider adoption of electrostatic printing in consumer applications. Also, the process produces some RFI.

But that's for the present time. What does the future hold for efficient electrostatic printing? "Our best hope lies with the development of a new paper or, perhaps, with somewhat modified electrostatic printing technology," said Trembly.

In the past, many paper manufacturers have offered "white" (zinc oxide coated) paper without a sufficiently clear measure of success. Whereas aluminum coated exhibits a mild tendency to show fingerprints, the usual zinc oxide coated white tends to fingerprint more strongly; it is also subject to fuming. The best compromise to date, an aluminum coated paper, provides a rougher buff surface in place of a shiny one. Nicolet Paper and Dennison Manufacturing have been marketing this paper, whose rougher surface wears the print head faster than the smooth shiny finish on the original aluminum coated stock. A tradeoff is necessary between paper appearance and head wear.

A better paper may be available, according to the claims of a New York company which has developed a new white paper. Since no samples for testing are available at the moment of publication, it is too early to tell whether this product can eliminate the weak link in electrostatic printing. But the new paper surely interests the makers of electrostatic printers.

At least for the time being, much of the application of electrostatic printers will remain in the logging of data in the laboratory, in medicine and in the field, and in other non-consumer related work, concluded Dick Trembly.

volving computerized design or the display of complex graphic information on large sheets of paper. For example, utility and communications companies use them to produce dynamic records of networks throughout a city.

Military. The simplicity of electrostatic devices makes it possible to design high speed, versatile output devices for hostile environments. Multi-function output (print, plot, CRT copy) saves critical space.

Electronic Mail. One of the latest applications of the electrostatic writing technique is development of a high speed printer/plotter for electronic mail. The device will print and/or plot four 8-1/2 x 11" documents/second with complete versatility of display.

Facsimile. Special machines produce remote facsimile in an electrostatic plotting mode. These hard copy output devices display high quality, high resolution information received via telephone lines.

Mapping. Plotters, in paper widths up to 72 inches wide, produce computer-generated maps in a matter of minutes. Smaller machines provide a cost-effective way to produce maps at remote sites via communications networks.

Business Graphics. PERT/CPM and other business graphic

systems are powerful tools for project management, but timely preparation of graphics is very important. High speed electrostatic plotters can reproduce large format charts in minutes rather than the hours required by conventional techniques. As new software makes graphics easier to implement, business graphics use will expand rapidly.

Summary

As computers proliferate, so will digital hard copy devices. Because of their inherent versatility, non-impact devices will grow rapidly in popularity, especially when graphics can be used to advantage. While thermal, ink-jet, electro-photographic and film technologies all have application, the electrostatic technique offers the simplicity, versatility and cost/performance advantages necessary to dominate the computer-based hard copy printing market. It is the most promising technology now available for rendering original information visible.

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CRT Light Pen Technology and Design

Light pens are hand-held electro-optical devices used to select data or indicate a location for new data on a CRT terminal. They typically consist of a cylindrical pen body about 1.25cm in diameter and 15cm long, connected by a flexible cable to the terminal or supporting computer. Light pen operation is possible because a CRT is a serial input device, with a specific instant in time associated with each position on the screen. At the time a point on the screen is addressed, and beam current is turned on, a rapid increase in brightness occurs at the point addressed. A light pen aimed at this point detects the increase in brightness and generates an output pulse. This pulse is used to strobe a counter or register and locate the position of the aiming point.

Most light pens also provide a second output signal called a "switch" or "actuation" signal. This signal is generated at the discretion of the operator and used for control functions, such as indicating to the computer that the next light pulse should be accepted.

The major advantage of a light pen is that it requires no new skills be developed by the operator. The hand-eye coordination required is the same used in writing or drawing with a pencil or pen. The light pen provides a simple, reliable and economical meth-

od for operator interaction with a CRT terminal.

Early light pens used a fiber-optic cable to transmit light down to an assembly containing a photo-multiplier tube, power supply and associated signal processing. Most modern light pens use a silicon photo-detector and solid-state signal processing electronics contained within the pen body. The pen is supplied with +5 VDC and provides two TTL-compatible output signals — a pulse when light is detected and a level shift when the switch is actuated. A block diagram of a typical light pen with CRT is shown in Fig 1.

The light emitted by the phosphor, when the electron beam addresses a

point within the light pen's field-of-view (FOV), illuminates the detector and generates an increase in signal current. The FOV is a function of the size of the detector element, any lenses or apertures in the optical path, and the distance of the pen to the phosphor. The effect of these parameters on the operation of the light pen system will be discussed in detail later in this article. The output of the detector is amplified by a video amplifier and differentiated to emphasize the increasing signal when the point is addressed. The differentiated output is compared to a threshold voltage, and when the threshold is exceeded a light pulse is generated. The significant design goals

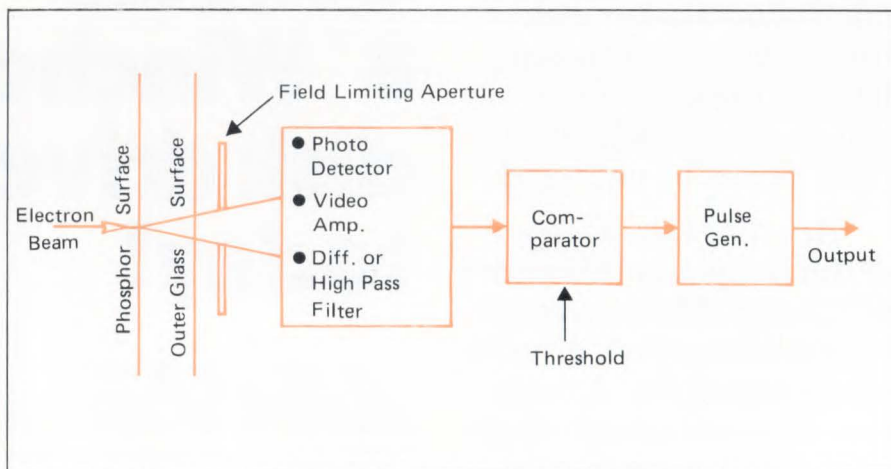


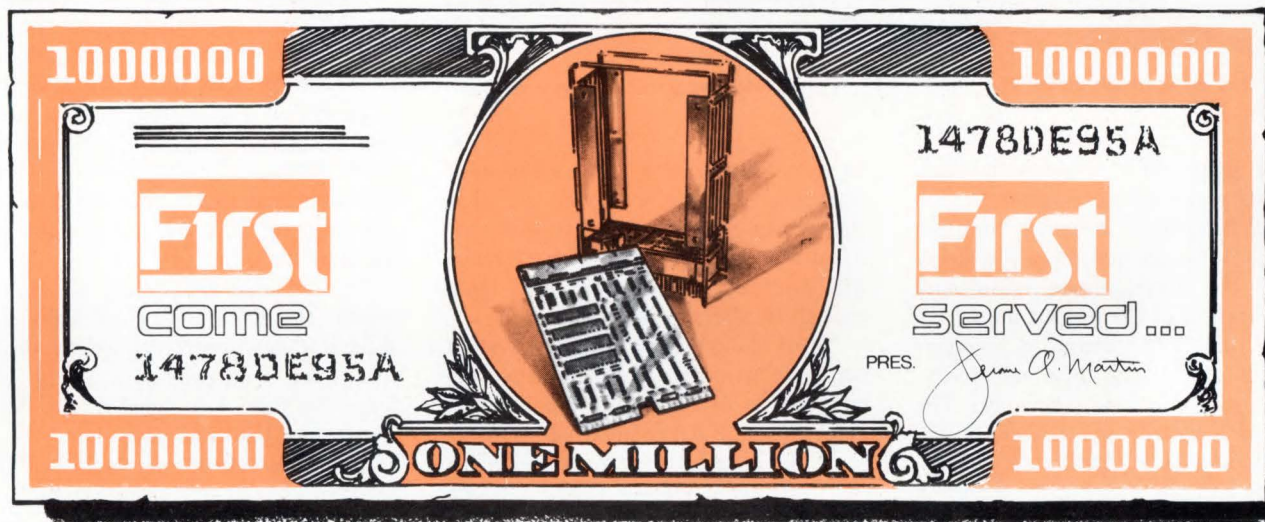
Fig 1 Light pen block diagram shows a typical lightpen with CRT.

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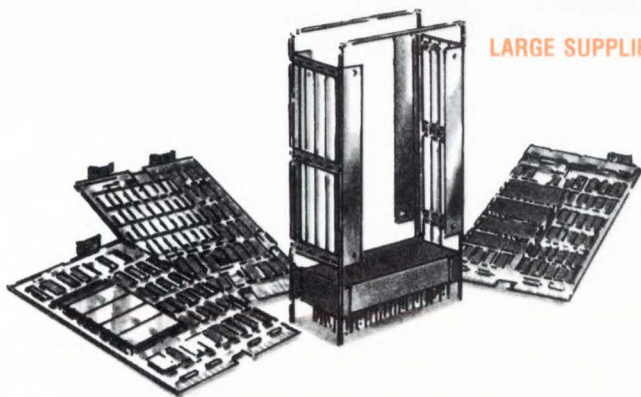


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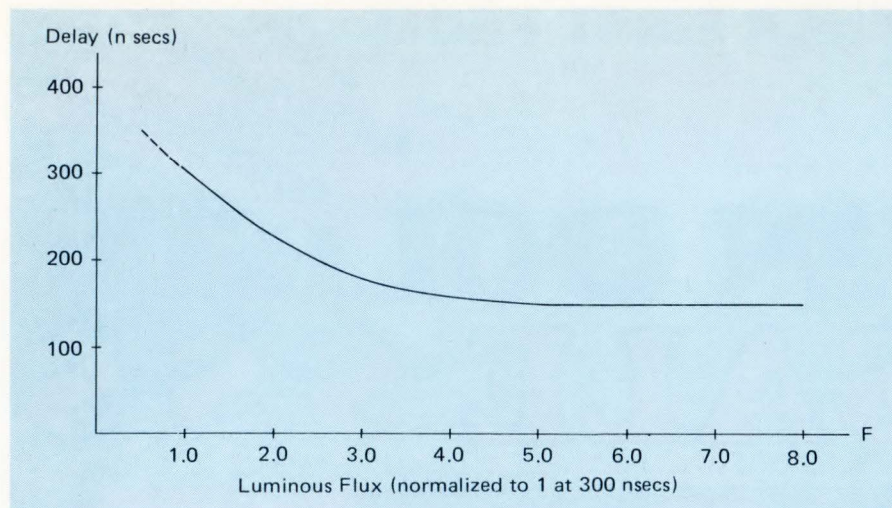


Fig 2 Delay vs. luminous input. Threshold is set to yield a low false alarm rate, determining this curve.

for the light pulse circuitry are low noise, to make possible the detection of small brightness increases, and fast response time to minimize the delay between the addressing of a point and the generation of the output pulse.

The threshold setting determines the false alarm rate, the sensitivity, and the response time (or delay). The threshold is usually set to yield an acceptably low false alarm rate and determines a curve, as typically shown in Fig 2, for delay as a function of luminous flux (F). For a typical CRT display, unity on the F coordinate corresponds to a photometric brightness of about 1 Foot Lambert, which is barely visible in a well-lighted room. At display brightness more typical of actual applications, the delay approaches 150 nanoseconds and becomes relatively constant.

It is advantageous to have the delay

curve relatively flat in the range of brightness normally used so that changes in brightness due to different room ambients or operator preference will not cause delay variations large enough to affect system operation.

Short delays may simplify system hardware or software design since delay jitter is often proportional to the delay. A large delay must be compensated for in order to properly identify the selected address and a large amount of jitter may require averaging the input of several frames to correctly identify the selected point.

Averaging or comparing the results of two or more frames is a useful technique in high-noise environments. If the noise is not correlated with the CRT deflection signals, then requiring two hits at the same address will sharply reduce the probability of false output.

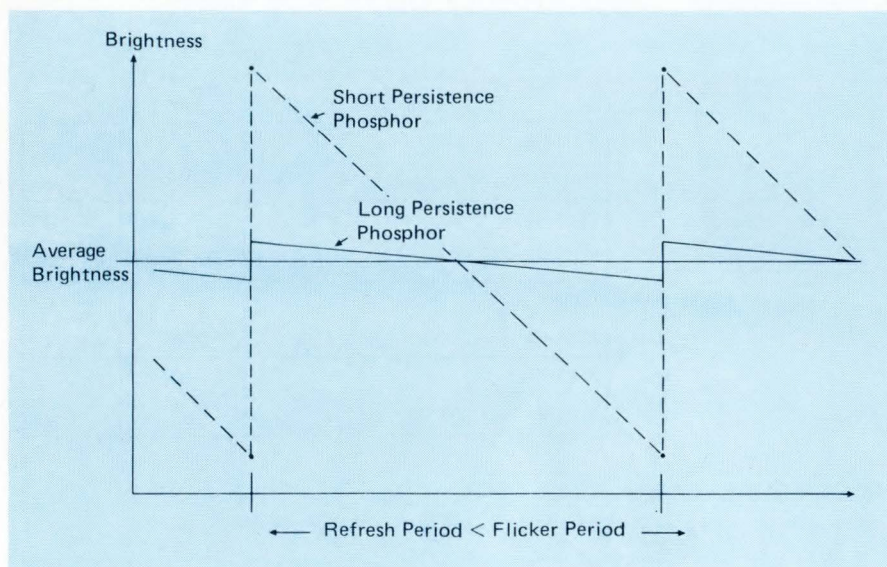


Fig 3 Fast and slow phosphors. A pair of phosphors produce identical average brightness and appear identical.

The major consideration in designing a light pen system — the light pen and CRT terminal — is the conflicting requirement between the light pen and the operator. Avoidance of operator fatigue requires that the display provide apparently constant brightness. This can be accomplished either by using a long-persistence phosphor, whose brightness does not appreciably decrease during the refresh period, or by taking advantage of the averaging characteristics of the human eye, and using a refresh frequency above the "flicker rate". Use of a long persistence phosphor is not recommended for light pen systems because the p-p brightness, which the light pen detects, can be quite small. The situation is shown in Fig 3, where two hypothetical phosphors are producing the same average brightness and could look identical to the operator, but one is producing 10X the useful light pen signal of the other.

To use real phosphors as an example, the P-31 is a good light pen phosphor and under typical operating conditions will provide roughly 100 times the light pen signal of the P-39, a very poor light pen phosphor.

If a slow phosphor, such as P-39, must be used at refresh rates which do not allow high peak brightness, operation of a light pen is possible by doping the slow phosphor with a fast phosphor. The fast phosphor can either emit in the visible spectral region (preferably the same wavelength as the slow phosphor) or it can take advantage of the silicon detectors peak response in the near I-R region and use I-R doping.

A good example of visible doping is the combination of P-46 with P-39. Experiments have shown 5% to 10% of P-46 added to P-39 to be effective at an average display brightness of less than 3 Ft.L. I-R doped phosphors, such as P-451 (15% I-R doping) can be useful, but care must be taken that any material between the phosphor and the light pen, such as a contrast enhancement filter, is transparent at the wavelength of the I-R emission. Of course, with reference to light pen applications, short persistence means short compared to the refresh period, but few displays have refresh rates high enough to cause trouble.

The other major phosphor characteristic, Spectral Energy Distribution (SED) is not as significant to light pen operation as is persistence. The display phosphor will always be chosen to emit most of its energy within the visible spectral region. Within this

range the light pen sensitivity will vary almost linearly from 20% (for blue), to 80% (for red) of its peak response at 800nm.

Other significant display related parameters are spot size and the distance from the phosphor to the outermost surface. This follows from the simplified equation for luminous flux (F) incident on the detector: $F = B (A_E A_R / D^2)$, where B is the photometric brightness, A_E is the emitting area, A_R is the receiving area, and D is the distance from the phosphor to the aperture defining the receiving area.

Brightness will be primarily determined by the ambient light level at the user's location. It should be noted that the primary concern of the operator is contrast, the ratio of the line brightness to the background. The light pen signal processor, however, has a high pass filter characteristic and responds only to the CRT output. Therefore, two displays set for the same contrast in different ambient light environments may produce different light pen results.

The emitting area (A_E) is the area of the CRT spot. Spot diameter will vary from about 0.25mm for a high resolution display to about 0.75mm. This represents an almost 10X variation

in detector luminous input, and display resolution can affect light pen performance.

The large majority of CRT terminals use bonded implosion shields and the distance from the outer glass surface to the phosphor is about 1cm. Terminals of this type, with spot size of about 0.5mm and operated with adequate brightness for comfortable viewing in a normal office environment work well with relatively simple light pens. The receiving area of these pens is defined by a small aperture in near-contact with the screen. This aperture may be open or may use a light pipe to transmit light back to the photo-detector. In either case the small size of the receiving area and its proximity to the phosphor result in an acceptably small field-of-view at the phosphor, typically about 2.5mm. With this simple optical system, sensitivity, field-of-view and phosphor distance are interdependent. If phosphor distance is increased, both sensitivity and FOV will suffer. If higher resolution is required, FOV can only be reduced at the cost of lower sensitivity.

An example of a system that exceeds the capabilities of a simple light pen is a terminal with a large, curved

CRT faceplate covered by a flat panel. One terminal of this type has a phosphor distance which varies from 1.5cm at the center to over 4cm at the corners. The solution to this problem requires increasing the receiving area by use of a lens system. The FOV is controlled by choosing the lens, detector size, and lens-to-detector distance so that the image of the detector element on the phosphor gives the desired FOV at the maximum phosphor distance. Two problems are inherent in this type of pen depth-of-focus and aiming. At distances much different from the design distance the optical system will defocus, and the field-of-view and sensitivity will degrade. Aiming at a distance of several centimeters through a number of glass layers can also present a problem. This is remedied by generating a ring of light within the pen and projecting its image through the light pen optical system. The image on the phosphor is sharply focused at the design distance and exactly defines the size and location of the FOV.

Another method of providing aiming information is quite simple and is used in many terminals. This technique provides feedback to the operator by intensification of the point or symbol that the light pen detects. In



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3	30B-030	30W-030	30Y-030	6.13
3.5	30B-035	30W-035	30Y-035	6.44
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4.5	30B-045	30W-045	30Y-045	7.07
5	30B-050	30W-050	30Y-050	7.38
6	30B-060	30W-060	30Y-060	8.00
7	30B-070	30W-070	30Y-070	8.63
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28B-045	28W-045	28Y-045	7.87
28B-050	28W-050	28Y-050	8.25
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26B-020	26W-020	26Y-020	6.68
26B-025	26W-025	26Y-025	7.13
26B-030	26W-030	26Y-030	7.60
26B-035	26W-035	26Y-035	8.05
26B-040	26W-040	26Y-040	8.50
26B-045	26W-045	26Y-045	8.98
26B-050	26W-050	26Y-050	9.43
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an alpha-numeric system the character selected (or picked) would be intensified. This also provides an example of the use of the light pen switch or actuation output. The operator points the pen at the desired symbol and the symbol is intensified, showing the operator the symbol picked. If the desired symbol has been selected the operator signals the computer to accept the data by operating the switch.

There are at least three types of

light pen switches. The most popular is the push tip switch. The operator picks the desired symbol with the pen tip in light contact with the screen and operates the switch by the application of light pressure. Force required is typically 2 to 5 oz, and movement is typically 1 to 2mm. Other methods are, of course, necessary when the pen does not contact the screen. One of these is the push-button (on a pen designed to operate several inches from the screen). Another is the Touch-Tip,

which has no moving parts. The switch is operated by using a finger to close a circuit between the main body of the pen (in contact with the hand) and an isolated ring or tip. A few μA is sufficient for operation.

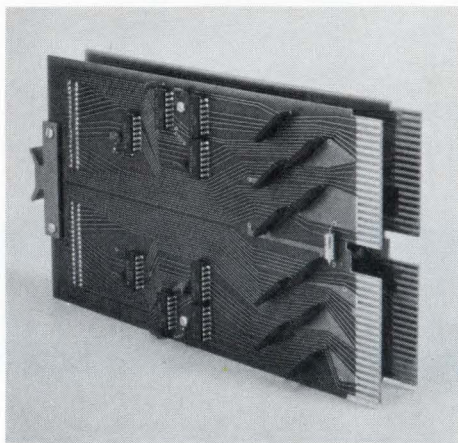
Another example of the use of the switch is in drawing a line started on a dark screen. Since a dark screen can provide no input to the light pen, the drawing is started by the operation of the switch which causes the display screen to be totally illuminated for one frame. Of course, extending the line, once the starting point is established, also requires extracting information from a dark screen. This could be accomplished by repetitive brightening of the entire screen, but the effect would be unpleasant, and for random scan systems, inefficient.

A better solution is to use a "track" mode of operation, rather than a "pick" mode. In the track mode, a tracking target — a pattern of points or addresses — is generated and displayed with its center located at the last point drawn. As the pen is moved, each point detected within the tracking target is retained as part of the line and the target location is kept centered at the last point detected. If several frames go by without the pen detecting the signal and without an end-of-line command being given, the program can initiate two courses of action. First, the size of the target can be increased (effectively a search procedure) and second, if this is unsuccessful, the entire screen can be flashed.

Flashing the screen for one frame can also solve another problem. Color CRT's are finding increasing use in terminals. Many of the newer color CRT's use a red phosphor which has long persistence. Depending on the other factors previously discussed, light pen operation with this red phosphor may be marginal. This may be solved by using the first switch closure to write all data in white (a white flash) for one frame. Then, if desired, the point or symbol picked could be intensified and the second switch closure used to accept data. Alternatively, light pens are available with dual switches (push-tip and push-button) producing independent outputs. One switch could be used to generate the "white flash" and the second to accept data.

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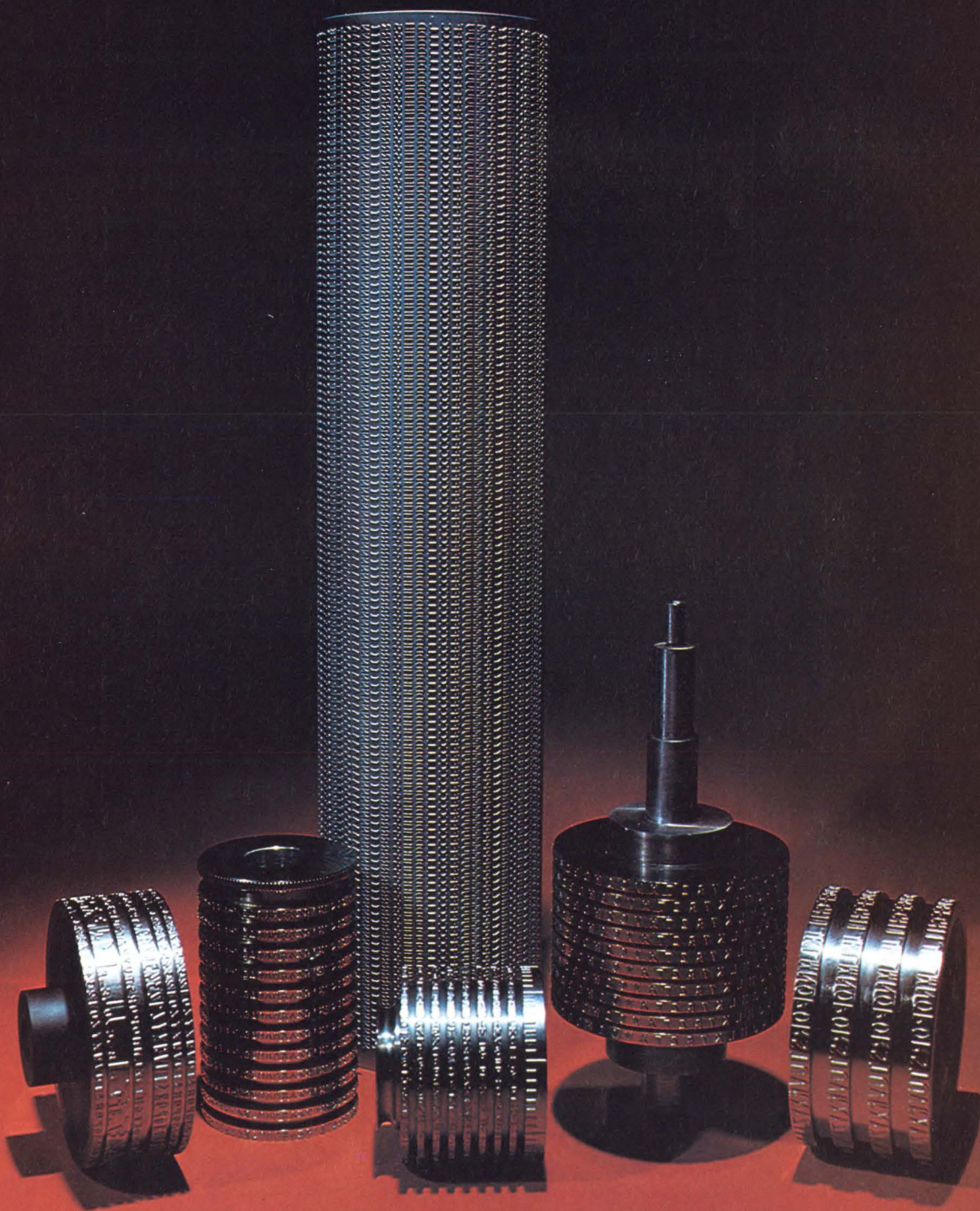


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Single-Chip 6801 Offers Increased Versatility — Part 1

James J. Farrell III
Motorola Semiconductor Product Inc.
Austin, TX

The newest member in the compatible evolutionary expansion of the M6800 family, Motorola's MC6801 microcomputer follows the pioneering +5V- only, MC6800 microprocessor in family compatibility as a prime design criteria.

MC6801 advantages

From a hardware standpoint, what is a MC6801? Fig 1 shows the existing MC6800 family consisting of the MC6800, the clock and all of its compatible peripheral parts. In order to virtually duplicate in hardware the functions on-board the MC6801, all the parts enclosed by the thick black border have to be used. Even using the 9 chips required to replace the single MC6801 may not be adequate. The enhanced instruction set of the MC6801 (such as a hardware multiply) will cause the same programs used in the 9-chip system to be much longer (performing the multiply in software). The 9-chip system may have to become an 11-chip system, adding an additional ROM and RAM in order to be functionally equivalent to the single MC6801. Even with all this, the single MC6801 will execute its program more quickly than the multi-chip system.

Replacing an 11-chip system with the single-chip MC6801 provides:

(1) Reduced PC board Real Estate —

The MC6801 will require only about 12% of the printed circuit board area used by the 11-chip system.

- (2) Greatly reduced power consumption — Typically, the MC6801 will require less than 20% of the power used in the 11-chip system.
- (3) Enhanced Reliability — The Mean Time Between Failure (MTBF) calculation includes several factors including part count. MC6801 has a greatly improved MTBF over the multi-chip system.
- (4) A smaller and lighter system, since the smaller MC6801 supply and PC board reduce system size and weight. This means lower shipping costs and ultimately less floor space occupied in end-user facilities.
- (5) Greatly reduced manufacturing costs, with fewer parts to handle, stock, insert in PC boards, QC, QA and so on.
- (6) Reduced design-in time, since probability of design-in errors and initial copper lay-out errors is reduced.

Fig 2 describes MC6801 family evolution. The "vanilla" MC6800 requires five chips in its minimum configuration to operate in a viable system. Three years ago Motorola introduced the MC6802, which is essentially a MC6800 with a clock oscil-

lator and 128 bytes of RAM — all on the same chip. The newer MC6801 contains 39,000 devices on a single chip, and operates in eight basic modes. Let's look at MC6801 features first, and then describe how it operates in the eight basic modes.

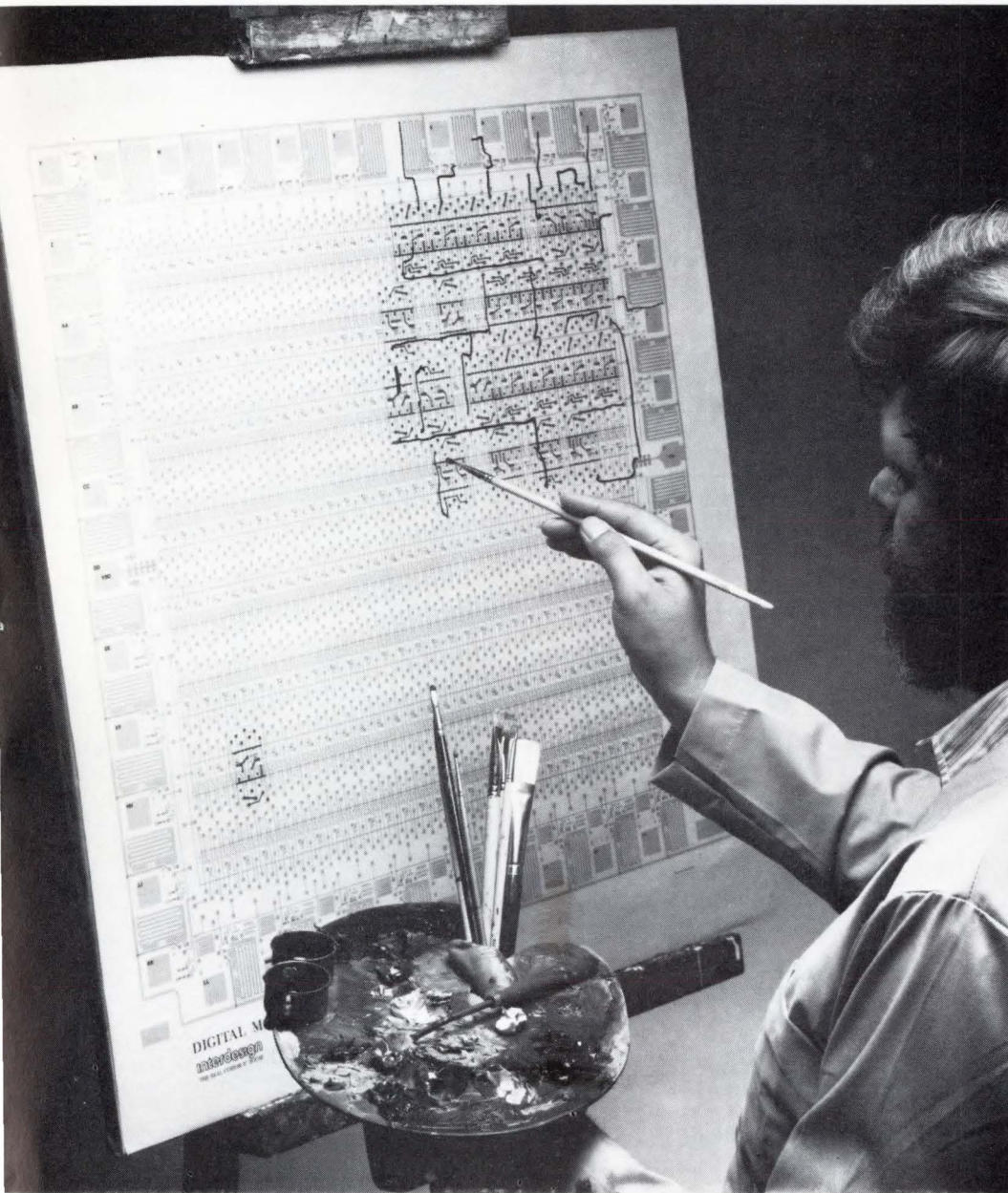
On-chip clock

For this one-chip system, an on-chip clock performs the system clock function. A divide-by-four circuit, included with the internal clock, uses a 4-MHz crystal to run the system at 1 MHz. This circuitry allows the chip to use an inexpensive 3.58-MHz color TV crystal for noncritical timing applications. Two 27 pF capacitors which connect the two crystal pins to ground ensure reliable operation. An external clock source may drive the oscillator at a 4-MHz rate to run at 1 MHz. The system is not restricted to 4 MHz, because it will divide-by-4 any frequency less than or equal to 4 MHz; the minimum rate is 400 kHz. Pin 2 must be grounded if an external clock is used.

The following crystal parameters are recommended: AT-Cut Parallel Resonance Crystal, $C_0 = 7$ pF Max, $FREQ = 4.0$ MHz @ $C_L = 24$ pF, $R_s = 50$ ohms Max, frequency tolerance — $\pm 5\%$ to $\pm 0.02\%$.

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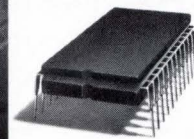
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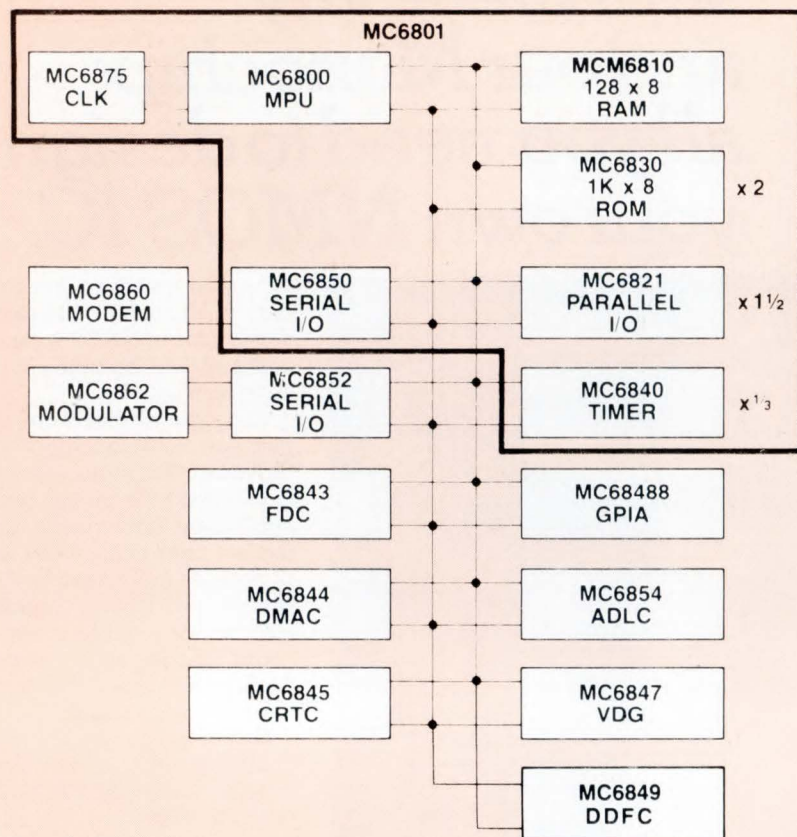


Fig 1 MC6801 single-chip microcomputer family.

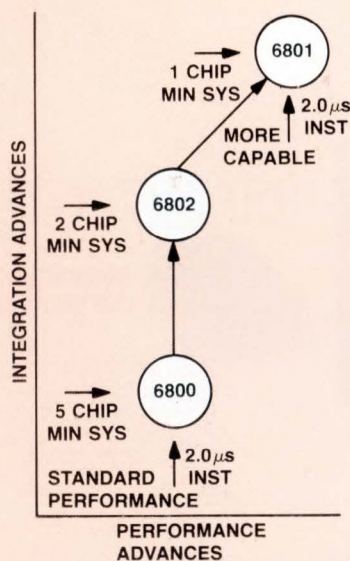


Fig 2 M6800 microprocessor/microcomputer family evolution.

MC6801 ADVANCES

- MC6800 Software Compatible
 - Instruction Compatible
 - Addressing Compatible
- 2K Bytes ROM
 - Mask ROM
 - EPROM
 - No ROM
- 128 Bytes RAM
- 29 I/O Lines
- 3 Timer Functions
- Serial I/O
- New Instructions
- Faster Instructions
- On-Chip Clock
- MC6800 Bus Compatible
- Expandable With All M6800 Peripherals And Memory

On-board RAM

When selected, the on-board RAM occupies the position shown in the memory map in Fig 3. This RAM contains 128 bytes, of which 64 bytes are "retainable." That is, they may be saved in a power down condition, with the clock disabled, by using the low-power V_{CC} standby pin. This arrangement permits efficient battery backup operation during a main-line power failure condition; it saves 64 bytes of RAM for use when operations resume. Of course, a design may also use this feature at other times at his discretion.

On-board ROM

The MC6801 also contains 2048 (2K) bytes of on-board ROM. At the time of manufacture, Motorola places the user's program into the ROM. To facilitate designing the MC6801, Motorola is presently offering a MC6801L1 in kit form. It contains a monitor program in the on-board ROM. A software manual, "Lil Bug", explains this monitor.

To facilitate the development of the user programs further, Motorola offers a MC68701, which is a variation of the MC6801 and contains a UV-erasable, programmable ROM (EPROM). The MC68701 user may develop the ROM program for the MC6801 or employ it in the final product, when production quantities do not justify the mask programmed ROM.

As already noted, the MC6801 ROM occupies the space shown on the memory map (Fig 2). The MCU (microcomputer unit) may select and access its internal ROM or RAM or may access these locations (independently) off-board — a topic discussed in the section on mode selection. The MC6803, which is a MC6801 with no ROM on-board, and the MC6803, which has no ROM and no RAM. Otherwise, these parts are functionally identical to the MC6801. Fig 4 shows the MC6801 family.

Interrupt structure

The operation of the MC6801 interrupts is similar to the MC6800 interrupts except that additional interrupt memory assignments have been made for the interrupts that the on-board timer and the SCI (Serial Communications Interface) can initiate. Before describing the MC6801 SCI and timer, let's note the additions to the MC6800 interrupt structure. Table 1 makes a side-by-side comparison of the MC6800 and MC6801.

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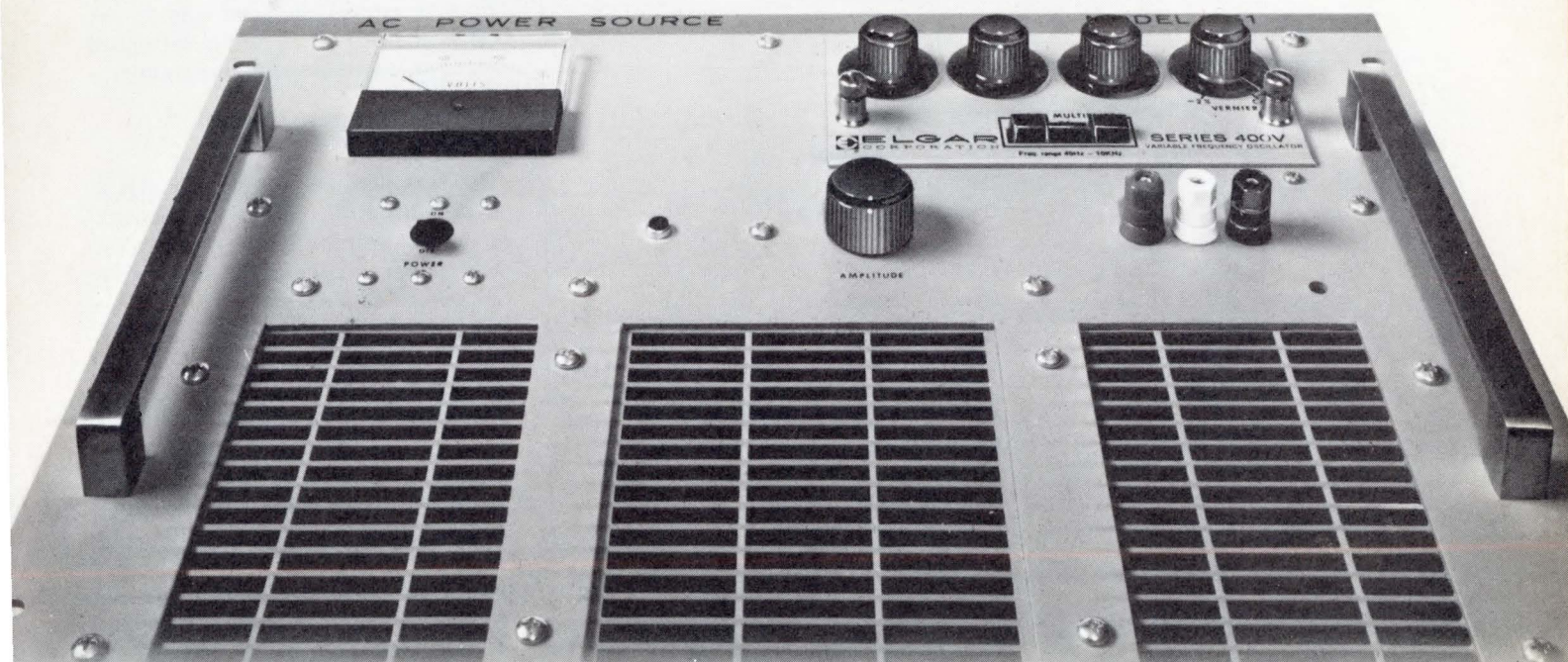
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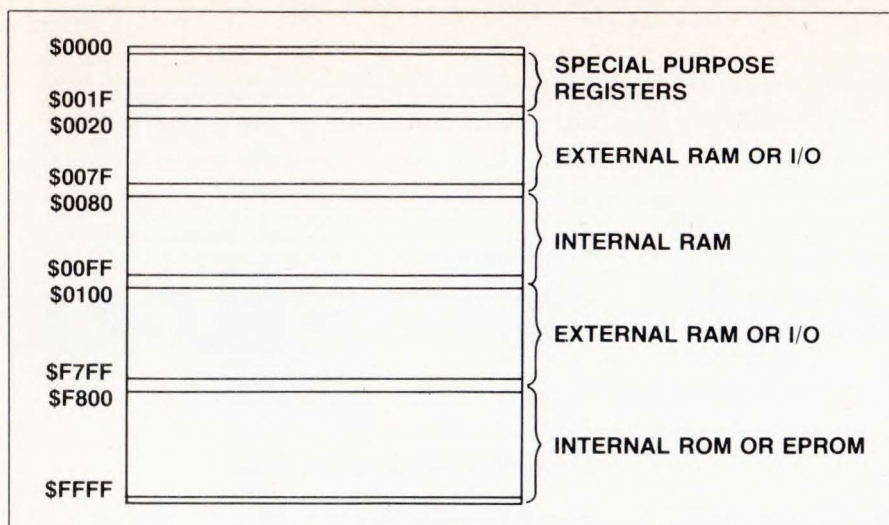


Fig 3 Memory map.

Table 1. MC6801 Vs. MC6800 Interrupt Structures

		Vector	MC6801 Description	MC6800
		MS	LS	
Highest Priority		FFFE, FFFF	Restart	Restart
		FFFC, FFFD	Non-Maskable Interrupt	Non-Maskable Interrupt
		FFFA, FFFB	Software Interrupt	Software Interrupt
		FFF8, FFF9	IRQ1/Interrupt Strobe 3	Hardware (IRQ) Interrupt
		FFF6, FFF7	IRQ2/Timer Input Capture	User
Lowest Priority		FFF4, FFF5	IRQ2/Timer Output Compare	User
		FFF2, FFF3	IRQ2/Timer Overflow	User
		FFF0, FFF1	IRQ2/Serial I/O Interrupt	User

Table 2. Special-Purpose Registers

Hex Address	Register
00	Data Direction Port 1
01	Data Direction Port 2
02	I/O Port 1
03	I/O Port 2
04*	Data Direction Port 3
05**	Data Direction Port 4
06*	I/O Port 3
07**	I/O Port 4
08	Timer Control and Status Register
09	Counter High Byte
0A	Counter Low Byte
0B	Output Compare High Byte
0C	Output Compare Low Byte
0D	Input Capture High Byte
0E	Input Capture Low Byte
0F*	I/O Port 3 Control/Status
10	Serial Rate and Mode Register
11	Serial Control and Status Register
12	Serial Receiver Data Register
13	Serial Transmit Data Register
14	RAM Control Register
15-1F	Reserved

On-board timer

The fully functional on-board timer enables the programmer to measure and generate various timing functions. Fig 3 and Table 2 show the memory map register allocation of the timer Special Reserved Register. The timer hardware consists of an 8-bit control and status register, a 16-bit free running counter, a 16-bit output compare register and a 16-bit input capture register. Fig 5 contains a block diagram of the timer registers and refers to the hardware and software descriptions of the timer. The first 32 bytes are for the special-purpose registers appearing in Table 2.

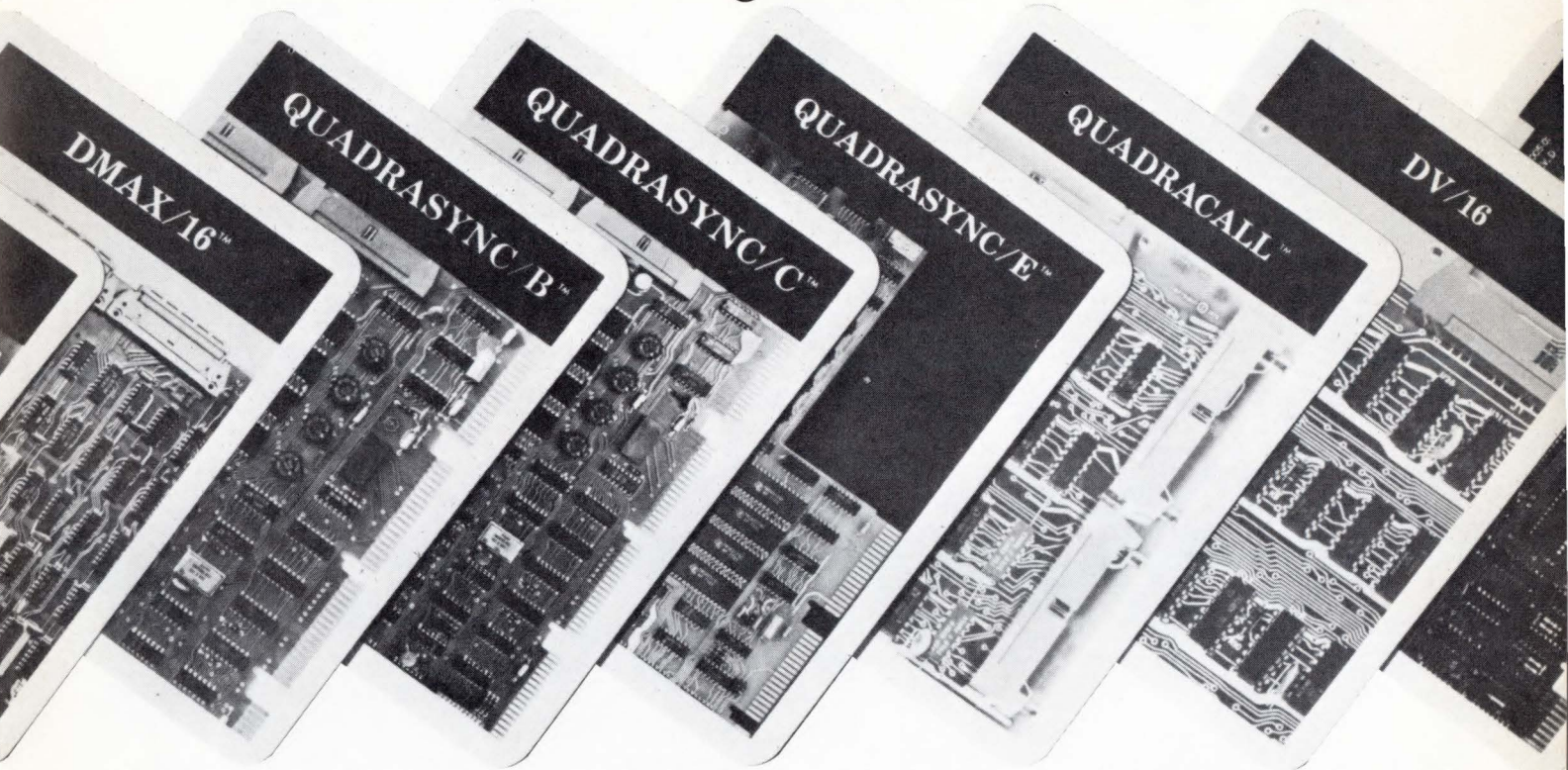
Free-running counter (\$0009:000A)

The key element in the programmable timer is a 16-bit free-running counter which the MCU E-clock (crystal frequency divided by 4) increments. The MCU software may read the value at any time. The counter is cleared to read-only register with one exception. Any MCU write to the counter's address (\$09) always results in a preset value of \$FFF8 being loaded into the counter regardless of the value involved in the write. Although the preset operation is intended for operational testing of the part, it may be of value in some applications. It may also result in an erroneous SCI (Serial Communications Interface) character transfer, because the SCI baud rate is derived directly from the free-running counter.

Output compare register (\$000B:000C)

The Output Compare Register (OCR) is a 16-bit R/W register that controls an output waveform or provides a time-out flag. The contents of this register are compared with the current value of the free-running counter on each E-cycle. When a match is found, a flag is set (OCF or Output Compare Flag) in the Timer Control and Status Register (TCSR) and the current value of the Output Level bit (OLVL) in the TCSR is clocked to the output level register. If Data Direction Register for Port 2, Bit 1 contains a "1" (output), output level register value appears on the pin for Port 2, Bit 1. Values in OCR and output level bit may be changed to control output level on the next compare value. OCR is set to \$FFFF at Reset. Compare function is inhibited for one cycle following a write to the high byte of the OCR to insure a valid 16-bit value is in the register before a compare is made.

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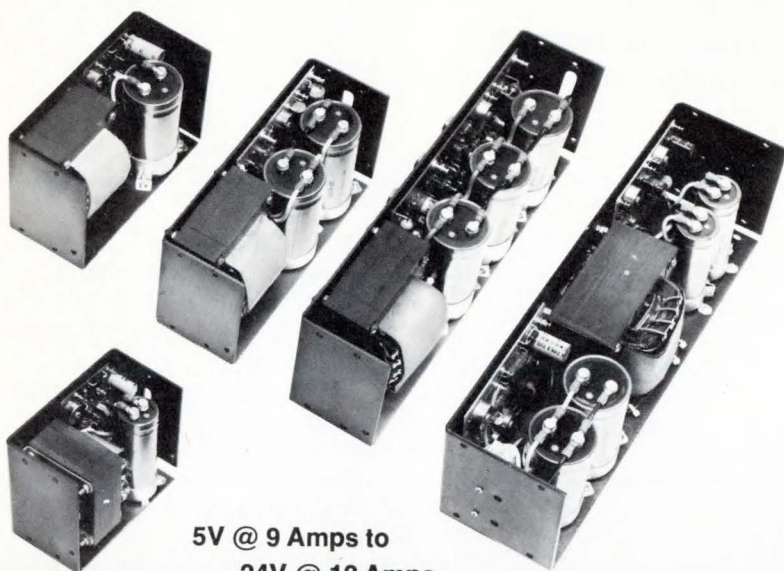
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5V @ 25A	54% ±2%	EMPS 5-25	180.00	171.00	164.00	159.25	156.00
5V @ 40A	54% ±2%	EMPS 5-40	220.00	209.00	200.60	194.60	190.00
12V @ 12A	59% ±1%	EMPS 12-12	170.00	161.00	154.00	149.25	146.00
12V @ 18A	59% ±1%	EMPS 12-18	210.00	199.00	190.00	184.60	180.00
15V @ 11A	65% ±1%	EMPS 15-11	170.00	161.00	154.00	149.25	146.00
15V @ 16A	65% ±1%	EMPS 15-16	210.00	199.00	190.60	184.60	180.00
24V @ 8A	68% ±1%	EMPS 24-8	170.00	161.00	154.00	149.25	146.00
24V @ 12A	68% ±1%	EMPS 24-12	210.00	199.00	190.60	184.60	180.00

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*For +15V add "-2" suffix to model no.

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47-440Hz (derate 10% for 50Hz operation)
ALL OTHERS: 105-125/210-250 Vac,
47/440Hz

Extended A.C. Input: 100-130 Vac (derate 20%)

D.C. Outputs: See Tabulation of Models

Control: ± 5% Voltage Adjustment
(Screwdriver adjust pot.)

Regulation: ± 0.05% Line or Load

Remote Sensing:

Standard on all models, (includes open sense lead protection.)

Ripple: 5mV Peak to Peak

Reserve Power:

+5% of output available for external load
line drop on 5V. and 12V. units; +0.6V. on
all others.

Temperature Coefficient: 0.02%/°C.

Stability:

± 0.1% for 24 hour period after 30 minute warmup

Overshoot:

No turn-on, turn-off or power failure overshoots.

Transient Response:

Output recovers to regulation band within
50 microseconds after an instantaneous load
change of 50 to 100%.

Operating Temperature:

-25° to +70°C. (derate linearly above
+50°C. to 40% at +70°C.; derate linearly
below -5°C. to 70% at -25°C.)

Cooling:

Convection cooled for full power rating at
50°C. ambient. Forced air cooling extends
full power rating to 60°C.

Protection:

Overload and short circuits: Automatic
recovery foldback current limiting fully
protects against overloads and short circuits.
Reverse Polarity Protection: Prevents
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Inductive Load Protection: Prevents
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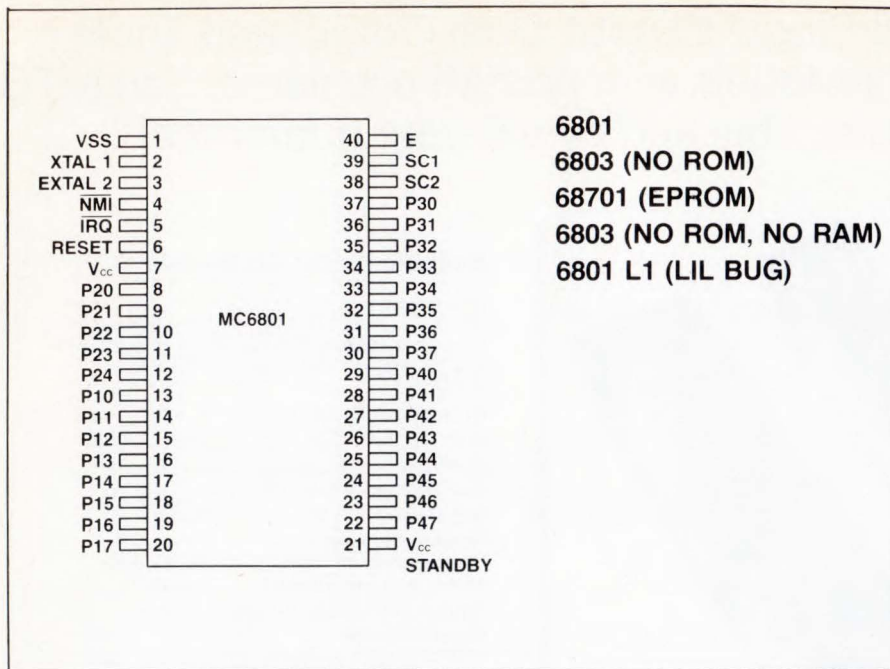


Fig 4 M6801 footprint and family.

Input capture register (\$000D:000E)

The 16-bit input capture register is a read-only register that stores the current value of the free-running counter

when the proper transition of an external input signal occurs. The input transition change required to trigger the counter transfer is controlled by the Input Edge bit (IEDG) in the TCSR.

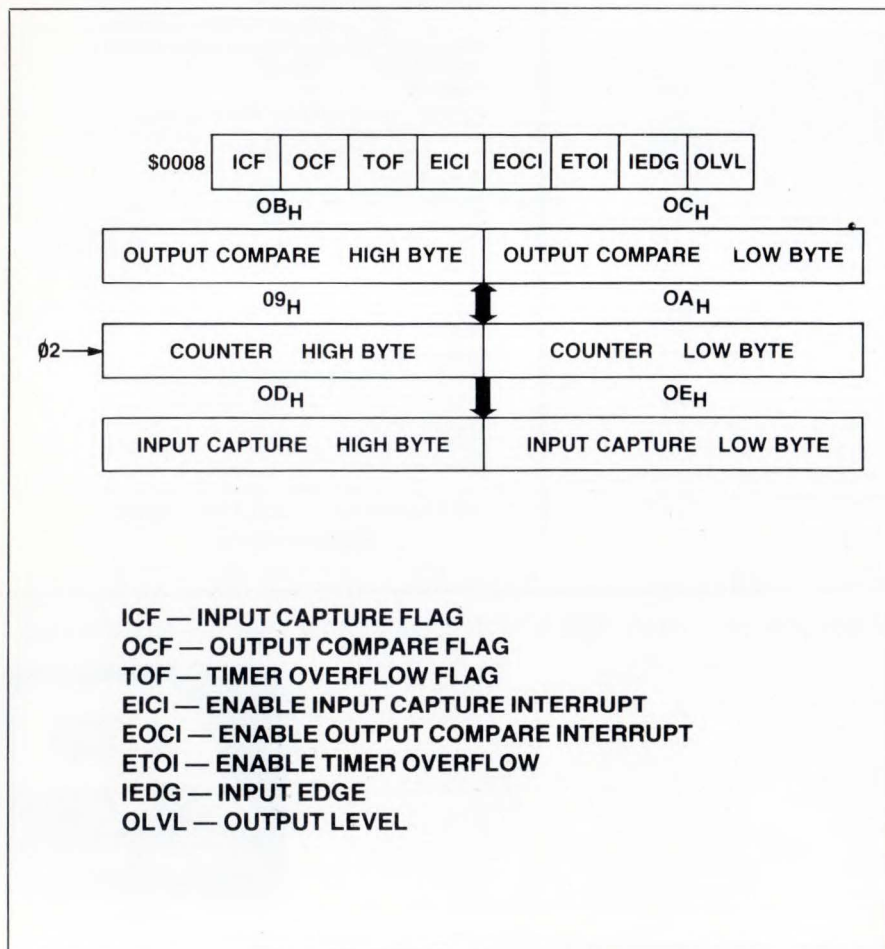


Fig 5 Timer control/status register.

The Data Direction Register bit for Port Bit 0 should be cleared (zero) to gate in the external input signal to the edge detect unit in the timer. (With Port 2, Bit 0 configured as an output and set to "1", the edge detect unit still sees the MCU data bit changes.) The timer input signal must maintain its logic level for at least 2 MCU E-cycles after transition to insure an input capture under all conditions.

Timer control and status register (TCSR) (\$0008)

The TCSR consists of an 8-bit register. Bits 0-4 are read and write, Bits 5-7 are read-only. The upper three bits contain read-only timer status information and indicate that:

- A proper transition has taken place on the input pin (TCSR bit 7)
- A match has been found between the value in the free running counter and the output compare register (TCSR bit 6)
- The free running counter has rolled over from \$FFFF to \$0000 (TCSR bit 5) (IRQ2) with an individual Enable bit in the TCSR. If the I-bit in the MC 6801 Condition Code Register is clear, a priority vectored interrupt occurs and corresponds to the flag bit(s) set.

A description of each bit in the Timer Control/Status Register (Fig 5) follows:

Bit 0 OLVL Output Level: This value is clocked to the output level register by an output compare. If the DDR for Port 2 bit 1 is set, the value will appear on the output pin.

Bit 1 IEDG Input Edge: This bit controls which transition of an input will trigger a transfer of the counter to the input capture register. The DDR for Port 2 bit 0 must be clear for this function to operate.

IEDG = 0 Transfer takes place on a negative (high-to-low) transition*.

IEDG = 1 Transfer takes place on a positive edge (low-to-high) transition*.

The timer input signal must maintain its logic level for at least 2 MCU cycles after transition in order to generate an input capture under all conditions.

Bit 2 ETOI Enable Timer Overflow Interrupt: When set, this bit enables an IRQ2 interrupt for a Timer Overflow, when clear, the interrupt is inhibited.

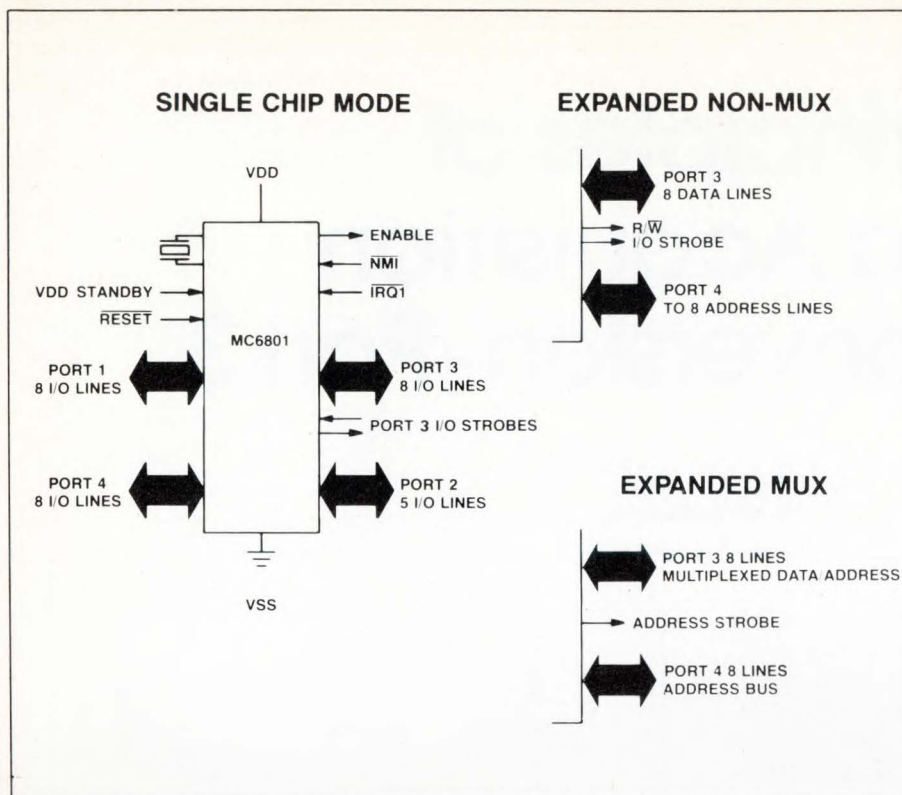


Fig 6 Three external configurations.

Bit 3 EOCI Enable Output Compare Interrupt: When set, this bit enables an IRQ2 interrupt for an output compare; when clear, the interrupt is inhibited.

Bit 4 EICI Enable Input Capture Interrupt: When set, this bit enables an IRQ2 interrupt for an input capture; when clear, the interrupt is inhibited.

Bit 5 TOF Timer Overflow Flag: This read-only bit is set when the counter overflows from \$FFFF to \$0000. It is cleared by a read of the TCSR (with TOF set) followed by a MCU read of the counter high-byte (\$09).

Bit 6 OCF Output Compare Flag: This read-only bit is set when a match is found between the output compare register and the free running counter. It is cleared by a read of the TCSR (with OCF set) followed by an MCU write to the output compare register (\$0B or \$0C).

Bit 7 ICF Input Capture Flag: This read-only status bit is set by a proper transition on the input to the edge detect unit; it is cleared by a read of the TCSR (with ICF set) followed by a MCU read of the Input Capture Register High Byte (\$0D).

Parallel port operation

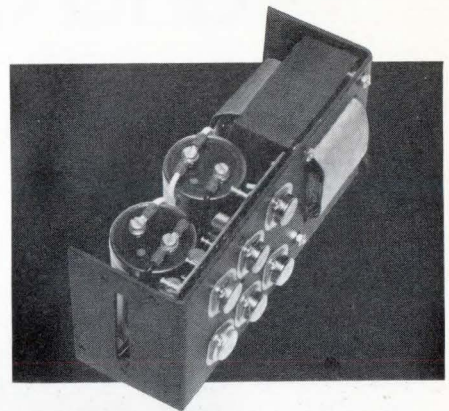
Pins 8 through 20 and pins 22 through 37 of the footprint in Fig 3 describe the four ports of the MC6801. Fig 6 demonstrates the three external configurations and the differing functions of the parallel ports in the 8 modes. The port may be initialized in the Single Chip Mode, Expanded Non-Multiplexed Mode or Expanded Multiplexed Mode. Breaking the code or port nomenclature is easy: P32 means Port 3, bit 2; P10 means Port 1, bit 0 and so on. Each individual bit in each port may individually be programmed as an input or an output.

Fig 7 (in Part 2) demonstrates a parallel interface between two MC6801's. Since the MC6801's are in asynchronous operation (each operating off its own crystal), port 3 handshake implements the data transfer between the MCUs.

The second part will examine the MC6801 full-duplex asynchronous serial communication interface, programmable options and other features of the MC6801.

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*See Input Capture Register.

Principles of Data Acquisition and Conversion - Part 3

Eugene L. Zuch
Datel Systems, Inc.

Digital-to-analog converters (DACs or decoders) enable computers to communicate with the outside analog world. They are used in CRT display systems, voice synthesizers, automatic test systems, digitally controlled attenuators, process control actuators and other applications. They are also key components inside most A/D converters.

Most DACs are parallel types

The transfer function of an ideal 3-bit A/D converter is shown in Fig 1. Each input code word produces a single, discrete analog output value, generally a voltage. Over the output range of the converter 2^n different values are produced including zero; and the output has a one-to-one correspondence with input, which is not true for A/D converters.

There are many different circuit techniques used to implement D/A converters, but a few popular ones are widely used today. Virtually all D/A converters in use are of the *parallel type* where all bits change simultaneously upon application of an input code word; *serial type* D/A converters, on the other hand, produce an analog output only after receiving all digital input data in sequential form.

The most popular D/A converter design in use today is the weighted current source circuit illustrated in Fig 2. An array of switched transistor current sources is used with binary weighted currents. The binary weighting is achieved by using emitter resistors with binary related values of R , $2R$, $4R$, $8R$, . . . $2^n R$. The resulting collector currents are then added together at the current summing line.

The current sources are switched on or off from standard TTL inputs by means of the control diodes connected to each emitter. When the TTL input is high the current source is on; when the input is low it is off, with the current flowing through the control diode. Fast switching speed is achieved because there is direct control of the transistor current, and the current sources never go into saturation.

To interface with standard TTL levels, the current sources are biased to a base voltage of +1.2V. The emitter currents are regulated to constant values by means of the control amplifier and a precision voltage reference circuit together with a binary transistor.

The summed output currents from all current sources that are on go to an operational amplifier summing junction; the amplifier converts this output current into an out-

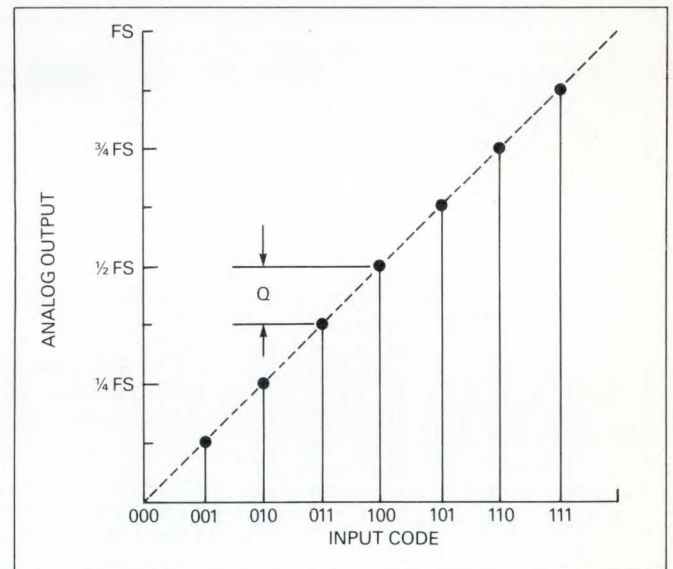


Fig 1 Transfer function of ideal 3-bit D/A converter.

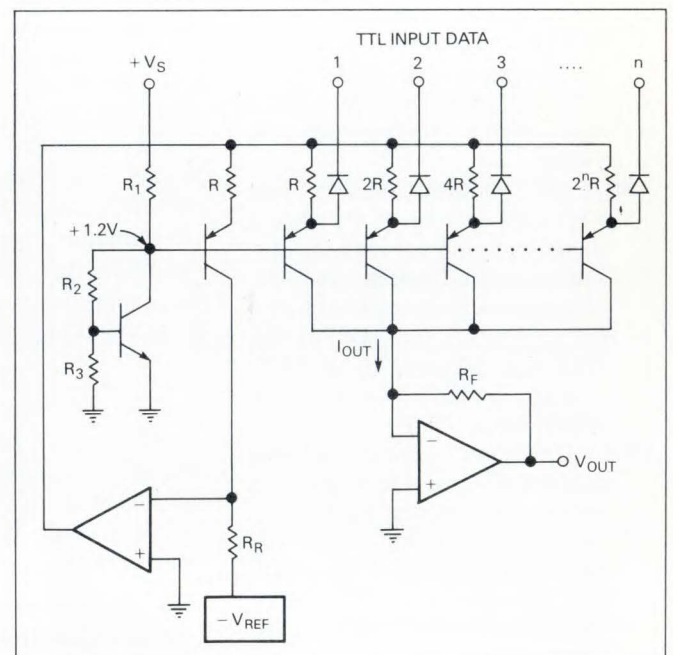


Fig 2 Weighted current source D/A converter

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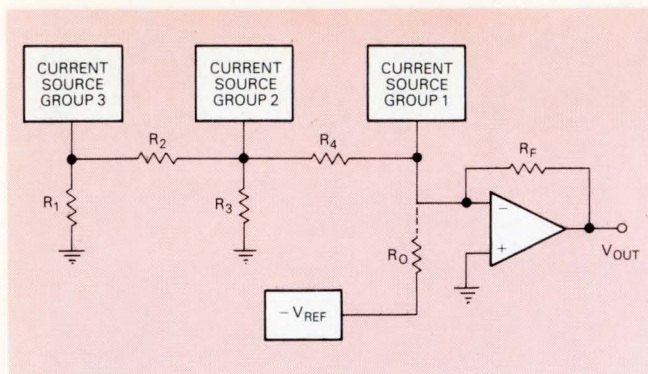


Fig 3 Current dividing the outputs of weighted current source groups.

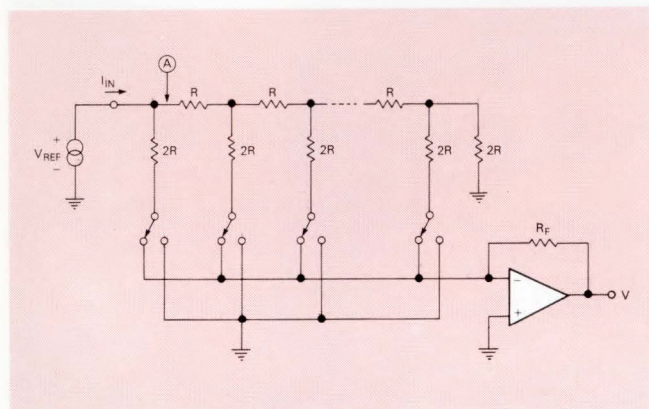


Fig 4 R-2R Ladder D/A Converter.

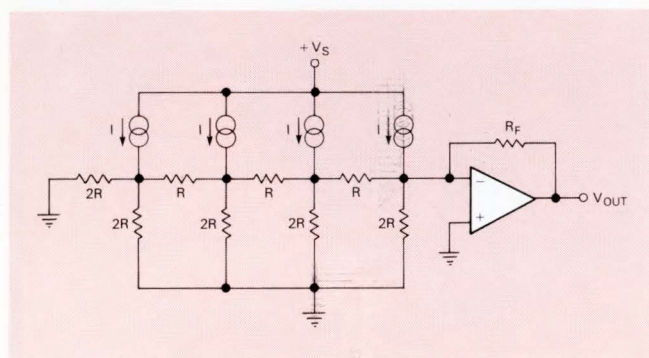


Fig 5 D/A Converter employing R-2R Ladder with equal value switched current sources.

put voltage. In some D/A converters the output current is used to directly drive a resistor load for maximum speed, but the positive output voltage in this case is limited to about +1V.

The weighted current source design has the advantages of simplicity and high speed. Both PNP and NPN transistor current sources can be used with this technique although the TTL interfacing is more difficult with NPN sources. This technique is used in most monolithic, hybrid, and modular D/A converters in use today.

Weighted current sources

A difficulty in implementing higher resolution D/A converter designs is that a wide range of emitter resistors is required, and very high value resistors cause problems with both temperature stability and switching speed. To overcome these problems, weighted current sources are used in identical groups, with the output of each group divided down by a resistor divider as shown in Fig 3.

The resistor network, R_1 through R_4 , divides the output of Group 3 down by a factor of 256 and the output of Group 2 down by a factor of 16 with respect to the output of Group 1. Each group is identical, with four current sources of the type shown in Fig 2, having binary current weights of 1, 2, 4, 8. Figure 3 also illustrates the method of achieving a bipolar output by deriving an offset current from the reference circuit which is then subtracted from the output current line through resistor R_0 . This current is set to exactly one half the full scale output current.

A second popular technique for D/A conversion is the R-2R ladder method. As shown in Fig 4, the network consists of series resistors of value R and shunt resistors of value $2R$. The bottom of each shunt resistor has a single-pole double-throw electronic switch which connects the resistor to either ground or the output current summing line. As in the previous circuit, the output current summing line goes to an operational amplifier which converts current to voltage.

The operation of the R-2R ladder network is based on the binary division of current as it flows down the ladder. Examination of the ladder configuration reveals that at point A looking to the right, one measures a resistance of $2R$; therefore the reference input to the ladder has a resistance of R . At the reference input the current splits into two equal parts since it sees equal resistances in either direction. Likewise the current flowing down the ladder to the

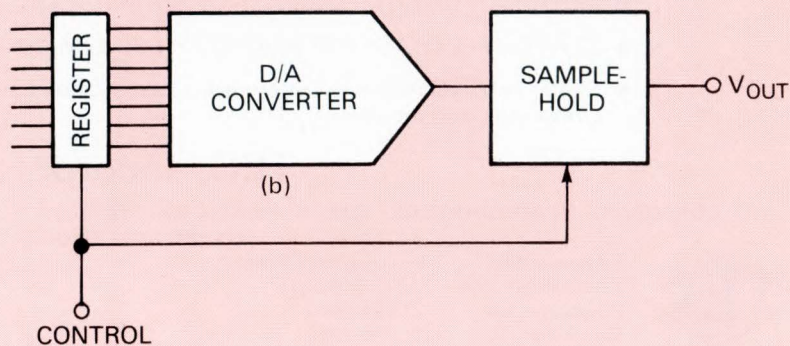
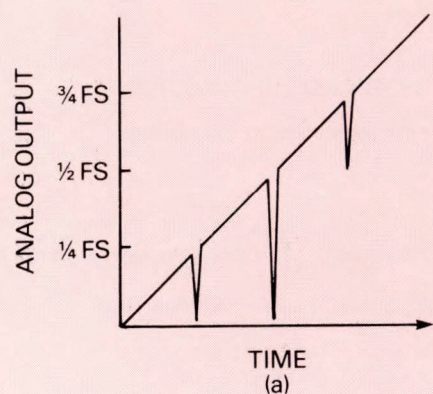
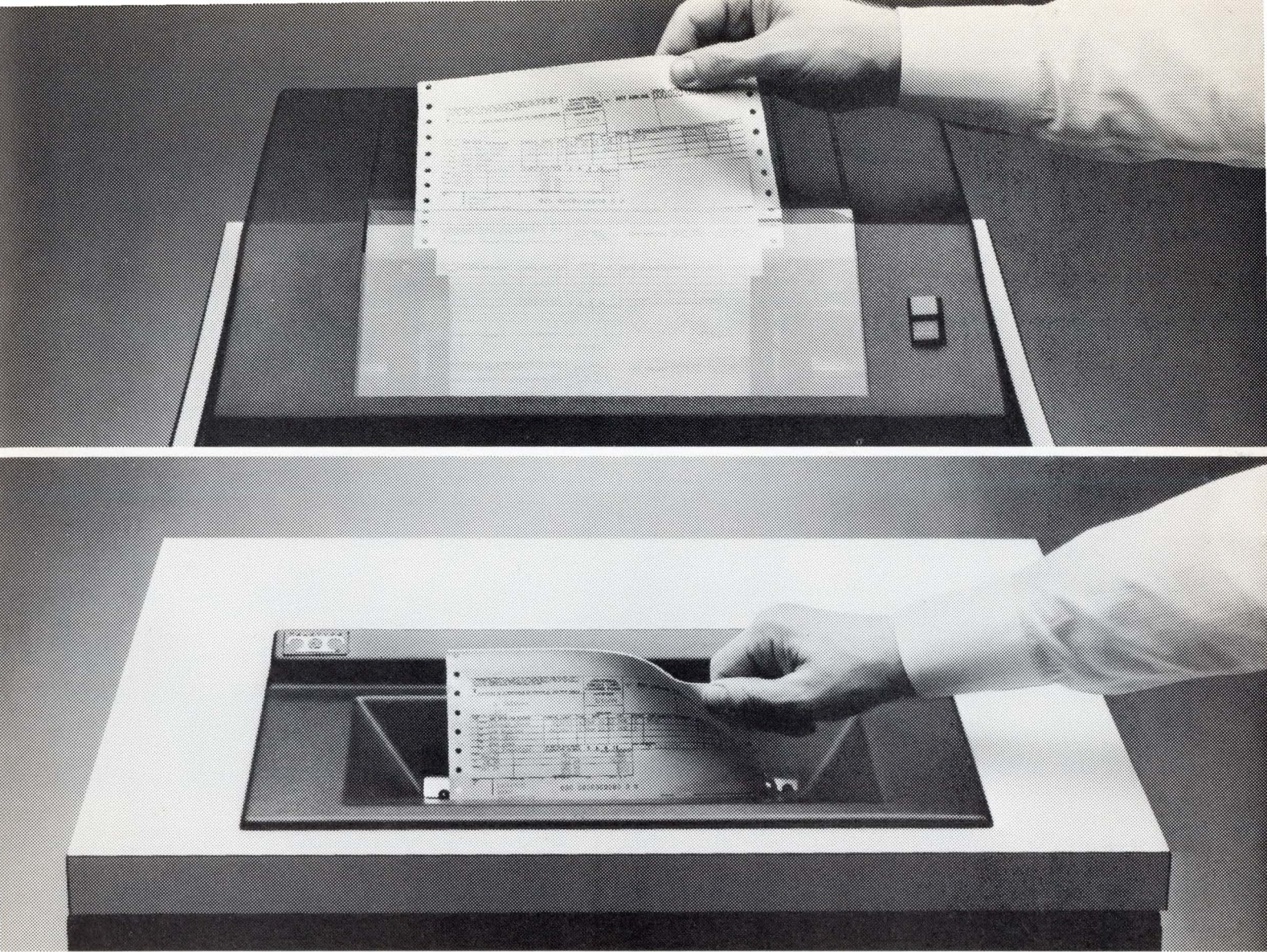


Fig 6 Output glitches (a) and deglitched D/A Converter (b).



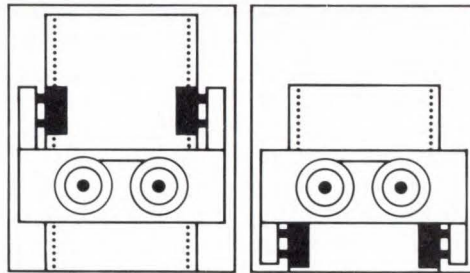
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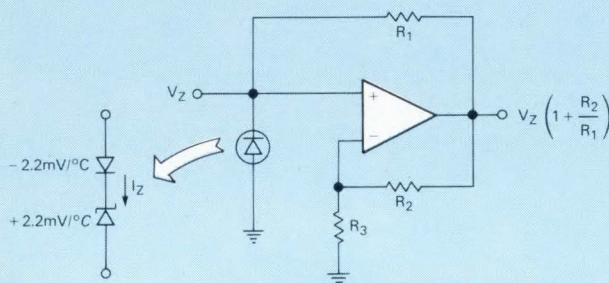
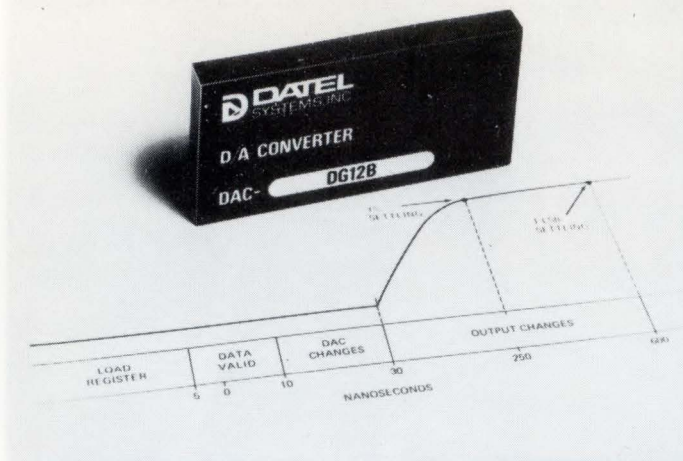


Fig 7 Tracking type A/D Converter.

right continues to divide into two equal parts at each resistor junction.

The result is binary weighted currents flowing down each shunt resistor in the ladder. The digitally controlled switches direct the currents to either the summing line or ground. Assuming all bits are on, as shown in the diagram, the output current is: $I_{OUT} = V_{REF}/R (1/2 + 1/4 + 1/8 + \dots + 1/2^n)$, which is a binary series. The sum of all currents is then: $I_{OUT} = (V_{REF}/R) (1 - 2^{-n})$. The 2^{-n} term physically represents the portion of input current flowing through the $2R$ terminating resistor to ground at far right.

The advantage of the R-2R ladder technique is that only two values of resistors are required, with the resultant ease of matching or trimming and excellent temperature tracking. In addition, for high speed applications relatively low resistor values can be used. Excellent results can be obtained for high resolution D/A converters by using laser-trimmed thin film resistor networks.

The R-2R ladder method is specifically used for *multiplying type* D/A converters. With these converters, the reference voltage can be varied over the full range of $\pm V_{max}$ with the output the product of the reference voltage and the digital input word. Multiplication can be performed in 1, 2 or 4 algebraic quadrants.

If the reference voltage is unipolar, the circuit is a one-quadrant multiplying DAC; if it is bipolar the circuit is a two-quadrant multiplying DAC. For four-quadrant operation the two current summing lines shown in Fig 4 must be subtracted from each other by operational amplifiers.

In multiplying D/A converters, the electronic switches are usually implemented with CMOS devices. Multiplying DAC's are commonly used in automatic gain controls, CRT character generation, complex function generators, digital

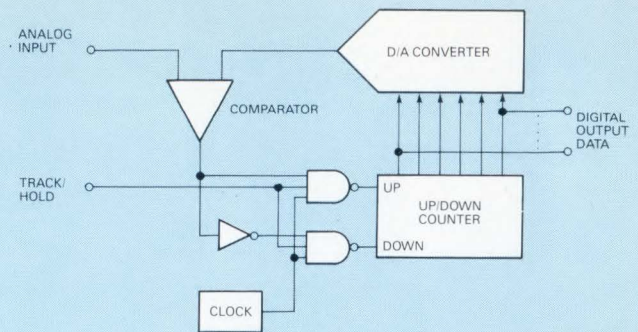


Fig 8 Successive approximation A/D Converter.

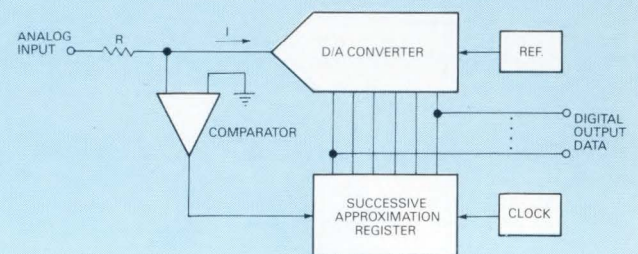


Fig 9 Successive approximation A/D Converter.

attenuators, and divider circuits.

Another important D/A converter design takes advantage of the best features of both the weighted current source technique and the R-2R ladder technique. This circuit, shown in Fig 5, uses equal value switched current sources to drive the junctions of the R-2R ladder network. The advantage of the equal value current sources is obvious since all emitter resistors are identical and switching speeds are also identical. This technique is used in many ultra-high speed D/A converters.

One other specialized type D/A converter used primarily in CRT display systems is the *deglitched* D/A converter. All D/A converters produce output spikes, or *glitches*, which are most serious at the major output transitions of $1/4$ FS, $1/2$ FS, and $3/4$ FS as illustrated in Fig 6a.

Glitches are caused by small time differences between some current sources turning off and others turning on. Take, for example, the major code transition at half scale from 0111 . . . 1111 to 1000 . . . 0000. Here the MSB current source turns on while all other current sources turn off. The small difference in switching times results in a narrow half scale glitch. Such a glitch produces distorted characters on CRT displays.

Glitches can be virtually eliminated by the circuit shown in Fig 6b. The digital input to a D/A converter is controlled by an input register while the converter output goes to a specially designed sample-hold circuit. When the digital input is updated by the register, the sample-hold is switched into the hold mode. After the D/A has changed to its new output value and all glitches have settled out, the sample-hold is then switched back into the tracking mode. When this happens, the output changes smoothly from its previous value to the new values with no glitches present.

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Voltage reference circuits

An important circuit required in both A/D and D/A converters is the voltage reference. The accuracy and stability of a data converter ultimately depends upon the reference; it must therefore produce a constant output voltage over both time and temperature.

The compensated zener reference diode with a buffer-stabilizer circuit is commonly used in most data converters today. Although the compensated zener may be one of several types, the compensated *subsurface*, or *buried*, zener is probably the best choice. These new devices produce an avalanche breakdown which occurs beneath the surface of the silicon, resulting in better long-term stability and noise characteristics than with earlier surface breakdown zeners.

These reference devices have reverse breakdown voltages of about 6.4 volts and consist of a forward biased diode in series with the reversed biased zener. Because the diodes have approximately equal and opposite voltage changes with temperature, the result is a temperature stable voltage. Available devices have temperature coefficients from 100 ppm/°C to less than 1 ppm/°C.

Some of the new IC voltage references incorporate active circuitry to buffer the device and reduce its dynamic impedance; in addition, some contain temperature regulation circuitry on the chip to achieve ultra-low tempcos.

A popular buffered reference circuit is shown in Fig 7; this circuit produces an output voltage higher than the reference voltage. It also generates a constant, regulated current through the reference which is determined by the three resistors.

Some monolithic A/D and D/A converters use another type of reference device known as the *bandgap reference*. This circuit is based on the principle of using the known, predictable base-to-emitter voltage of a transistor to generate a constant voltage equal to the extrapolated bandgap voltage of silicon. This reference gives excellent results for the lower reference voltages of 1.2 or 2.5 volts.

Few ADCs are widely used

Analog-to-digital converters (ADCs or encoders) use many circuit techniques to implement the conversion function. As with D/A converters, however, relatively few of these circuits are widely used today; the choice depends on the resolution and speed required.

One of the simplest A/D converters is the *counter*, or *servo*, type. This circuit employs a digital counter to control the input of a D/A converter. Clock pulses are applied to the counter and the output of the D/A is stepped up one LSB at a time. A comparator compares the D/A output with the analog input and stops the clock pulses when they

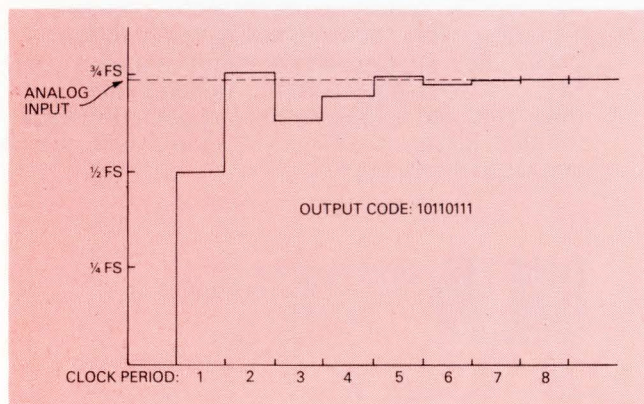


Fig 10 D/A output for 8-bit successive approximate conversion

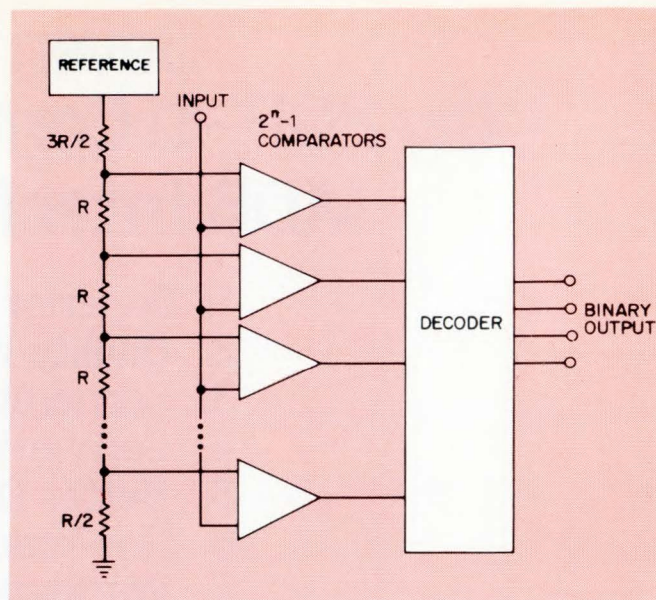


Fig 11 4-Bit Parallel A/D Converter

are equal. The counter output is then the converted digital word.

While this converter is simple, it is also relatively slow. An improvement on this technique is shown in Fig 8 and is known as a *tracking A/D converter*, a device commonly used in control systems. Here an up-down counter controls the DAC, and the clock pulses are directed to the pertinent counter input depending on whether the D/A output must increase or decrease to reach the analog input voltage.

The obvious advantage of the tracking A/D converter is that it can continuously follow the input signal and give updated digital output data if the signal does not change too rapidly. Also, for small input changes, the conversion can be quite fast. The converter can be operated in either the track or hold modes by a digital input control.

By far, the most popular A/D conversion technique is general use for moderate to high speed applications in the *successive-approximation* type A/D. This method falls into a class of techniques known as *feedback type A/D converters*, to which the counter type also belongs. In both cases a D/A converter is in the feedback loop of a digital control circuit which changes its output until it equals the analog input. In the case of the successive-approximation converter, the DAC is controlled in an optimum manner to complete a conversion in just n -steps, where n is the resolution of the converter in bits.

The operation of this converter is analogous to weighing an unknown on a laboratory balance scale using standard weights in a binary sequence such as 1, 1/2, 1/4, 1/8, . . . 1/n kg. The correct procedure is to begin with the largest standard weight and proceed in order down to the smallest one.

The largest weight is placed on the balance pan first; if it does not tip, the weight is left on and the next largest weight is added. If the balance does tip, the weight is removed and the next one added. The same procedure is used for the next largest weight and so on down to the smallest. After the n th standard weight has been tried and a decision made, the weighing is finished. The total of the standard weights remaining on the balance is the closest possible approximation to the unknown.

In the successive-approximation A/D converter illustrated in Fig 9, a successive-approximation register (SAR) controls the D/A converter by implementing the weighing logic just

described. The SAR first turns on the MSB of the DAC and the comparator tests this output against the analog input. A decision is made by the comparator to leave the bit on or turn it off after which bit 2 is turned on and a second comparison made. After n -comparisons the digital output of the SAR indicates all those bits which remain on and produces the desired digital code. The clock circuit controls the timing of the SAR. Fig 10 shows the D/A converter output during a typical conversion.

The conversion efficiency of this technique means that high resolution conversions can be made in very short times. For example, it is possible to perform a 10-bit conversion in 1 μ sec or less and a 12-bit conversion in 2 μ sec or less. Of course the speed of the internal circuitry, in particular the D/A and comparator, are critical for high-speed performance.

For ultra-fast conversions required in video signal processing and radar applications where up to 8 bits resolution is required, a different technique is employed; it is known as the *parallel* (also *flash*, or *simultaneous*) method and is illustrated in Fig 11. This circuit employs $2^n - 1$ analog comparators to directly implement the quantizer transfer function of an A/D converter.

The comparator trip-points are spaced 1 LSB apart by the series resistor chain and voltage reference. For a given analog input voltage all comparators biased below the voltage turn on and all those biased above it remain off. Since all comparators change state simultaneously, the quantization process is a one-step operation.

A second step is required, however, since the logic output of the comparators is not in binary form. Therefore an ultra-fast decoder circuit is employed to make the logic conversion to binary. The parallel technique reaches the ultimate in high speed because only two sequential operations are required to make the conversion.

The limitation of the method, however, is in the large number of comparators required for even moderate resolutions. A 4-bit converter, for example, requires only 15 comparators, but an 8-bit converter needs 255. For this reason, it is common practice to implement an 8-bit A/D with two 4-bit stages as shown in Fig 12.

The result of the first 4-bit conversion is converted back to analog by means of an ultra-fast 4-bit D/A and then subtracted from the analog input. The resulting residue is then converted by the second 4-bit A/D, and the two sets of data are accumulated in the 8-bit output register.

Converters of this type achieve 8-bit conversions at rates of 20 MHz and higher, while single stage 4-bit conversions can reach 50 to 100 MHz rates.

Integrating type A/D converters

Another class of A/D converters, known as integrating type, operates by an indirect conversion method. The unknown input voltage is converted into a time period which is then measured by a clock and counter. A number of variations exist on the basic principle such as *single-slope*, *dual-slope*, and *triple-slope* methods. In addition there is another technique — completely different — which is known as the *charge-balancing* or *quantized feedback* method.

The most popular of these methods are dual-slope and charge-balancing; although both are slow, they have excellent linearity characteristics with the capability of rejecting input noise. Because of these characteristics, integrating type A/D converters are almost exclusively used in digital panel meters, digital multimeters and other slow measurement applications.

The dual-slope technique, shown in Fig 13, is perhaps

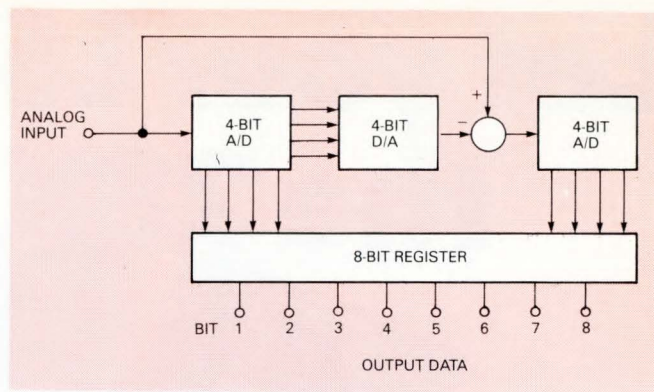


Fig 12 Two-stage parallel 8-bit A/D Converter.

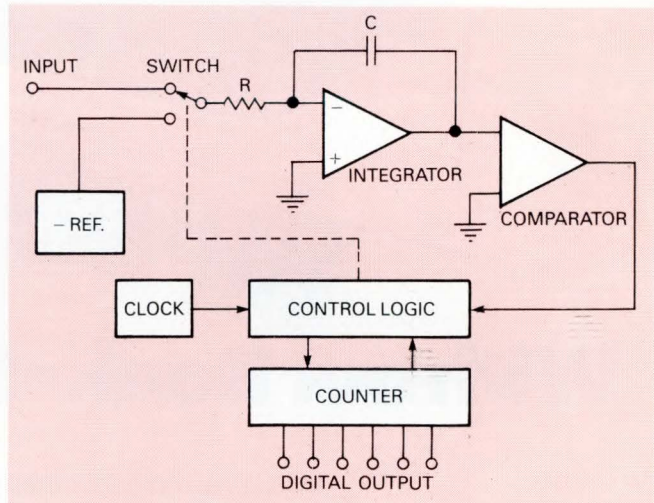


Fig 13 Dual slope A/D Converter.

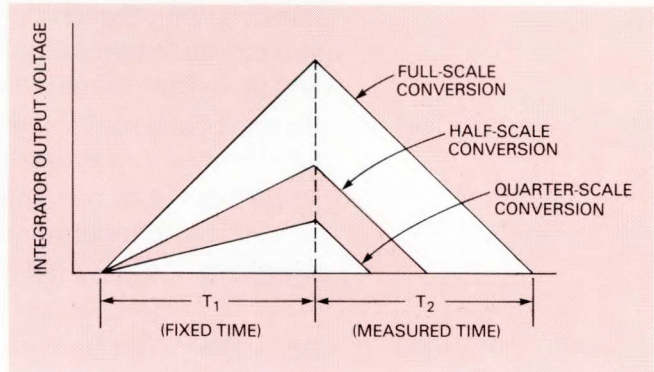


Fig 14 Integrator output waveform for dual slope A/D Converter.

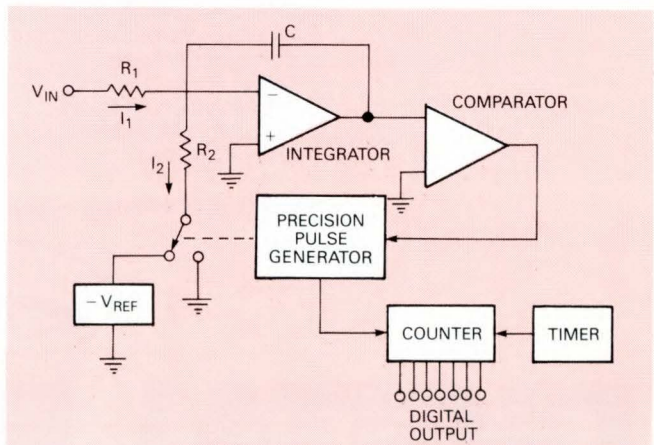
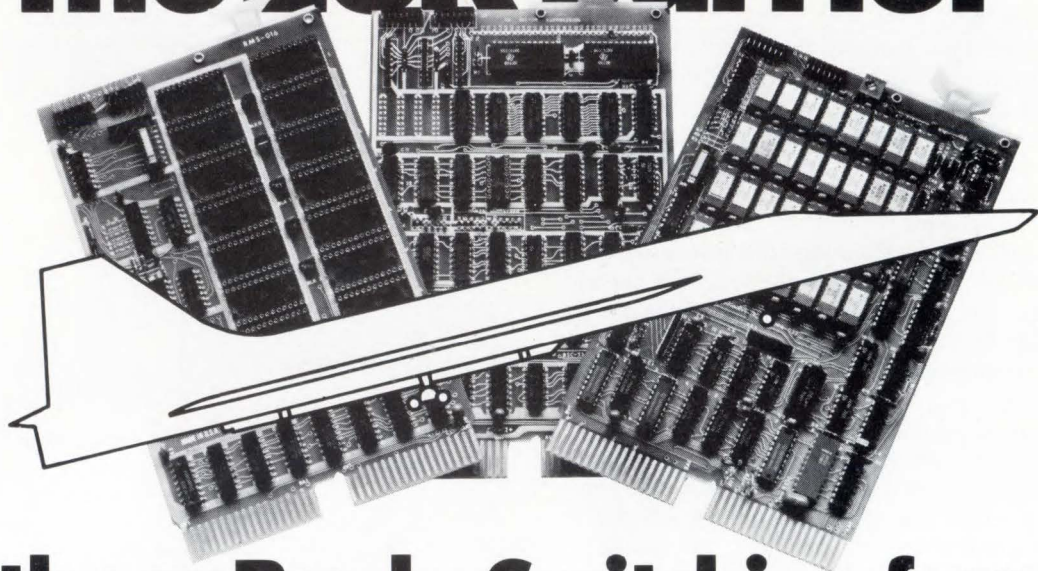


Fig 15 Charge-balancing A/D Converter.

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best known. Conversion begins when the unknown input voltage is switched to the integrator input; at the same time the counter begins to count clock pulses and counts up to overflow. At this point the control circuit switches the integrator to the negative reference voltage which is integrated until the output is back to zero. Clock pulses are counted during this time until the comparator detects the zero crossing and turns them off.

The counter output is then the converted digital word. Fig 14 shows the integrator output waveform where T_1 is a fixed time and T_2 is a time proportional to the input voltage. The times are related as follows:

$$T_2 = T_1 E_{IN}/V_{REF}.$$

The digital output word therefore represents the ratio of the input voltage to the reference.

Dual-slope conversion has several important features. First, conversion accuracy is independent of the stability of the clock and integrating capacitor so long as they are constant during the conversion period. Accuracy depends only on the reference accuracy and the integrator circuit linearity. Second, the noise rejection of the converter can be infinite if T_1 is set to equal the period of the noise. To reject 60 Hz power noise therefore requires that T_1 be 16.667 msec.

The charge-balancing, or quantized feedback, method of conversion is based on the principle of generating a pulse train with frequency proportional to the input voltage and then counting the pulses for a fixed period of time. This circuit is shown in Fig 15. Except for the counter and timer, the circuit is a *voltage-to-frequency* (V/F) converter which generates an output pulse rate proportional to input voltage.

The circuit operates as follows. A positive input voltage causes a current to flow into the operational integrator through R_1 . This current is integrated, producing a negative going ramp at the output. Each time the ramp crosses zero the comparator output triggers a precision pulse generator which puts out a constant width pulse.

The pulse output controls switch S_1 which connects R_2 to the negative reference for the duration of the pulse. During this time a pulse of current flows out of the integrator summing junction, producing a fast, positive ramp at the integrator output. This process is repeated generating a train of current pulses which exactly balances the input current — hence the name charge balancing. This balance has the following relationship:

$$f = 1/\tau(V_{IN}/V_{REF})(R_2/R_1),$$

where τ is the pulse width and f the frequency.

A higher input voltage therefore causes the integrator to ramp up and down faster, producing higher frequency output pulses. The timer circuit sets a fixed time period for counting. Like the dual-slope converter, the circuit also integrates input noise, and if the timer is synchronized with the noise frequency, infinite rejection results. The noise rejection characteristic of all integrating-type ADCs with rejection plotted against ratio of integration period to noise period reaches infinite rejection at even T/T^n values.

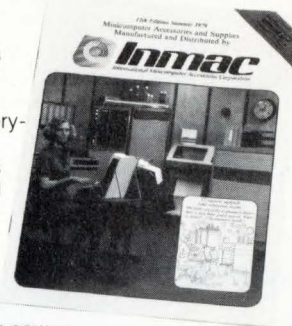
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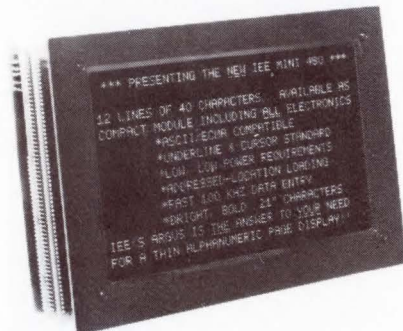
New Products

THE 88T IMPACT PRINTER features 100 cps bi-directional printing and print line formats of 80, 96 or 132 columns. A full upper and lower case 96 character ASCII set is printed in a 7x7 matrix for crisp, clear printing on the original plus two copies. Double wide characters are software selectable and can be intermixed on any line for message high-lighting. Forms handling is implemented with a stepper-motor



driven tractor paper feed system that can be adjusted to accept fan-fold forms varying from one to 9.5 inches in width. The microprocessor controlled interface can accept either serial RS232/CL or parallel data. A two line buffer is standard, with 1K and 2K data buffers available as options to allow CRT screen dumps. \$560. **MPI** 2099 West 2200 South, Salt Lake City, UT 84119. **Circle 149**

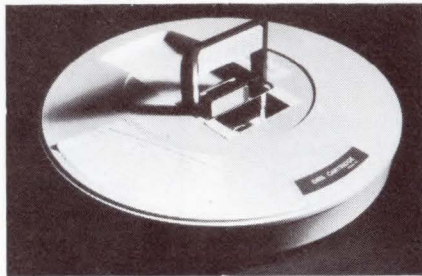
FLAT PANEL DISPLAY provides 480 alphanumeric characters (12 lines of 40) and is one of a pair of displays with 40 characters per line, the other being a 320-character (8x40) model. Both Argus units provide .21" (5.3mm) characters in the familiar 5x7



dot matrix and present a neon-orange (or red) display. A standard editing cursor is featured along with high (100KHz) data loading rates, low power, extremely wide (120°) viewing angles, and jitter-free appearance of DC plasma displays. \$945. **IEE** 7740 Lemona Ave., Van Nuys, CA 91405. **Circle 155**

GRAPHIC OPTION for the micro-processor-controlled T-80 thermal-matrix printer permits interspersed graphics and text. The T-80 is a 5 x 7 dot-matrix printer which operates at 80-char. per second. When graphing, it employs a raster scan technique sequentially energizing any of the seven vertical dots. Both vertical and horizontal spacing is 70 dots per inch giving 4900 points per square inch. Headings, legends, values or any other text may be printed simultaneously with graphing. A standard 96-character ASCII character set is contained in ROM. Character spacing is ten per inch with six horizontal lines per inch. \$1330. **Dataproducts Corp.**, 6219 DeSoto Ave., Woodlawn Hills, CA 91364. **Circle 176**

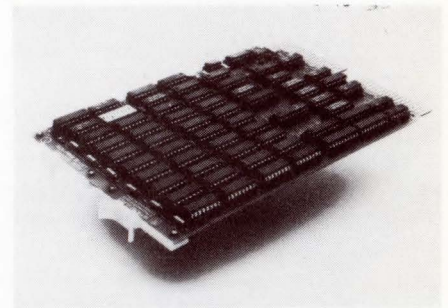
DEC RK06, RD07 AND RL01 disk cartridges are available on same day shipment. These three DEC disk cartridges are certified to read and write 100% error-free and are guaranteed by Inmac for three years. A 70-page catalog offers in addition the minicom-



puter and word processing user an extensive line of magnetic media, cables, racks, connectors, computer-room furniture, supplies and accessories. . . a total of more than 1,000 products. **Inmac**, 2465 Augustine Drive, Santa Clara, CA 95051. **Circle 150**

MODEM. Facom 1921B, a 9,600 bps modem coupled with an 8-channel multiplexer, operates in any of the CCITT V.29 9,600, 7,200 and 4,800 bps modes — and also in CCITT V.27 bis 4,800 and 2,400 bps modes. The muxer accommodates asynchronous 200, 300 and 1,200 bps channels and synchronous 1,200, 2,400, 4,800, 7,200 and 9,600 bps channels. Can modes and speeds be changed quickly? Yes, as front panel switches permit this. Automatic adaptive equalizer and unique phase jitter tracking insure high performance — even if there are distortions or phase instability. 17.20 x 5.88 x 21.40". 39.68 lbs. **Fujitsu America, Inc.**, 2945 Oakmead Village Court, Santa Clara, CA 95051. **Circle 121**

LSI 11/2 MEMORY does more than store: its 32K-word storage capability is enhanced with a systems bootstrap and diagnostics PROM. The PROM has memory sizing and diagnostics, and RX-01 floppy disk bootstrap, an absolute binary loader, and a synchronous



modem downline loader. Other features include: 18-bit memory addressing; independent automatic refresh; switch-selectable memory size (16K to 32K); and IC sockets. **Standard Engineering Corp.** 44800 Industrial Dr., Fremont, CA 94538. **Circle 154**

A MODEM TEST SET is capable of performing bit error rate tests (BERT) on synchronous and asynchronous EIA data communication links. The unit provides a hand-held, battery-powered unit for testing and monitoring data communication systems at the EIA RS-232/CCITT V.24 modem-terminal interface. **International Data Sciences, Inc.**, 7 Wellington Rd., Lincoln, RI 02865. **Circle 141**

MINIATURE PRINTER. Low-cost, serial-matrix printer Microline 80 features program-controlled font selection, a 200 million char. head warranty and μ P-controlled interfaces. The 14lb., 4" H x 13.4" W x 9.4" D operates continuously at 80 cps with no duty cycle limitations, producing 9 x 7 uc &



1c characters across an 80 col. page. It prints condensed char. at 16.5 cpi, accommodating 132 col. formats. Line spacing at 6 or 8 lpi, char. spacing and font selection are under program control. **Okidata Corp.**, 111 Gaither Dr., Mount Laurel, NJ 08054. **Circle 122**

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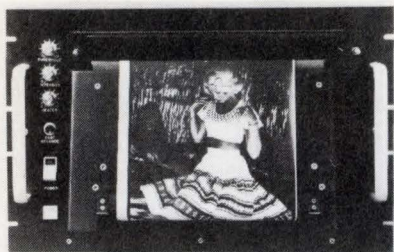
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New Products



FIBER OPTIC GRAPHIC RECORDERS differ from standard plotters in that they offer resolution of up to 400 lines per inch and consistently print up to 32 varying shades of grey. The device will also produce graphics and alpha/numerics on several different paper and film types at varying speeds. **EDO Western Corp.** 2645 South 300 West, Salt Lake City, Utah 84115.

Circle 140

FULL-COLOR RASTER DISPLAY. Higher clarity and more concise color delineation via computer generated raster-scan display is achieved through the 1,048,576-pixel resolution (1024 pixels/line x 1024 lines) full-color Model GCT-3500. A unique monitor control module board handles up to 8 memory planes and displays 256 dif-

ferent colors from a selection of 4096 values. Other monitor control systems are optionally available that accommodate up to 12 memory planes and display up to 4096 colors from an over 16-million color-shade selection. GCT-3500 comes with a choice of 19" or 25" high-resolution color CRT monitors. **Genisco Computers,** 17805 Sky Park Circle Dr., Irvine, CA 92714.

Circle 120

MONITOR/KEYBOARD CONTROLLERS, designated the BLC-8228 and the BLC-8229, provide an 80 by 24 display and a full 128 ASCII character set. Both boards have full software cursor control and programmable character display for blinking, inverse video or alternate character. Standard control functions include editing by character or by line, formatting, and software-selectable scrolling for each line. The BLC-8288 provides a 5 by 7 display matrix, \$927. The BLC-8229 provides a 7 by 9 matrix, has special display options available and costs \$1133. **National Semiconductor,** 2900 Semiconductor Dr., Santa Clara, CA 95051.

Circle 158

MG 30/30 TEST SYSTEM is designed primarily for production testing of semiconductor memory devices,

boards, or systems. All operator interactions are provided via a CRT using a version of MTS Basic, Microgamma's high level, interpretive language used in all of the standard memory test systems. This single board computer can be interfaced to device handlers or other peripheral equipment. The single board computer contains a software package that allows for board error mapping, software calibration of all programmable clocks and several other features previously found only on high priced testers. \$15,000. **Microgamma Systems Inc.,** 950 Benicia, Sunnyvale, CA.

Circle 160

X.25 PROTOCOL TESTER for users and developers of X.25 software and hardware is a development/debugging aid and diagnostic tool set up in an intelligent, stand-alone unit that serves as a network terminal simulator, line monitor, and protocol validator. It supports multiple line speeds with a complete hardware/software package and has interactive control via Tran's video or TTY console. A table-top microprocessor-based device, XPRT tests X.25 data terminal equipment and networks at each of the three defined X.25 levels - electrical, link control, and data packet - by generating, displaying, and validating X.25 traffic.

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Tran Telecommunications Corp., 2500 Walnut Ave., Marina del Rey, CA 90291. **Circle 130**

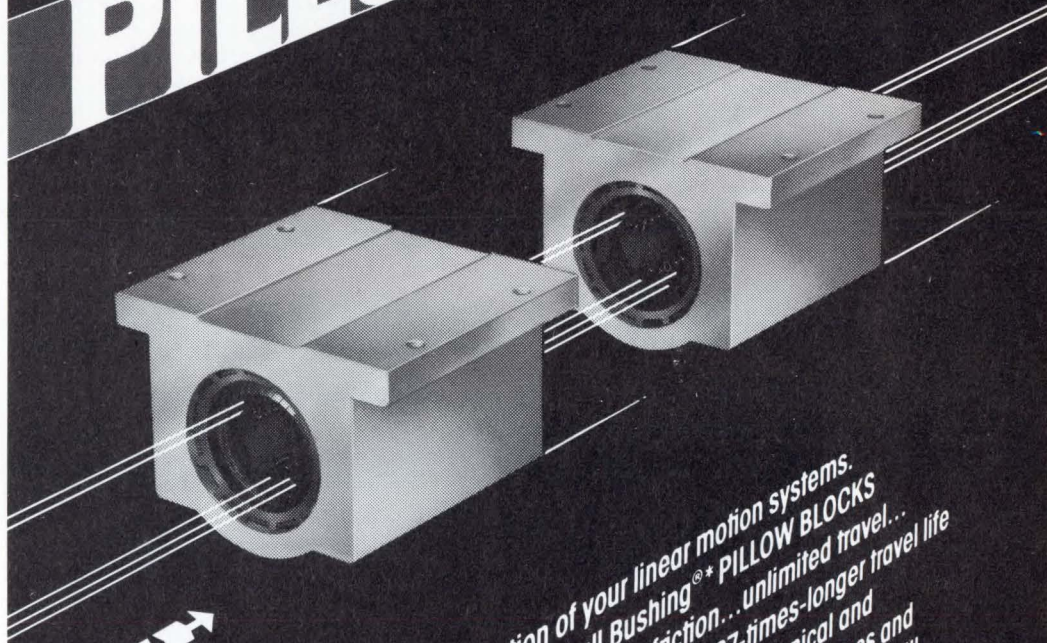
600 CPS MATRIX PRINTER offers 600 cps with 7x8 matrix, 132 character lines and over 1000 lpm for short lines. The BNY printer can select under program control one of 3 different 7x8 character fonts with true underlining and elongated characters. The BNY can also select one font of a 15x16 matrix. No duty cycle or page density restrictions means continuous printing. Open binary interface allows for 128x128 dots per inch graphics and plotting. A large 890 character buffer is standard. Expanded characters for labeling and other special requirements include twice, four times, and eight times normal character size. **Florida Data Corp.**, 3308 New Haven Ave., W. Melbourne, FL 32901. **Circle 131**

DISPLAY GENERATOR CHIP, a mask-programmable 11,648-bit device provides a 10 x 9 matrix for 128 char. in a 10 x 16 field. The 8-bit character code can also be translated into 256 additional possible graphic patterns, for 384 distinct patterns. Other features include character and line address latches, a thin graphics option which generates 15 special characters for forms applications, and internal shift capability that lowers the matrix to provide descenders on characters such as j, y, g, t, and q, and selective blanking of data output for ASCII control characters. \$6.90 (100). **Sig-netics**, 811 E. Arques Ave., Box 9052, Sunnyvale, CA 94086. **Circle 126**

AN 8080A COMPUTER is designed especially for the dedicated control and processing applications. Designated the BLC-80/07, the board has an 8080A CPU, a system clock, 24 programmable parallel I/O lines, 512 bytes of static RAM, and sockets for 4K bytes of PROM. The BLC-80/07 can address 64K bytes of memory and has an access time of less than 500 nanoseconds. **National Semiconductor**, 2900 Semiconductor Dr., Santa Clara, CA 95051. **Circle 138**

SINGLE BOARD COMPUTER. The 6800 based micro module comes on a 4½" x 6½" G-10 PCB with industry standard 22/44 pin gold plated edge connector. In addition to the 6800 MPU, the module has a 1 MHz clock, baud rate generator for all rates to 9600, 128 bytes RAM, a socket for a 2758 or 2716 or 2732 EROM, and customers choice of one serial or two parallel I/O ports. \$125. **Wintek Corp.**, 902 N. 9th Street, Lafayette, IN 47904. **Circle 163**

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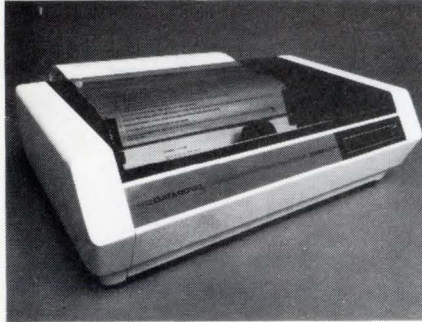
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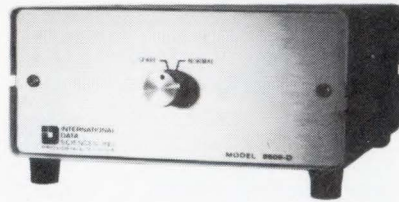
New Products

MICRO-BASED IMPACT PRINTERS, called the IPS-5000, are built for heavy duty cycles, yet are quiet enough for office operation. They operate at 150 cps in a 9x9 dot matrix. The IPS-5000 can generate a 96 ASCII character set with true lower case descenders bi-directionally. It features a 256 character buffer, tractor feed, ribbon cartridge, short line capability, and six-



part form capability. Standard features include top-of-form control and selectable expandable characters. Optional features are an RS-232 interface, 100 to 9600 baud, TTY current loop interface, and expanded buffer. 80 col, \$975; 132 col, \$1075. **Dataroyal**, 235 Main Dunstable Rd., Nashua, NH 03061. **Circle 132**

SPARE MODEM BACK-UP SWITCH, the Model 8509-D, is designed to switch the combined EIA RS-232 and telephone line interface of a faulty on-line modem to a back-up system. The

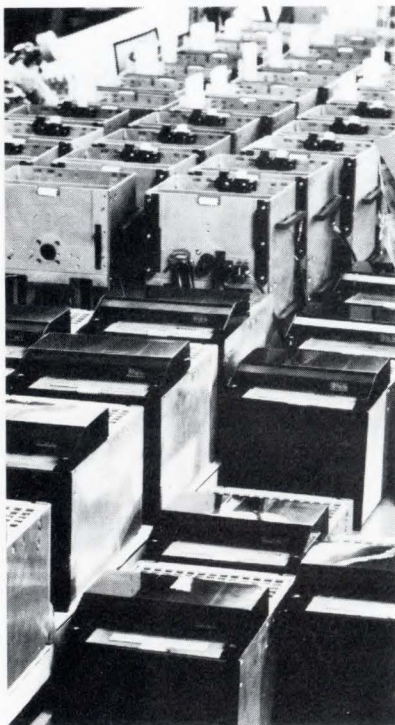


Model 8509-D incorporates a "chain-ing feature, which allows a single spare modem to be switched in to replace any one of a group of on-line modems. \$300. **International Data Sciences, Inc.**, 7 Wellington Rd., Lincoln, RI 02904. **Circle 142**

DIGITIZER. High resolution and accuracy of the Talos Digitizer lets designers work to any level of detail at any scale without fear of error. This digitizer can decrease data collection effort to less than 1% of the previous method. Other uses include rapid evaluation of alternatives for trucking and materials flow by evaluating road spacing and minimized selected variables. **Talos Systems Inc.**, 7419 E. Helm Dr., Scottsdale, AZ 85260. **Circle 168**

Z80 ANALYZER PROBE accessory to the Model 532 Intelligent Logic State Analyzer, Model 54, simplifies logic state analysis of the Z-80. This is significant because the Z-80 does not output convenient clock or strobe signals, thus making analysis of address and data information with a logic state analyzer extremely difficult. The Model 54 (Z-80 Interface Board) and the Model 532 Logic State Analyzer (with dual clocking capabilities) solve this problem. Model 54 clips directly on to the Z-80 and generates signals required to directly capture program flow. **Paratronics Inc.**, 122 Charcot Ave., San Jose, CA 95131. **Circle 143**

IBM 1403 CONTROLLER allows the 1403 printer to be operated alternately by any two IBM or non-IBM computers. The Spur controller performs interface, control and power functions necessary to operate 1403 printers, which have no electronics, with non-IBM computers. The S1403/Dual controller contains interface for both computers being used, enabling control to be transferred from one computer to the other by means of a rotary switch on the front panel. A



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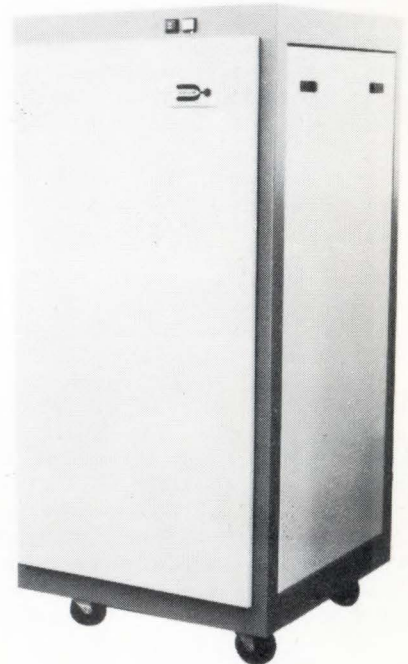
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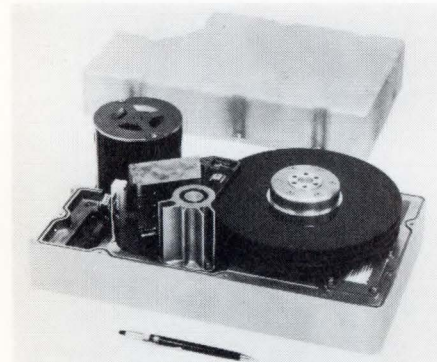
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memory in the controller stores the universal character set for each type train or chain to be used, making the printer software compatible with both computers. The controller comes in an attractive stand-alone enclosure and includes all logic cards, memories, mating connectors and power supplies. **Spur Products Corp.**, 1904 Centinela Ave., Los Angeles, CA 90025. **Circle 157**

Circle 72 on Reader Inquiry Card

DISK SUBASSEMBLY. The MINI FOX is a high performance, low cost subassembly from which a sealed fixed media disc file memory may be constructed. Each unit comes with the following components: rotary positioner, deck plate and spindle assembly, disc cover, provisions for mounting 1, 2, 3, or 4 discs 51,200,000 bytes unformatted, mounts for one servo head and the appropriate read/write heads for 1,2,3 or 4 discs, "sealed" system for low contamination, integral air filtration system, and P.C.B. for electrical connection feed through. An electronics package containing servo, control, and read/write functions as well as a simplified SMD interface is available to the customer to aid in the design of a



custom system. **SLI Industries**, 21040 Victory Blvd., Woodland Hills, CA 91367. **Circle 133**

RELOCATABLE MACRO ASSEMBLER and Linking Loader programs as well as Simulators are designed for the 6800/01, 6805, and 6809 microprocessors. The programs are written in ANSI standard Fortran IV and will run on any general purpose computer including 16 bit minicomputers. The assemblers are Motorola compatible and include such features as conditional assembly, macro assembly and a symbol or cross reference table. The object module output of the assemblers may be in a relocatable format or may be produced directly in Motorola's hex format. Assembler and Linking Loader for each processor is \$1250. The Simulators are \$800. **Microtec**, P.O. Box 60337, Sunnyvale, CA. 94088.

Circle 156

IMAGE PROCESSING. Vision One/20 is delivered with full firmware to provide a complete stand-alone system capability. And the new Vision/One/20 has capacity for system growth by field upgradeability for a wide range of image processing to meet future requirements. These include memory expansion — up to four independent user processing terminals — and options such as real-time convolution and arithmetic processing, plus 1024 x 1024 display. Typical standard features in-

clude expansion capacity to 64 RAM refresh memories for 512 x 512 pixels with 8 brightness bits. And, flexibility assignment of memories as 8-bit images or 1-bit overlays provides up to 4096 x 4096 full color data base. **Comtal Image Processing Systems**, Box 5087, Pasadena, CA 91107. **Circle 129**

IMPACT MATRIX PRINTER. The M-200/S offers bidirectional printing which effectively enhances the speed to the equivalent of 200-plus lines per minute, while maintaining the reliability

of the line printer system. The M-200/S also offers a 14-pin wire matrix head which combines the flexibility of a single head with the speed and long life of multiples. Expanded, condensed and standard height characters are standard with each M-200/S printer. Other features include the capability of up to six clear copies and easy forms-loading from front or bottom. A diagnostic display permits monitoring of the printer system's functioning. \$3000. **Southern Systems**, 3000 NE 30th Place, Fort Lauderdale, FL 33306. **Circle 163**

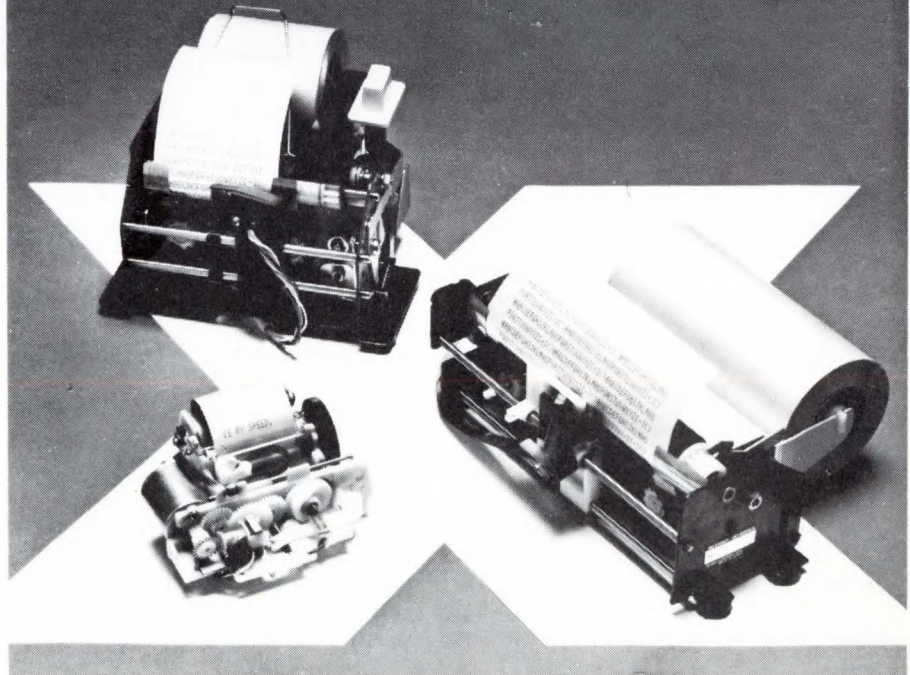
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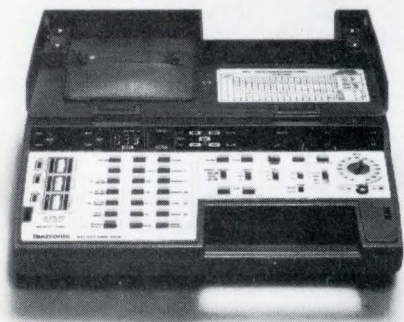


Circle 28 on Reader Inquiry Card

New Products

WINCHESTER-TYPE SERIES of disk drives offers 20M to 80 Mbytes of storage. Start time is less than 30 ms and stop time less than 20ms. Recording code is modified frequency modulation and interface code is NRZ. Head positioning uses a closed servo rotary actuator with track-following based upon the modified dipulse method. Storage capacities (unformatted) are 20.8 Mbytes, 41.5 Mbytes and 83.1 Mbytes for the Models 1210, 1220 and 1240, respectively. The model 1210 is a single-platter, dual-head unit with one recording surface. The model 1220 is a two-platter unit with four read/write heads and two recording surfaces. The Model 1240 is a three-platter unit with eight read/write heads and four recording surfaces. Each of the three models also has an additional servo head associated with the drive's servo track. \$2,950, Model 1210; \$3,300, Model 1220; \$3,870, Model 1240. **NEC Information Systems, Inc.**, 5 Militia Drive, Lexington, Mass. 02173 **Circle 134**

THE 833 DATA COMM TESTER efficiently isolates the equipment that is malfunctioning in a network by simulating the data communications equipment (DCE) to verify correct



operation of the modems or phone line. \$2750. **Tektronix, Inc.**, P.O. Box 500, 76-260, Beaverton, Ore. 97077.

Circle 153

3-D OPTION FOR SANDERS. The Graphic 7 is an intelligent, interactive computer display terminal featuring two programmable microprocessors and directed-beam refreshed graphic display with high quality images. The Model 5753 Coordinate Converter option converts a standard Graphic 7 into a three dimensional computer graphic display capable of dynamic manipulation of objects in apparent space. Among the functions provided by the Model 5753 are translation, scaling, rotation, windowing,

zooming, independent screen coordinate mapping and perspective or orthographic projection. With perspective, the location of the viewer is defined relative to the image space, and all lines and objects within the image space are then viewed at the proper perspective for that location. **Sanders Associates, Inc.**, Daniel Webster Highway S., Nashua, NH 03061.

Circle 161

MATRIX PRINTHEADS offer 100% duty cycles and 75- and 100- million-char. lives for LRC dot-matrix alphanumeric printers. The two heads are compatible with existing LRC units. The 100-million-char. printhead, designed for LRC Model 7040 journal printers, prints continuously without overheating. Character duty cycle is 50 cps (continuously at 50°C). The 75-million-char. printhead, designed for LRC Model 7040-T ticket printers, prints continuously w/o overheating. Char. Duty cycle is 30 cps. (continuous at 50°C). **LRC, Inc.**, Technical Research Park, Riverton, WY 82501.

Circle 123

DOUBLE-SIDED FLOPPY DRIVE. Model 6108 double-sided 5.25" floppy disk drive offers the compact design of the BASF 6106 single-head version — yet provides twice the capacity. The 6108 requires 33% less space than Shugart's SA-400. It has an unformatted capacity of 4 Mbit in double density recording; 2 Mbits in single density. The drive allows recording on 49 tracks/side. Track-to-track access time is 12 msec — 3 times faster than the industry standard of 40 msec. BASF 6108 is plug-compatible with both the BASF 6106 and SA-400. \$565. **BASF Systems, Div. of BASF Wyandotta Corp.**, Crosby Dr., Bedford, MA 01730.

Circle 151

LGS PLOTTERS produce charts, graphs, maps and diagrams on fan-fold or roll paper in width sizes ranging from 15 to 48 in. The units produce curved lines by altering the speed of the pens and paper on the unit. The plotter controller hardware and software is designed to accept logic inputs of 16-bit parallel, 8-bit parallel (GPIB) and RS-232C serial. \$5500. **Logic Systems** 437a Aldo Ave., Santa Clara, CA 95050.

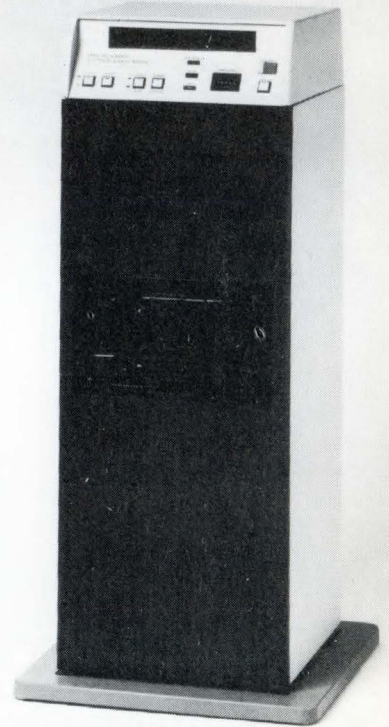
Circle 152

THE Z-80 DART (Dual Asynchronous Receiver/Transmitter), a multi-function peripheral component offers two independent full-duplex channels with separate modem controls. Used as a serial-to-parallel, parallel-to-serial converter/controller, it is suitable for applications in smart and dumb terminals, peripheral controllers, and any

controllers requiring only asynchronous protocol. Available in a 40-pin plastic or ceramic dual-in-line package the Z-80 DART PS (plastic, 2.5 MHz version) is \$13.60, the Z-80A DART PS (plastic, 4.0 MHz version) is \$16.15. **Zilog**, 10340 Bubb Rd., Cupertino, CA 95014.

Circle 147

COLOR HARD COPY. The Model 631 color camera system makes photographic records of the display of any raster scan computer graphics system on 8" x 10" Polaroid Type 808 Polaroid 2 Land film, color transparency film for overhead projection such as



Kodak Ektachrome 64, and 35 mm color slides. The Model 631 is a stand-alone unit with a self-contained, high resolution, flat-faced CRT. In installation it is connected directly to the RGB outputs of any raster scan computer graphics terminal. The Model 631 is compact, standing 45" high and measuring only 16" on the side, on a 20" square base plate. \$12,000. **Dunn Instruments**, 544 Second St., P.O. Box 77172, San Francisco, CA 94107.

Circle 164

CRT SELECTOR SWITCH allows the user to switch any 2-wire input to one of two 2-wire outputs. A two-position rotary switch on the front panel instantly switches any 2-wire input from a rear panel BNC labeled Common to one of two BNCs labeled A and B. This module is also available in a rack mount configuration, and no power is required. \$140. **International Data Sciences, Inc.**, 7 Wellington Rd., Lincoln, RI 02865.

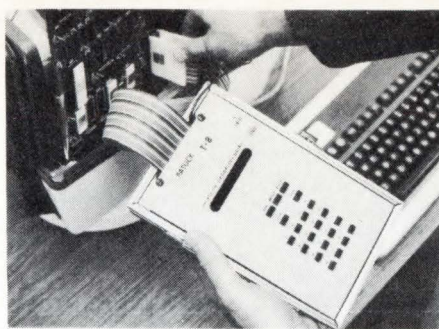
Circle 144

SIX 15V I/O MODULES provide the means for interfacing between 15V control system (or other 15V logic system) and external ac and dc voltage levels found in industrial and commercial peripheral equipment. The dc output modules accept 15V from the μ P and at the output drive dc loads to 3A at 60V. The dc input modules accept voltages up to 32V and converts them to the 15V level for the μ P. IAC15, \$9.75; OAC15, \$9.75 (50-99). **Motorola Subsystems**, Box 29023, Phoenix, AZ 85038. **Circle 127**

USERS OF COMPUTER AUTOMATION'S SyFA Network Processing Systems can order software from the vendor through their terminals and have it delivered over high-speed communication lines directly to their computer within a matter of seconds. Called the SyFA Customer Library Exchange (SyCLE), the program is available immediately at no charge to all SyFA customers. **Computer Automation**, 2181 Dupont Dr., Irvine, CA 92713. **Circle 148**

WINCHESTER DRIVES. Believed to offer the industry's fastest access time — 6 ms track-to-track, with an avg. of 27 ms — the M2282/2283/2284 series offer increased reliability (10,000 power-on hrs, MTBF), low power consumption and cool operation. Std. Storage Module Device interface provides greatest flexibility for expansion into existing disk configurations and simplified software and controller development. Basic capacities are, respectively, 66, 132, and 165 Mbytes of unformatted data storage, with an optional 655 Kbytes head/track capacity. **Fujitsu America, Inc.**, 2945 Oskmead Village Court, Santa Clara, CA 95051. **Circle 119**

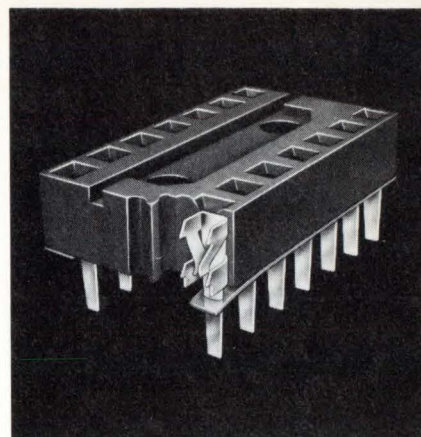
Z80 TEXT. "Practical Microcomputer Programming: The Z80" by W.J. Weller is a 482-pg. hardcover book concerned with detailed assembly language programming procedures for the Z80. In 18 chapters and four appendices, it supplies everything necessary to write and debug Z80 application programs, including an assembler and debugging monitor. (Paper tape object copies of this software are supplied free to the purchaser of this book with the return of a coupon in the back.) The 18 chapters cover all of the fundamental assembly level programming techniques, reinforced by more than 100 formal tested examples which illustrate the techniques being discussed. This book is the best and most lucid introduction to Z80 programming that we have seen. **Northern Technology Books**, Box 62, Evanston, IL 60204. **Circle 167**



FIELD TESTER. A hand-held analyzer for field testing is small and connects to a microcomputer in seconds via a 40-pin chip clip. The Patuck Field Tester Model T-8 has no external connections and interfaces to almost all of the common 8-bit μ C. The new tester uses a simple PC board strap option to activate and analyze the diagnostic routine. The device is set to breakpoint at prearranged diagnostic addresses. Error messages are then displayed on the 8-1/2 digit display from the 63 byte history memory. \$695. Interfaces \$50 each. **Patuck, Inc.**, 5073 Russell Ave., Pennsauken, NJ 08109. **Circle 136**

17.3 M BYTE CARTRIDGE. Using a recording density of 6400 bpi to give a maximum unformatted storage capacity of 17.3M bytes, the Model 640 has 4-track read-after-write heads and uses 3M-type DC300 cartridges. Data transfer rate is 192 kHz utilizing a modified frequency modulation recording mode. With 300 foot tape lengths, maximum unformatted storage is 11.5M bytes. 450 foot tapes give 17.3M bytes, considerably more than the 12M byte storage of 8" disk drives. To reduce time-consuming rewind operations, the transport uses a serpentine technique in which adjacent tracks are recorded in opposite directions. Recording speed is 90 ips: 75 msec at 90 ips. \$900 (OEM). **Kennedy Co.**, 540 W. Woodbury Rd., Altadena, CA 91001. **Circle 177**

SILENT SWITCHER. The 6000 Series Silent Switcher, a 1300W triple-output switcher houses 95% of its components on 3 plugable boards, each integral with a section of the front panel. Each is a complete stand-alone supply letting you mix modules as needed. Output sections include a choice of -5.2V at 85A, 5V at 85A (both adj. over a $\pm 15\%$ range) and 11 to 16V at 30A. All outputs have total regulation-band spec. of $\pm 2\%$. Its complete fault protects it against almost every possible fault. Power failure? Output remains within regulation for 30 msec after loss of AC input (when operating at FL). LEDs indicate the failed channel. \$1600. **Conver Corp**, 10631 Bandlely Dr. Cupertino, CA 95014. **Circle 114**



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New Products

EPROM PROGRAMMER MODULE. The ST4401, is designed to program +5V EPROMs such as the Intel 2716 and TI TMS2516. The 4.5" by 6.5" card plugs directly into any STD BUS microprocessor system. User switch selection of Memory Address, in 2K pages, and a front edge mounted ON/REMOTE switch afford flexibility for field programming applications. \$155. **Applied Micro Technology**, P.O. Box 3042, Tucson, AZ, 85702. **Circle 162**

"QUICKTRAN" by Kevin McCabe is a 222-pg. paperback explaining Fortran IV — quickly — and is not badly done. Easy to understand. Lacks exercises. **Dilithium Press**, Box 92, Forest Grove, OR 97116 **Circle 111**

PDS 8000 DEVELOPMENT SYSTEMS support development of Z8, Z80 and Z8000-based microcomputer designs. Available in free-standing or rack-mounted enclosures with a choice of floppy or hard disk storage, the PDS 8000 systems feature 64K bytes of memory, printer interface, 1920-character CRT console and RS232C console interface. The PDS 8000 Model 15 comes in a free-standing enclosure and offers 600K bytes of floppy disk storage. A Z8000-based development module provides the tools necessary to create and debug Z8000 software. Communication between the module and the system allows assembled code to be loaded from disk, debugged, modified and returned to disk via simple commands from the system console. \$11,995. **Zilog**, 10340 Bubb Road, Cupertino, CA 95014. **Circle 117**

18-BIT RESOLUTION D to A converter provides 16 bits of accuracy, offer integral nonlinearity and differential nonlinearity TCs of $\pm 0.5\text{ppm}/^\circ\text{C}$, offset TC of $\pm 0.5\text{ppm}/^\circ\text{C}$ and gain TC of $\pm 0.5\text{ppm}/^\circ\text{C}$. Long-term offset and gain stability is specified at $\pm 8\text{ppm}$ for 1,000 hrs. DAC 1137 settling times are $8\mu\text{s}$ to $\pm 1/2$ LSB in voltage mode. Outputs are 0 to +5V, 0 to +10V, $\pm V$, $\pm 10V$, or -2mA to 0mA. Inputs are TTL-compatible, in binary or 2's complement coding schemes. Uses $\pm 15V$ and 35V. \$460 (1-9) **Analog Devices, Inc.**, Box 280, Rte. 1 Industrial Park, Norwood, MA 02062. **Circle 118**

THIS PASCAL COMPILER implemented on the Advanced Operating System, runs on Data General's Eclipse computers. This compiler compiles larger programs at 400 lpm. Generated code is twice as fast as Fortran 4. Compiler-generated code is relocatable machine language automatically linked and loaded before execution, eliminating a separate binding operation. Compiler I/O is convenient for current DG users. The compiler is fully supported and maintained by Rhinetek with enhancements being incorporated on a periodic basis. Rhinetek will modify the compiler to satisfy particular requirements or provide applications programming support on a regular consulting basis. **Rhinetek, Inc.**, Box 220, Columbia, MD 21045. **Circle 145**

FPS-100 ARITHMETIC PROCESSOR performs up to 8-million floating-point operations per second, and offers 38-bit precision. A new resident multi-tasking operating system (Super 100) coupled with a priority-interrupt structure enables the FPS-100 to effectively address real-time applications, such as signal processing, image processing, and process control. Several of the many other applications for which the FPS-100 is suitable are vibration analysis, structural analysis, speech synthesis, oil exploration, and system simulations. An implementation of low-power Schottky, using a combination of MSI, LSI, and VLSI, allows the FPS-100 to be packaged into a 10-1/2" x 19" self-contained unit. **Floating Point Systems, Inc.**, P.O. Box 23489, Portland, OR 97223. **Circle 104**

8" FIXED DISKS. The Model 6171, capacity 8 Mbytes, incorporates one double-sided 8-1/4 in. rigid disk, while the 24-Mbyte Model 6172 utilizes two double-sided disks. Either systems supplies more data storage than six double-sided floppy drives. The 6170 Series uses media compatible with IBM's 3310 "Piccolo" drive. A data transfer rate of 800 Kbytes/s, eight times faster than standard double-sided floppy drives, and a data access time of 50 ms, nine times faster than a double-sided floppy drive, are additional advantages. The 6171 and 6172 include an integral microprocessor-based controller. The systems can be configured with SMD interface, BASF bus or special controller options. Without controller, Model 6171 \$2,100; **BASF Systems**, Crosby Drive, Bedford, MA 01730. **Circle 115**

SC/MP-II BOOK. "How to Design, Build & Program Your Own Working Computer System" by Robert P. Haviland uses a SC/MP-II. Most circuits and leads are fully buffered, with attention given to loading. Addresses may be changed over a wide range. And many circuits provide both direct and inverted signals, selectable by jumpers. These features provide for future flexibility. 308 pp. Paperback, \$7.95; hardcover, \$12.95. **Tab Books**, Blue Ridge Summit, Pa. 17214. **Circle 110**

AI BOOK. "Artificial Intelligence" by Neil Graham covers problem strategy, state-graph search, subproblems, subgoals, and plans, hierarchical plans and procedural nets, game playing programs with tree search, game playing programs with heuristics, pattern recognition and perception, propositions and predicates, Natural Language Processing and LISP. 252 pps. Paper, \$7.95. **Tab Books**, Blue Ridge Summit, Pa. 17214. **Circle 109**

ELECTROSTATIC PLOTTING. Model 155 interface permits Hewlett-Packard 3000, Series I, II and III computers to use any of 47 Versatec electrostatic printer/plotters. The interface, carried in its own rack-mounted chassis, carries line printer emulation circuitry, independent power supply and required cabling. Electrical and mechanical specifications are compatible with the standard Hewlett-Packard I/O structure. Versatec supplies the hardware connection: the Hewlett-Packard universal input output card (30209A). Versaplot 07 plotting software, provides on-line and off-line electrostatic plotting capabilities. This software generates raster or vector output, spooled or unspooled. **Versatec**, 2805 Bowers Ave., Santa Clara, CA 95051. **Circle 124**

POCKET TERMINAL can be carried in a toolkit or pocket and plugged into a digital system to input and read data. The device sends and receives all 128 ASCII codes, and the last 30 characters received are held in memory for access through a built-in 16-segment alphanumeric display. Applications include fault diagnosis, interactive debug, status monitoring, information retrieval and small-scale reprogramming. Housed in a 6 in. x 3 in. case, the terminal has 40 positive response keys, allowing 128 ASCII codes to be selected and transmitted as eight-bit words

with parities and start/stop bits. The terminal is provided with a 25-way connector and interfaced for RS232/C compatibility. **GR Electronics, Ltd.**, 1640 Fifth St., Santa Monica, CA 90401. **Circle 166**

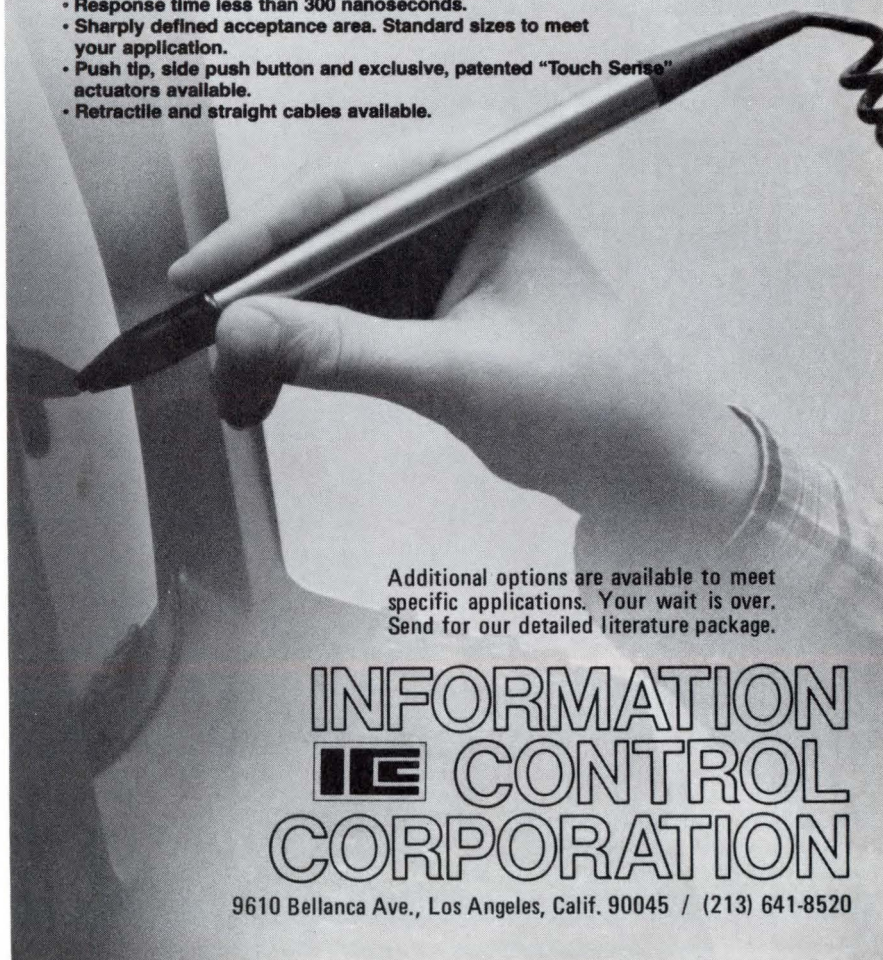
"SYSTEM DESIGN With Microprocessors," a 202-pp. paperback by Dr. D. Zissos. Covers: logic design; MPUs; wait/go systems; test-and-skip systems; interrupt, DMA, DDT systems. \$13.50. **Academic Press, Calgary Book Club Ltd.**, 2128-23 Ave. N.W. Calgary, Alberta. T2M 1W3 Canada. **Circle 108**

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μC CONTROL SYSTEMS for OEM industrial control and instrumentation users come in custom configurations. The 6800-based system ranges from a SBC to a fully software supported disk development system that addresses up to 500 Kbyte of memory. The SYS-68 SBC has a full complement of peripheral interface devices — four 8-bit parallel I/O ports, 2 serial I/O ports, 3 channels of timer-counter functions and 8-bit latched output. The card operates from a single 5V supply and has 1K of static RAM and up to 4K of PROM (2708 or 2716) memory. An SBC evaluation system, with a supply and terminal, allows evaluation and program development with an on-board PROM monitor. \$585. **Synetic Designs**, 252 San Lorenzo, Pomona, CA 91766.

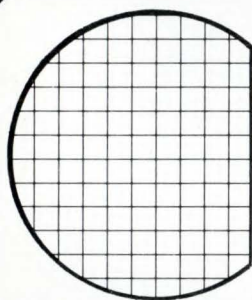
Circle 102

8080A EXPERIMENTS BOOK. This lab-oriented two-volume set familiarizes the reader with the interfacing hardware and assembly level programming aspects of the 8080A via the MMD-1 microcomputer. Vol. 1, \$12.95; vol. 2, \$10.95. **Howard W. Sams & Co., Inc.**, 4300 West 62nd St., Indianapolis, IN 46268.

Circle 106

BAND LINE PRINTER. Model 3901, offers 1100 lpm on 48 characters. A fully enclosed cabinet means quiet operation. Full line buffered with self-test capability and completely micro-processor-controlled, it offers line spacing of 6 lines per inch and features a single line advance time of 25 ms and a slew speed of 15 ips. It will accept 1 to 6 part forms ranging in width from 3" to 17.5". Inking is via "clean hands" operator replaceable cassette. Physical size is 40.5" L x 32.5" W x 27" D, 275 lbs. **Data Printer Corp.**, 99 Middlesex St., Malden, MA 02148.

Circle 174



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LARGE ALPHANUMERIC DISPLAY. Model 4450 Task-data display panel with 8 large characters (1-3/4") is readable from up to 90' away. The display has a 32-character memory divided into 4 sectors of 7 char. each. Panel displays an individual sector or upon command, sequentially displays 2, 3 or 4 sectors. All support electronics is on one 5V PCB. Serial/Parallel input, housing and supply are available. Panels used to inform operators, provide status information, signal alarm conditions and provide general information. \$182 (100). **Logic Electric**, Box 5154, Kingwood, TX 77339.

Circle 103

SYSTEMS DESIGN. How to represent systems with models, establish measures for comparison of costs and benefits, compare the ability of various systems to achieve specific goals, and integrate subsystems into an optimum building system are covered in the 665-pg. text, "Building Engineering and Systems Design," by Frederick Merritt. \$38.50. **Van Nostrand Reinhold**, **Litton Education Publ.**, 135 West 50th St., New York, NY 10020.

Circle 169

"LOGIC & MEMORY EXPERIMENTS USING TTL IC's", by Peter Rony and David Larsen, covers 7400-series logic lucidly, taking the newcomer through a series of hands-on experiments designed to introduce him to a good familiarity with the 7400 series. Two volumes, \$9.95 each. **Howard W. Sams & Co., Inc.** 4300 West 62nd St, Indianapolis, IN 46268.

Circle 105

AN 8.25" FIXED DISK DRIVE mechanically interchangeable with an 8" floppy disk drive? Model D8000 uses Winchester-technology and has a capacity of 20 Mbytes. With PCC's D8000, users get 20 Mbytes of storage from the same space once yielding a max. of 1.6 Mbytes — plus faster access time, and a 40% reduction in the price tag (\$1500 - \$2800) over a full-sized rigid-disk drive. Rapid seek times (50 msec avg.) are enhanced by a rotary positioner driven by a limited rotation motor. D8000 records at a density in excess of 6,000 bpi and transfers data at a nominal rate of 0.87 Mbytes/sec. **PCC Peripherals Div.**, 9600 Irondale Ave., Chatsworth, CA 91311.

Circle 135

BUSINESS COMPUTER BOOK. "From The Counter to the Bottom Line," a 290-pg. paperback by Carl Warren and Merl Miller, uses BASIC to explain accounting systems, inventory and purchasing, billing, accounts receivable and general ledger. Paperback, \$12.95. **Dilithium Press**, Box 92, Forest Grove, OR 97116.

Circle 112

RS232 CARTRIDGE DRIVE with RS-232 interface uses a standard ANSI/ECMA 1/4-inch digital cartridge and is available in both commercial and ruggedized versions. The units are available with or without power supply, with EMI front panel, or in full EMI enclosure. Commercial units are furnished with either front or top cartridge loading. When power is turned on, a self test and tape positioning algorithm insures proper operation. \$3218. **Data Electronics.**, 370 N. Halstead St., Pasadena, CA 91107.

Circle 101

"Z80 and 8080 ASSEMBLY Language Programming" by Kathie Spracklen is unusual in that it teaches Z-80 assembly language as a first language. Appendices list 8080/Z80 assembly mnemonics conversion symbols, Z80/8080 disassembler and answers to quizzes. **Hayden Book Co. Inc.** Essex St., Rochelle Park, N.J.

Circle 113

SHARE A PRINTER. The Model MSA-4 interfaces four computers or CRT Terminals to one printer with option to expand from four to 16 input channels. The unit was designed to offer flexibility and cost savings by sharing one printer with four to 16 devices. The MSA-4 has its own power supply. \$395. **Via West, Inc.**, 2739 W. Palm Lane, Phoenix, AZ 85009.

Circle 179

Designers' Notebook

Format That Data

The following program (called "TABS") provides a simple way to send formatted data to an output device (CRT, PRINTER, etc.). Format commands (call a "tab") are used in the same manner as the "TAB" key is used on a typewriter; to display information in easy to read columns. "Tab" commands are used in many types of programs where neat, formatted listings are desired (Assemblers and Text Processors are two examples).

The "TABS" routine is written as a subroutine to be called from an output routine provided by the user. Each time the routine is called, spaces are repeatedly sent to the output device until the next "tab" stop is reached. Starting with character position one (the position after a "CARRIAGE RETURN" command), every eighth character position is a "tab" stop (9, 17, 25, 33 etc.).

If the output device is already on a "tab" stop when the "TABS" routine is called, spaces will be sent until the next tab stop is reached (this allows for two "tab" commands in a row). The only storage data required by the program is a one-byte character position counter (the counter can handle output devices with a line length of up to 255 characters). The output program provided by the user is responsible for decoding the "tab" character (which in turn calls the "TABS" program) along with clearing the character position counter (CPC) after a "CARRIAGE RETURN" command has been sent to the output device.

The following program was coded in 8080 Assembly Language. A sample user output decoding routine is also included to serve as an example of a routine that uses the "TABS" subroutine. A flowchart has been provided to allow the readers to convert the program to other computer languages.

As a side note, the program listing was printed using the "TABS" routine.

Thomas J. Newman, Dacomp Systems (Dublin), 27444 Berenda Way, Hayward, CA.

```

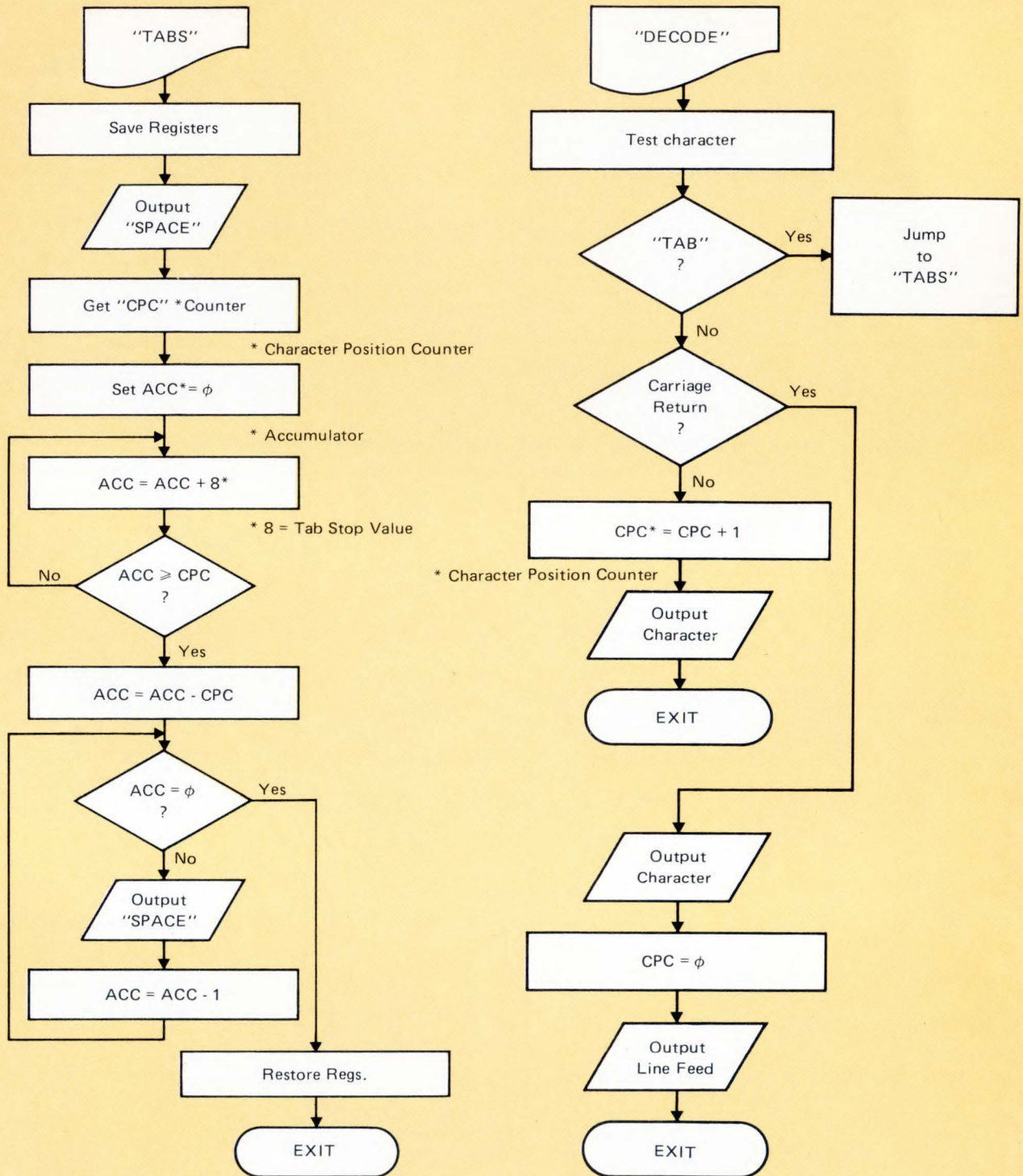
                                "FORMAT THAT DATA"
3 *
4 * BY THOMAS J. NEWMAN
5 *
6 * MARCH 1, 1979

12 *      --- "TABS" SUBROUTINE ---
13 *
14 *
15 * TAB STOPS AT POSITION 17, 25 ETC.
16 *
17 * ALL REGISTERS SAVED EXCEPT FOR 'A' AND 'FLAGS'
18
0000      20          ORG          0          * FOR EXAMPLE ONLY *
19
0000 08 00      23 TABSTOP EQU      8          DETERMINES TAB STOPS
24
0000 C5          26 TABS      PUSH      B          SAVE 'BC' REGS.
0001 3E 20          27          MVI      A, ' '
0003 CD 2C 00      28          CALL     DOUT      SEND SPACE CHAR.
0006 3A 21 00      29          LDA      CPC          CHAR. POSITION CNT.
0009 4F          30          MOV      C,A
000A AF          31          XRA      A
32
33 * NOW DETERMINE THE NUMBER OF POSITIONS
34 * FROM THE NEXT TAB STOP.
35
000B C6 08      36 TABL      ADI      TABSTOP      TAB STOP VALUE
000D B9          37          CMP      C
000E DA 0B 00      38          JC      TABL          LESS THAN "CPC"
0011 91          39          SUB      C
0012 4F          40          MOV      C,A
41
42 * REG 'C' = NUMBERS OF SPACES TO NEXT TAB STOP.
43
0013 CA 1F 00      44 OUTSP      JZ      TABE          DONE (ON TAB STOP)
0016 3E 20          45          MVI      A, ' '
0018 CD 2C 00      46          CALL     DOUT      OUTPUT SPACE TO DEVICE
001B 0D          47          DCR      C          SPACE COUNTER
001C C3 13 00      48          JMP      OUTSP      LOOP UNTIL TAB STOP
49
50 * RESTORE ALL SAVED REGISTERS.
51
001F C1          52 TABE      POP      B
0020 C9          53          RET
54
0021          55
56 CPC      DS      1          CHAR. POSITION CNT.
57
58
59
8 *      --- USER OUTPUT DECODE ROUTINE ---
9 *
10 * USED TO DECODE "TAB" AND "CARRIAGE RETURN" CHARS.
11 *
12 * ENTER: REGISTER 'A' = CHARACTER TO BE SENT
13 * TO THE OUTPUT DEVICE.
14
0022 03 C6      16 CO      EQU      0C603H      OUTPUT ROUTINE
17
0022 FE 09      19 DECODE     CPI      'I'-40H      CONTROL 'I' = TAB
0024 CA 00 00      20          JZ      TABS      DO "TABS" ROUTINE
0027 FE 0D      21          CPI      'M'-40H      CARRIAGE RETURN ?
0029 CA 38 00      22          JZ      DCR          YES!
002C F5          23 DOUT      PUSH      PSW      SAVE CHARACTER
002D 3A 21 00      24          LDA      CPC      CHARACTER COUNTER
0030 3C          25          INR      A          ADD 1
0031 32 21 00      26          STA      CPC      NEW POSITION
0034 F1          27          POP      PSW      GET BACK CHARACTER
0035 C3 03 C6      28          JMP      CO      OUTPUT CHARACTER
29
30 * FOUND "CARRIAGE RETURN" CHARACTER
31
0038 CD 03 C6      32 DCR      CALL     CO          OUTPUT "CR"
003B AF          33          XRA      A
003C 32 21 00      34          STA      CPC      CLEAR POSITION CNT.
003F 3E 0A          35          MVI      A, 'J'-40H      LINE FEED
0041 C3 03 C6      36          JMP      CO          SEND "LF" AND RETURN
37
0044          39          END

```

Rate this design: circle 7L, 7M or 7H
on Reader Inquiry Card.

Continued on p. 96



Send Us Your Design Ideas

Here's how: submit your Designer's Notebook entry describing a unique circuit or design technique, system design idea, procedure or program — be it in Z80, 8080A, 8085, 6800, 6809, SC/MP, F8, 6502 or other assembly language, or Pascal, PL/I,

microFORTH, Basic or other high-level language. Programmable calculator programs are also fine.

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cessfully in the case of software). We cannot assume responsibility for entries shown nor represent freedom from copyright or patent infringement. We still require all submitted entries to be free from both patent or copyright infringement.

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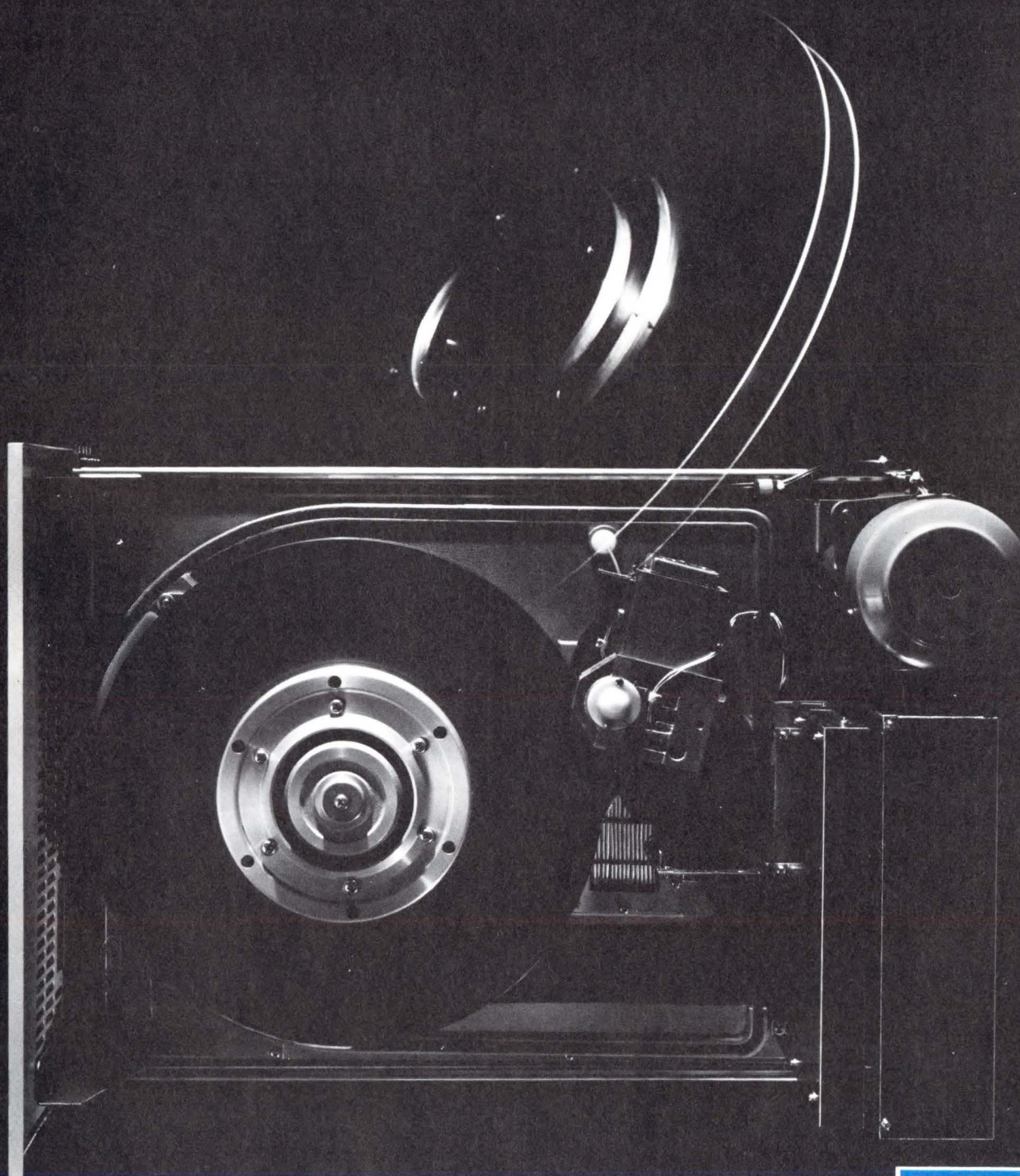
for flexible expansion in existing disk configurations or software and controller development, the standard SMD interface is built-in. M2282: 66 megabytes. M2283: 132 megabytes. M2284: 165 megabytes. Optional head-per-track capacity: 655 kilobytes.

Write or call Fujitsu America, Inc., Byron Wicks, Marketing Director for further information/demonstration: Fujitsu America, Inc., 2945 Oakmead Village Court, Santa Clara, CA 95051 Tel: 408/985-2300 Telex: 357402 TWX: 910-338-0047.

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